



SHAKAMBHARI ISPAT & POWER LTD.

(Formerly known as Ess Dee Aluminium Ltd.)

CIN: U24109WB2004PLC170941 | PAN: AABCE3113G | GSTIN: 19AABCE3113G3Z0

Ref: -SIPL/SMC/MoEFCC/APR-2025 TO SEPT-2025

Date: 30.11.2025

To,
The Dy. Director General of Forest (DDGF)
GOI, MoEF&CC, Sub Office, Kolkata
IB-198, Salt Lake City, Sector-III, Kolkata – 700106

SUB: Six Monthly Compliance (April-2025 to Sept-2025) to Environmental Clearance conditions vide MoEF&CC F. No.: IA-J-11011/282/2021-IA-II(IND-I) dated 19.07.2023 and F. No. J-11011/201/2013-IA- II (I) Dated 21st December, 2016 & EC amendment dated 29th April, 2020 by M/s Shakambhari Ispat & Power Limited, Vill-Madandih, PO-Bartoria, Dist- Purulia (WB)-723121

Respected Ma'am,

With reference to above, we are submitting herewith the six-monthly compliance report (Period April-2025 to Sept-2025) of M/s Shakambhari Ispat & Power Limited, Vill-Madandih, PO-Bartoria, Dist- Purulia (WB) as per the directives of Ministry of Environment Forest and Climate Change, Government of India. Point wise compliance status report along with latest environment monitoring data is enclosed for your kind consideration.

Hard copy of the report has not been sent following MoEFCC Eastern Regional Office direction vide File No. 106-12/EPE Dated 11.05.2020. Hope you will find the same in order.

Kindly acknowledge our submission.

Thanking you and with regards,

Yours faithfully,

For **Shakambhari Ispat & Power Limited**

Authorized Signatory

Encl: as above



Copy to:

The Environmental Engineer, West Bengal Pollution Control Board, Asansol Regional Office, Kalyanpur Satellite Township Project, Dr. B.C. Roy Road, PO- Dakshin Dhadka, Asansol-713302 Dist.-Paschim Bardhaman (WB)

Regd. Office: "Diamond Prestige", 41A, A.J.C. Bose Road, 8th Floor # 801, Kolkata, West Bengal -700017, India.

Unit Madandih: Vill. - Madandih, P.O. - Bartoria, Dist. - Purulia, West Bengal - 723121, India.

Unit Rukni: Vill. - Mohuda, P.O. - Rukni, PS - Para, Dist. - Purulia, West Bengal - 723145, India.

Unit Mogra: Vill. & P.O. - Hoera, P.S. - Mogra, Dist. - Hooghly, West Bengal - 712147, India.

Phone: 033 6625 5252 | **E-mail:** info@shakambhargroup.in | **Website:** www.shakambhargroup.in

SHAKAMBHARI ISPAT & POWER LIMITED

COMPLIANCE STATUS OF ENVIRONMENTAL CLEARANCE

MoEF & CC. No.: IA-J-11011/282/2021-1A-II(IND-I) dated 19.07.2023

COMPLIANCE PERIOD:

April 2025 to September 2025

PROJECT LOCATION:

Village-Madandih, P.O.-Bartoria, Dist.-Purulia, West Bengal-723121



Six Monthly Compliance Report
(April 2025 to September 2025)

M/S Shakambhari Ispat & Power Limited

Name of the Project	:	Shakambhari Ispat & Power Limited Village-Madandih, PO-Bartoria Dist.-Purulia (WB)
Environmental Clearance F. No.	:	MoEF&CC. F. No: IA-J-11011/282/2021-IA-II(IND-I) dated 19.07.2023 and EC F. No. J-11011/201/2013-IA II (I) Date: 21.12.2016 & EC amendment dated 29.04.2020.
Period of Compliance Report	:	April 2025 to September 2025

MoEF&CC. EC F. No: IA-J-11011/282/2021-IA-II(IND-I) dated 19.07.2023

Sl. No.	CONDITIONS	COMPLIANCE STATUS
A- SPECIFIC CONDITION:		
i.	This Environmental clearance is granted subject to final outcome of Hon'ble Supreme Court of India, Hon'ble High Court, Hon'ble NGT and any other Court of Law, if any, as applicable to this project.	Noted.
ii.	The project proponent shall comply with all the environmental protection measures and safeguards proposed in the documents submitted to the Ministry. All the recommendations made in the EIA/EMP in respect of environmental management, and risk mitigation measures relating to the project shall be implemented.	It shall be complied with. Shakambhari Ispat & Power Ltd. (SIPL) company is complying/in the process of complying with the environmental protection measures and safeguards in accordance to proposed documents submitted to the Ministry. The recommendations made in the EIA/EMP for environmental management, risk mitigation measures related to new project shall be implemented with implementation of projects.
iii.	The project proponent shall utilize modern technologies for capturing of carbon emitted and shall also develop carbon sink/carbon sequestration resources capable of capturing more than emitted. The implementation report shall be submitted to the IRO, MoEF&CC in this regard.	SIPL always ensures to adapt best available technologies available in the market. Our efforts are/shall be to reduce the carbon foot print with best possible efforts and it is being/shall be incorporated at initial stage of project implementation and discussions with technology providers/supplier. We are committed to ensure the dense afforestation and its proper maintenance as a major carbon sequestration resource. In the line of reducing the carbon foot print SIPL has purchased 10 nos. of battery driven cars. As a renewable source of energy and to reduce carbon foot print, 800kwh solar panel has been installed. It shall be extended further in future.
iv.	The total proposed project land shall be converted for industrial use prior to commencement of the project.	Noted.



MoEF&CC. No.: IA-J-11011/282/2021-IA-II(IND-I) dated 19.07.2023

v.	Environment Sensitive Areas near the plant premises are village Madandih at 50 meters, Gopalganj Primary school at 0.70 km and Harmadih Rural Hospital at 0.58 km in East direction from the plant boundary (Ferro Division) within study area. Project Proponent shall take appropriate environmental safeguard measures to minimise the impact on the habitation of the locals. PP needs to strengthen green belt all around the plant area to reduce the dust pollution. The PP shall also include these locations in its environmental monitoring programme.	As an environmental safeguard, SIPL has already taken initiative and dense plantation with tall species to strengthen the greenbelt at boundary wall of the industry facing the village Madandih. Sheeting arrangement has been made on the boundary wall as barrier against any dust emission from ferro division. Plantation in Rural hospital of Harmadih and Gopalganj Primary school has been done. Additional plantation has also been done in the surrounding of Durga Mandir at Madandih village. Village Madandih is the nearest location to the plant and ambient air quality of being monitored periodically to evaluate the status. Latest Ambient air quality monitoring report is attached as Annexure-1
vi.	The total water requirement of 15,139 m ³ /day, shall be met from the DVC (13,735 m ³ /day) and recycled water (1,404 m ³ /day) after obtaining necessary permission from the Competent Authority. No ground water shall be abstracted. Efforts shall further be made to use maximum water from the rain water harvesting sources.	Noted. It is being/shall be complied with. Company has already obtained permission from DVC and signed agreement for existing water requirement. Further water requirement shall be met from DVC with implementation of project and it shall be 13,735m ³ /day on completion of entire project. No ground water being/shall be abstracted. Recycle and reuse practice has been adapted to utilize the waste water generated from industrial operations.
vii.	The project proponent shall strictly implement the mitigation measures proposed to minimise the PM10 values.	It is being complied. Ambient air & fugitive emission monitoring reports are attached in Annexure-1 & 2
viii.	Three tier Green Belt shall be developed in at least 33% of the project area in the forthcoming monsoons of 2023 (as committed) with native species all along the periphery of the project site of adequate width and tree density shall not be less than 2500 per ha. Survival rate of green belt developed shall be monitored on periodic basis to ensure that damaged plants are replaced with new plants in the subsequent years. PP shall also develop greenbelt in the form of shelter belt comprising of total of 6 rows of 2x2 m plantation with tall trees & broad leaves with thick canopy along with windshield inside the plant premises to act as green barrier for air pollution & noise levels towards Madandih, Radhamadhabpur and Parvatpur Villages, Gopalganj Primary School and Harmadih Rural Hospital. Compliance status in this regard, shall be submitted to concerned Regional Office of the MoEF&CC.	Shakambhari Ispat & Power Ltd. (SIPL) is committed to comply with direction and efforts being made to maintain the plantation with a healthy growth and survival. Company has dedicated horticulture team to look after plantation, its growth and maintenance. In the monsoon season of 2024-2025 plantation target was to cover the vacant land slops to prevent the scope of soil erosion and to improve the esthetic look of the project area by additional new plantation for greenbelt/green cover development and by gap filling to comply with the target of 2500 per ha. tree density covering 33% of project area, and we have planted 62,5600 surviving plants of native species so far covering 25.00 ha. out of 26.76 ha. land envisaged for greenbelt development against total project land of 81.103 ha. and tree density of 2504 plants per hectare have been achieved. Remaining 1.76 ha. land shall be covered under green belt with implementation of facilities related to expansion project. Indigenous species i. e. Radhachura, Neem, Arjun, Spathodia, Banyan, Peepal, Bakul, Conocarpus, Kadam, Rain tree, Shishu, Sonajhuri, Siris, Pitanjiba, Ficus, Krishnachura Chaatim, Kanchan, Gamhar etc. have been



		planted. SIPL has already taken initiative to make shelter belt of by tree plantation with tall species for capable of bearing thick canopy to strengthen the green belt at boundary wall of the industry facing the village Madandih. Sheeting arrangement has also been made to as barrier against any dust emission from ferro division. Plantation in Rural hospital of Harmadih and Gopalganj Primary school.
ix.	All internal roads shall be black topped. The roads shall be regularly cleaned with mechanical sweepers. A 3-tier avenue plantation using native species shall be developed along the roads. Facilities for parking of trucks carrying raw coal from the linked coalmines shall be created within the Unit.	SIPL has completed concreting of approx. more than 98% internal roads where heavy vehicle movements are exercised, and concreting of balance roads are under progress. The company has completed the paver blocking of around 96% of area where heavy vehicle movements are not envisaged. Along with paver blocking company has also done the concreting of many workplace areas of the plant. Some photographs are attached as Annexure-3 Concretization of roads and paver blocking inside the plant in expansion project area shall be undertaken with implementation of expansion project. We have already purchased automated road sweeping machine and the same is operational. Parking area for the trucks within the unit has been provided. Annexure-4. Avenue plantations have been developed and in the process of development of green cover using indigenous species i. e. Radhachura, Neem, Arjun, Spathodia, Bat, Peepal, Bakul, Conocarpus, Kadam, Rain tree, shishu, Sonajhuri, Siris, Pitanjiba, Ficus, Krishnachura etc. along plant roads and plant periphery as well as inside the plant. photographs are attached as Annexure-5
x.	All the commitments made towards socio-economic development of the nearby villages including the commitments made during the previous EC shall be satisfactorily implemented. The action plan based on the social impact assessment study of the project as per the EMP in accordance to the Ministry's OM dated 30.09.2020 amounting to Rs. 4.985Crores shall be strictly implemented and progress shall be submitted to the Regional Office of MoEF&CC.	The commitments made by SIPL related to socio economic development for the nearby villages including the commitments made during the previous EC has been implemented and progress report being submitted to Regional Office of MoEF&CC. Implementation social-economic development plan based on social impact assessment for the nearby villages has already been taken into consideration and company is in the process of implementation. SIPL through its Elegant Care Foundation and CSR team for social welfare are working for implementation of the action plan. In the line of implementation company has constructed Public Bus Stand with shelter near Madandih



		village at SH-5. Construction of Sri Biranchidham Cultural Centre has been completed. For Women empowerment company has started various programs for their economic growth. Company has distributed the knitting machines for making cotton hand gloves etc. in local village of Madandih, Radhamadhabpur, Parvatpur, Erakusum, Gopalganj and Harmadih. A swing training centre has been started for the women at village Gopalganj Development of village pond at Erakusum has been started. Solar light installation in the village of Madandih, Erakusum, Khuwar, Radhamadhabpur, Harmadih has been initiated. Construction of bathing ghats at the village ponds has been initiated. Public health camp and blood donation camps are organised. For improvement AQI in the surrounding area water sprinkling being done on regular basis. Some photographs related to work done are attached as Annexure-6
xi.	As committed PP shall adopt three villages namely: Madandih, Radhamadhabpur and Parvatpur in East direction and prepare and implement a robust plan to develop them into model villages in next three years.	SIPL has started the developmental activities in the village proposed to be adapted and it shall be implanted with due priority. Company has dedicated CSR/IR team to after the welfare and developmental activities in Madandih, Radhamadhabpur and Parvatpur villages located in the surrounding of the plant. Some photographs related to work done are attached as Annexure-6
xii.	The recommendations of the approved Site-Specific Wildlife Management Plan shall be implemented in consultation with the State Forest Department. The implementation report shall be furnished along with the six-monthly compliance report to the concerned Regional Office of the MoEF&CC.	Wildlife conservation plan is yet to be approved from competent authority, it shall be implemented in consultation with State Forest Department and implantation report shall be submitted with six monthly compliance report to the Regional Office of the MoEF&CC.
xiii.	The ETP for Mini Blast Furnace effluent should be designed to meet Cyanide standard as notified by the MoEF&CC.	Noted. Mini Blast Furnace plant is not implemented yet. It shall be complied as per direction.
xiv.	The Standards issued by the Ministry vide G.S.R. No. 277(E) dated 31st March, 2012 regarding integrated iron and steel plant shall be followed. The Standards issued by the Ministry vide G.S.R. No. 277(E) dated 31st March, 2012 regarding integrated iron and steel plant shall be followed.	It is being followed.
B- GENERAL CONDITIONS:		
I- Statutory compliance:		
i.	The Environment Clearance (EC) granted to the project/ activity is strictly under the provisions of	Noted. After getting, the Environmental Clearance SIPL has



	the EIA Notification, 2006 and its amendments issued from time to time. It does not tantamount/ construe to approvals/ consent/ permissions etc., required to be obtained or standards/conditions to be followed under any other Acts/Rules/Subordinate legislations, etc., as may be applicable to the project.	obtained the Consent to Establish (CTE) from West Bengal Pollution Control Board (WBPCB) and there after implantation of 1x1000TPD Rolling mills, 1x600TPD DRI Kiln, 2x9MVA SAF, 2x25 IF have been completed and CTO obtained from State Pollution Control Board. These unit are under operation. Copy of CTE & CTO are enclosed as Annexure- 7
ii.	This Environmental clearance is granted subject to final outcome of Hon'ble Supreme Court of India, Hon'ble High Court, Hon'ble NGT and any other Court of Law, if any, as may be applicable to this project.	Noted & agreed
II- Air quality monitoring and preservation		
i.	The project proponent shall install 24x7 continuous emission monitoring system at process stacks to monitor stack emission as well as 06 Nos. Continuous Ambient Air Quality Station (CAAQMS) for monitoring AAQ parameters with respect to standards prescribed in Environment (Protection) Rules 1986 as amended from time to time. The CEMS and CAAQMS shall be connected to SPCB and CPCB online servers and calibrate these systems from time to time according to equipment supplier specification through labs recognized under Environment (Protection) Act, 1986 or NABL accredited laboratories.	SIPL have already installed continuous emission monitoring system in all process stack and it is connected with SPCB and CPCB servers. Continuous Ambient Air Quality Station (CAAQMS) system shall be installed with the implementation project and it will be connected with SPCB and CPCB server. Stack emission status and Ambient Air Quality Monitoring being done periodically through NABL accredited laboratory to evaluate status of stack emission & Ambient Air Quality. Latest stack monitoring report & ambient air quality monitoring report is enclosed as Annexure-8 & 1
ii.	The project proponent shall carryout Continuous Ambient Air Quality monitoring for common/criterion parameters relevant to the main pollutants released (e.g. PM10 and PM2.5 in reference to PM emission, and SO2 and NOx in reference to SO2 and NOx emissions) within and outside the plant area (at least at four locations one within and three outside the plant area at an angle of 120° each), covering upwind and downwind directions.	Ambient Air Quality Monitoring being carried in consideration of maximum ground level concentration of PM10, PM2.5, SO2, and NOx. Latest Ambient Air Quality Monitoring report is enclosed as Annexure-1
iii.	The project proponent shall monitor fugitive emissions in the plant premises at least once in every quarter through laboratories recognized under Environment (Protection) Act, 1986 or NABL accredited laboratories.	It is being complied and monitoring report has been attached as Annexure-2.
iv.	Sampling facility at process stacks shall be provided as per CPCB guidelines for manual monitoring of emissions.	It is complied.



v.	Appropriate Air Pollution Control (APC) system shall be provided for all the dust generating points including fugitive dust from all vulnerable sources, so as to comply prescribed stack emission and fugitive emission standards.	Air pollution control devices viz. ESPs and bag filters along with dust extraction and suppression system have been installed and efficiently operated to control emission level well within specified the norms for all operational units. Third party monitoring by NABL accredited laboratory being conducted periodically to evaluate the emission levels. Latest stack monitoring report is enclosed as Annexure-8 .
vi.	The project proponent shall provide leakage detection and mechanized bag cleaning facilities for better maintenance of bags.	Being/shall be complied.
vii.	Sufficient number of mobile or stationery vacuum cleaners shall be provided to clean plant roads, shop floors, roofs, regularly.	SIPL have already the road swiping machine for plant road. Vacuum cleaner for shop floors cleaning has also been arranged.
viii.	Ensure covered transportation and conveying of raw material to prevent spillage and dust generation. The project proponent use leak proof trucks/dumpers carrying coal and other raw materials and cover them with tarpaulin.	All raw material transportation vehicle being/shall be covered with tarpaulin while transportation of raw materials to prevent any kind of spillage. Necessary instruction to the transporters being given in this regard.
ix.	Recycle and reuse of iron ore fines, coal and coke fines, lime fines and such other fines collected in the pollution control devices and vacuum cleaning devices in the process after briquetting/agglomeration.	It is being/shall be complied. Iron fines being provided to pellet plant whereas coal fines being used in CPP. SIPL shall install the briquetting and sinter plant for recycling and reuse of fines generated from the project operations.
x.	The project proponent shall provide primary and secondary fume extraction system at all heat treatment furnaces.	Fume extraction system has been installed at SMS attached with spark arrester and bag filters connected with 30-meter stack height.
xi.	Wind shelter fence and chemical spraying shall be provided on the raw material stock piles.	SIPL has installed proper water spraying system for the control of dust emission from raw material stock piles. Wind shelter facility shall also be provided with implementation project.
xii.	Design the ventilation system for adequate air changes as per prevailing norms for all tunnels, motor houses, Oil Cellars.	It is complied and shall also be complied with upcoming project facilities.
xiii.	Pollution control system in the plant shall be provided as per the CREP Guidelines of CPCB.	It is being/shall be complied with.
xiv.	The project proponent shall adopt the Clean Air practices like mechanical collectors, wet scrubbers, fabric filters (bag houses), electrostatic precipitators, combustion systems (thermal oxidizers), condensers, absorbers, adsorbers, and	SIPL has already installed de-dusting systems like bag filters and ESPs for an effective control of dust emissions. Dust extraction system has been provided at the transfer points attached with bag filter units for intermediate bin, product house etc. Dust conveying system from cooler discharge to ABC have also



	biological degradation. Controlling emissions related to transportation shall include emission controls on vehicles as well as use of cleaner fuels. Sufficient numbers of additional truck mounted Fog/Mist water cannons shall be procured and operated regularly inside the project premises and also in the surrounding villages to arrest suspended dust in the atmosphere.	provided with each DRI Kiln. Wet scrubbers are provided at DRI Kiln, sufficient no. of Fixed type water sprinklers for dust suppression in raw material & product handling areas along the conveyor, finished product house area, cooler discharge, Coal Handling Plant (CHP), along with Kiln axis and all other dust prone areas. Movable water tankers have been deployed for water sprinkling and road sweeping machine for dust cleaning on the road and to minimizing fugitive emissions. Pollution control facilities mist water cannons suggested shall also be procured for suspended dust suppression in the plant surroundings.
xv.	Bag filters shall be cleaned regularly and efficiency of bag filter system shall be monitored at regular intervals.	Company has technically qualified team for each & every separate division for operation, maintenance & monitoring of the bag filter efficiency and other pollution control devices on regular basis.
xvi.	Water Sprinklers/Water mist system shall be installed near raw material yards, operational units and other strategic locations to control fugitive emissions from the plant.	SIPL has installed sufficient no. of water sprinklers for proper water spaying to control dust emission from raw material yard, operational units and other dust prone areas. It is being/shall also be implemented for remaining units of expansion project.
xvii.	The particulate matter emissions from the process stacks shall be less than 30 mg/Nm ³ and measures shall be undertaken as per the submitted action plan. Efficient Air monitoring equipment shall be installed.	It is being/shall be complied. Units implemented under this new expansion project complying with emission limit of less than 30 mg/Nm ³ . Already installed (existing) projects complies with emission standards as stipulated in previous EC and in CTO by West Bengal Pollution Control Board. Pollution control facilities shall be upgraded/modified to achieve the emission limit of less than 30 mg/Nm ³ as per directions.
xviii.	Following additional arrangements to control fugitive dust shall be provided: a. Fog / Mist Sprinklers at all on bulk raw material storage area (at the transfer points) like Iron Ore, Coal and for Fly Ash and similar solid waste storage areas. b. Proper covered vehicle shall be used while transport of materials. c. Wheel washing mechanism shall be provided in entry and exit gates with complete recirculation system.	Sufficient no. of Fixed type water sprinklers for dust suppression in raw material & product handling areas along the conveyor, finished product house area, cooler discharge, Coal Handling Plant (CHP), along with Kiln axis Coal, Iron Ore, Fly Ash handling area and all other dust prone areas. Installation of Fog/mist sprinklers shall also be done in existing & units with expansion project at required points. Materials being transported in covered vehicle. Wheel washing mechanism with complete recirculation system shall be provided at suitable location as per directions
xix.	Briquetting and Jigging plant shall be installed in Ferro Alloys Plant.	Noted. Jigging plant has been installed and efficiently operated.

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(April 2025 to September 2025)

M/S Shakambhari Ispat & Power Limited

xx.	The PP shall minimize the evaporation losses in jigging operation to less than 10% using suitable advanced process.	Noted. Recycle and reuse practice has been adapted to minimize the water consumption. Waste water generated from cooling tower blowdown and softener back wash being used for jigging operation.
xxi.	The 4th hole extraction system shall be provided in the Sub Merged Arc Furnaces and EAF.	It is provided with existing SAFs and shall also be provided with upcoming installation of SAF.
xxii.	Industry is going to use silica quartz in large quantities and going to produce Silico Manganese and Ferro Silicon alloy steel. Therefore, it is necessary to control silica/quartz exposures at production Departments, not only emission norms as per Indian Factories Act. The permissible limit for silica/quartz should be within 10 mg/m ³ for total dust as per Indian Factories Act. Therefore, it is recommended to monitor personal and area exposures for silica quartz dust in the process plants.	Noted. Personnel's working for the production of Silico Manganese and Ferro Silicon being/shall be provided the PPEs like dust masks eyes safety goggles as protective measures. It has been monitored as per direction and Indian Factories Act and results are found within the norms. Latest analysis report is attached in Annexure No -9
xxiii.	No Ferro-chrome production shall be carried out without prior Environmental clearance from MOEF&CC.	Noted. SIPL has already obtained permission from MoEF&CC for the production High Carbon Ferro-chrome. Production shall be done in accordance to the permission granted.
xxiv.	Hoppers of the coal crushing unit and other washery units shall be fitted with high efficiency bag filters/mist spray water sprinkling system shall be installed and operated effectively at all times of operation to check fugitive emissions from crushing operations, transfer points of closed belt conveyor systems and from transportation roads.	SIPL has already installed hoppers and closed conveyor system at coal handling plant with efficient bag filters/water sprinkling system with coal crushing units and operated effectively. Regular monitoring being/shall be done and immediate action shall be taken for any abnormality noticed.
xxv.	The raw coal, washed coal and coal wastes (rejects) shall be stacked properly at earmarked site (s) within stockyards fitted with wind breakers/shields. Adequate measures shall be taken to ensure that the stored mineral does not catch fire.	All rejected raw coal (raw coal, washed coal and coal wastes) from coal washery will be stored designated place with wind breakers/shields, with fire protection measures for further use in CPP. SIPL has coal sheds for storage of coal being used in different operations i.e. DRI, CPP & SAF. All the coal fines and rejects being used in CPP for power generation.
xxvi.	The temporary reject sites should appropriate planned and designed to avoid air and water pollution from such sites.	Noted. It shall be complied. There is no any temporary reject site therefore, air and water pollution from such sites not envisaged.
xxvii.	During operational phase at Captive Power Plant, Action Plan to monitor coke/coal dust exposures in different process plants using personal and area air samplers and to compare with permissible limits as per Indian Factories Act, 1948 shall be implemented.	Company has engaged third party monitoring for check the level of fugitive emissions. Latest fugitive monitoring report are enclosed as Annexure-2 . Necessary PPEs being provided to working manpower in this area.
xxviii.	The coal dust should be monitored at coal unloading, crushing, furnace areas and should be	It shall be complied as per directions. Latest fugitive monitoring report are enclosed as Annexure-2 .



	within 2 mg/m ³ , respirable dust fraction containing less than 5% quartz as per Indian Factories Act, 1948.	Annexure-9.
xxix.	Online stack monitoring system for IF and RHF shall be installed and monitoring report shall be submitted to the concerned Regional Office of the MoEF&CC along with the six-monthly compliance report.	It shall be complied. Stack monitoring report for SMS (IF) is attached as Annexure-8.
xxx.	Low NO _x Burners will be installed at Reheating Furnace for control of Gaseous emissions generated while using PNG.	Noted. It shall be incorporated during implementation of Reheating Furnace. As such no Reheating Furnace is installed.
III- Water quality monitoring and preservation		
i.	The project proponent shall install 24x7 continuous effluent monitoring system with respect to standards prescribed in Environment (Protection) Rules 1986 as amended from time to time and connected to SPCB and CPCB online servers and calibrate these systems from time to time according to equipment supplier specification through labs recognized under Environment (Protection) Act, 1986 or NABL accredited laboratories.	Noted. It shall be complied. ETP installed at rolling mill is totally based on recirculation system. Treated effluent being recycled and reused. No industrial waste water being discharged out side the factory premises.
ii.	The project proponent shall monitor regularly ground water quality at least twice a year (pre and post-monsoon) at sufficient numbers of piezometers/sampling wells in the plant and adjacent areas through labs recognized under Environment (Protection) Act, 1986 and NABL accredited laboratories.	Ground water quality being monitored regularly twice in a year by authorized NABL accredited laboratory. Ground water quality Monitoring report are enclosed as Annexure-10A
iii.	Garland drains and collection pits shall be provided for each stock pile to arrest the run-off in the event of heavy rains and to check the water pollution due to surface run off.	It shall be complied as per directions. Recycle and reuse practice has been adapted for effective utilization of industrial waste water through catch pits.
iv.	Water meters shall be provided at the inlet to all unit processes in the plants.	SIPL has provided the water meter to assess the water utilization by individual units of operation, lacking if any shall be evaluated and ensured to be complied. It shall also be implemented with expansion project.
v.	The project proponent shall make efforts to minimise water consumption in the plant complex by segregation of used water, practicing cascade use and by recycling treated water.	Regular monitoring being done. Recycle and reuse practice have been adapted and no effluent discharged outside the factory premises. Efforts being/shall be made to minimise the water intake through maximum recycle and reuse practices.
vi.	The proposed project shall be designed as "Zero Liquid Discharge" Plant. ETP shall be installed and there shall be no discharge of effluent from the	Recycle and reuse practice has been adapted and no effluent being/shall be discharged outside the factory premises. Waste water generated from units being taken in to equalization/homogenization tanks and reused for



	plant. Domestic effluent shall be treated in Sewage Treatment Plant. Suitable measures shall be adopted for sewage water handling to ensure no contamination of any kind of water body.	slag quenching, dust suppression, ash conditioning, bed ash cooling and in metal recovery plant within the factory premises. Latest Industrial Effluent Water analysis are enclosed as Annexure-10B . For the treatment of domestic effluent septic tank followed by soak pit facilities have been provided. STP shall be installed with implementation of expansion projects.
vii.	All stock yards shall have impervious flooring and shall be equipped with water spray system for dust suppression. Stock yards shall also have garland drains and catch pits to trap the run off material and shall be implemented as per the action plan submitted in EIA/EMP report.	Flooring work of stock yards are almost completed and it shall extended up to expansion project. Water spray system for dust suppression has been/will be installed with implementation of new project. Garland drains and catch pits shall be made to trap the run off material in the stock yards.
viii.	Rain water harvesting shall be implemented to recharge/harvest water as per the action plan submitted in the EIA/EMP report.	As per action plan submit in EIA/EMP report SIPL shall implement the Rain water harvesting to harvest the rain water.
ix.	The project proponent shall provide the ETP for effluents of rolling mills to meet the standards prescribed in G.S.R 277 (E) 31st March 2012 (applicable to IF/EAF) as amended from time to time.	It is being followed. ETP has been installed for effluent treatment at rolling mills. Latest analysis report is enclosed as Annexure-10B .
x.	The project proponent shall provide appropriate ETP for effluents discharged from coke oven and by-product to meet the standards prescribed in G.S.R 277 (E) 31st March 2012 (applicable to Coke oven plants) as amended from time to time.	SIPL has no proposal for installation of coke oven plant, hence there is /shall be no scope of effluent discharge from coke oven.
xi.	Treated water from ETP of COBP shall not be used for coke quenching.	
xii.	The effluent discharge (mine waste water, workshop effluent) shall be monitored in terms of the parameters notified under the Water Act, 1974 Coal Industry Standards vide GSR 742 (E) dated 25.9.2000 and as amended from time to time by the Central Pollution Control Board.	It is being followed. Waste water generated from floor washings, boiler & cooling tower blowdowns, back wash from softener plant etc. being taken to equalization/homogenization tanks/catch pits and recycled and reused for cooling purposes, dust suppression, ash conditioning, bed ash cooling and slag quenching. No industrial waste water being discharged outside the factory premises.
xiii.	Heavy metal content in raw coal and washed coal shall be analysed once in a year and records maintained thereof.	It shall be complied. Coal washery plant not yet implemented.
xiv.	The rejects should preferably be utilized in FBC power plant or disposed off through sale for its gainful utilization. If the coal washery rejects are to be disposed off, it should be done in a safe and	Rejected coal fines being/will be utilized in CPP and iron fines being to its sister unit for use in pellet plant. Disposal of such waste shall be ensured and complied as per direction to prevent any kind of water pollution. Coal washery plant not yet implemented.

	post closure arrangement to avoid water pollution due to leachate from rejects and surface run off from reject dumping sites.	
xv.	An Integrated Surface Water Management Plan for the washery area up to its buffer zone considering the presence of any river/rivulet/pond/lake etc. with impact of coal washing activities on it, shall be prepared, submitted to MoEFCC and implemented.	It shall be complied with installation coal washery unit. Implementation of coal washery plant not started yet.
xvi.	Waste Water shall be effectively treated and recycled completely either for washery operations or maintenance of green belt around the plant.	After installation of coal washery, waste water generated from coal washery unit will be recycle in waste treatment plant and it will also be utilized in green belt development as per requirement.
xvii.	Rainwater harvesting in the washery premises shall be implemented for conservation and augmentation of ground water resources in consultation with Central Ground Water Board.	It shall be complied after implementation of washery project.
xviii.	No ground water shall be used for coal washing unless otherwise permitted in writing by competent authority (CGWA) or MoEFCC. The make-up water requirement of washery should not exceed 1.5 m ³ /tonne of raw coal.	Noted. It shall be complied with.
xix.	Regular monitoring of ground water level and quality shall be carried out in and around the mine lease area by establishing a network of existing wells and constructing new piezometers during the mining operations. The monitoring of ground water levels shall be carried out four times a year i.e. pre-monsoon, monsoon, post-monsoon and winter. The ground water quality shall be monitored once a year, and the data thus collected shall be sent regularly to MOEFCC/RO.	This condition is not applicable for SIPL because there is no lease mines available with the company.
xx.	The project proponent shall take all precautionary measures to ensure riverine/ riparian ecosystem in and around the coal mine up to a distance of 5 km. A riverine/riparian ecosystem conservation and management plan should be prepared and implemented in consultation with the irrigation / water resource department in the state government.	This condition is not applicable for SIPL.
xxi.	Air Cooled condensers shall be used in the captive power plant.	It is being complied. Air Cooled condensers are used in captive power plant and it shall also be complied with all new installations of captive power generation units.
xxii.	Tailing management plan shall be implemented as included in EIA report.	As per EIA report, tailing management plan will be implemented with installation of iron ore beneficiation plant.



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xxiii.	Tailings from Iron Ore beneficiation plant shall be dewatered in filter press and no slime /tailing pond shall be permitted.	It shall be followed after implementation of iron ore bonification project.
IV- Noise monitoring and prevention		
i.	Noise pollution shall be monitored as per the prescribed Noise Pollution (Regulation and Control) Rules, 2000 and amendments thereof, and report in this regard shall be submitted to Regional Officer of the Ministry as a part of six-monthly compliance report.	Noise pollution monitoring being done on regular basis and report are submitted along with six-month compliance report to Regional Officer of the Ministry. Latest Ambient Noise Monitoring report are enclosed as Annexure-11A
ii.	The ambient noise levels should conform to the standards prescribed under E(P)A Rules,1986 viz. 75 dB(A) during day time and 70 dB(A) during night time.	Noted. Latest Ambient Noise Monitoring report are enclosed as Annexure-11A
iii.	PP shall identify extreme hot areas through heat stress survey as well as noise monitoring within process plants to ensure that workers not exposed above 90 dBA levels as per Factories Act,1948.	Heat stress analysis report is enclosed as Annexure- 12 Personnel working near noise generating source being provided the ear plug ear muff and for hot zone apron, hand glove, eye goggles and face shield as PPE.
V- Energy Conservation measures		
i.	Use torpedo ladle for hot metal transfer as far as possible. If ladles not used, provide covers for open top ladles.	The top of the ladles used for metal transfer in SMS being covered with redex powder to prevent the heat radiation. Molten metal is kept below top allowance level in the ladle for safe handling & and transfer.
ii.	Restrict Gas flaring to < 1%.	It shall be complied with operation of blast furnace.
iii.	Provide solar power generation on roof tops of buildings, for solar light system for all common areas, street lights, parking around project area and maintain the same regularly;	As a renewal source of energy and to reduce carbon footprint, 800 kwh solar panel has been installed in first phase. It shall be extended further in future
iv.	Provide LED lights in their offices and residential areas.	It has been/shall be complied.
v.	The project proponent shall provide waste heat recovery system (pre-heating of combustion air) at the flue gases of reheating furnaces.	Company has already implemented and installed WHRB (waste heat recovery boilers) with DRIs for better utilization of waste heat for captive power generation.
vi.	Practice hot charging of slabs and billets/blooms as far as possible.	It is being followed.
vii.	Ensure installation of regenerative type burners on all reheating furnaces.	SIPL shall adopt latest technology of burners and it will be implemented in all reheating furnaces. Reheating furnace being used at rolling mills and it is not installed so far, because direct hot charging billets being done for the production of rolled products.
viii.	Blast Furnaces shall be equipped with Top Recovery Turbine, dry gas cleaning plant, stove	It shall be complied with installation of blast furnace.



	waste heat recovery, cast house and stock house ventilation system and slag granulation facility.	
ix.	Coke Dry Quenching (CDQ) shall be provided for coke quenching for both recovery and nonrecovery type coke ovens.	It is not applicable to SIPL as coke oven plant is not part of our proposal.
x.	The project proponent shall provide waste heat recovery system on the DRI Kilns.	Waste Heat Recovery Boilers (WHRB) for captive power generation are already installed with all DRI kilns.
xi.	The dolochar generated shall be used for power generation.	Dolochar generated from DRI plant being utilized in CPP plant as a Raw material of the power plant for captive power generation.
xii.	Tar shall be recovered from producer gas and shall be sold to registered processors and phenolic water shall be incinerated in After Burn Chamber (ABC) of DRI kilns.	Noted. It shall be complied.
xiii.	The PP shall implement the guidelines on sponge iron plants issued by the CPCB/SPCB in this regard.	Noted. It is being/shall be complied.
VI- Waste management		
i.	Oil Collection pits shall be provided in oil cellars to collect and reuse/recycle spilled oil.	It is being/shall be complied for collection of spillage oil for further recycle/reuse.
ii.	Kitchen waste shall be composted or converted to biogas for further use.	It is being/shall be complied.
iii.	100% utilization of fly ash shall be ensured. All the fly ash shall be provided to cement and brick manufacturers for further utilization and Memorandum of Understanding in this regard shall be submitted to the Ministry's Regional Office.	It is being followed. All the fly ash generated within the plant is provided to brick manufacturers for further utilization. Accordingly, company has made agreement for the same. Company has also got permission from Eastern Coalfields Limited (ECL) for filling the illegally mined place at Bieched Bandh area near Narsamunda Colliery of Sodepur area. Copy of the agreement and permission are enclosed as Annexure-13
iv.	The Plastic Waste Management Rules 2016, inter-alia, mandated banning of identified Single Use Plastic (SUP) items with effect from 01/07/2022. In this regard, CPCB has issued a direction to all the State Pollution Control Boards (SPCBs)/Pollution Control Committees (PCCs) on 30/06/2022 to ensure the compliance of Notification published by Ministry on 12/08/2021. The technical guidelines issued by the CPCB in this regard is available at https://cpcb.nic.in/technical-guidelines	Noted. It is being/shall be complied. Use of single use plastic is completely banned inside the plant premises. Our EHS personnel are regularly creating awareness among people working within the factory premises to avoid the Single Use Plastic (SUP) items. Further campaigning against SUP shall be conducted for more effective compliance of guidelines and Notification dated 12/08/2021 of the Hon'ble Ministry.



	<u>guidelines-3/</u>. All the project proponents are hereby requested to sensitize and create awareness among people working within the Project area as well as its surrounding area on the ban of SUP in order to ensure the compliance of Notification published by this Ministry on 12/08/2021. A report, along with photographs, on the measures taken shall also be included in the six-monthly compliance report being submitted by the project proponents.	
v.	A proper action plan must be implemented to dispose of the electronic waste generated in the industry.	Electronic waste generated being disposed of through authorized vendor.
vi.	Solid waste utilization- a. PP shall install a slag crusher to convert steel slag into aggregate for use in construction industry, fine sand for use as flux in steel plant, sand in brick making and as lime in cement making. b. PP shall recycle/reuse solid waste generated in the plant as far as possible. c. Used refractories shall be recycled as far as possible.	Slag generated from induction furnace being used for road making purpose and land filling after metal recovery. Ferro manganese slag being used for silico-manganese production and silico manganese slag used as aggregate. Used refractories being sold to its recyclers and also reused within the plant as far as possible. Fly ash being provided to brick and cement manufactures. Company has also got permission from Eastern Coalfields Limited (ECL) for filling the illegally mined place at Bicched Bandh area near Narsamunda Colliery of Sodepur area.
vii.	SMS slag after metal recovery in waste recycling facility shall be conditioned and used for road making, railway track ballast and other applications. The project proponent shall install a waste recycling facility to recover metallic and flux for recycle to sinter plant. The project proponent shall establish linkage for 100% reuse of rejects from Waste Recycling Plant.	Slag generated from SMS being used for road making purpose and land filling after metal recovery.
viii.	Carbon recovery plant to recover the elemental carbon present in GCP slurries for use in Sinter plant shall be installed.	It shall be complied. GCP dust shall be used in sinter plant upon implementation.
ix.	Waste recycling Plant shall be installed to recover scrap, metallic and flux for recycling to sinter plant and SMS.	All metallic waste like metallic scrap and flux recovered from slag reused in SMS plant.
x.	In case of Non-Recovery coke ovens, the gas main carrying hot flue gases to the boiler, shall be insulated to conserve heat and to maximise heat recovery.	This condition is not applicable to SIPL because Coke Oven plant is not the part of project proposal.



xi.	Tar Sludge and waste oil shall be blended with coal charged in coke ovens (applicable only to recovery type coke ovens).	Noted. It shall be complied.
xii.	Rejects from coal washery shall only be used either in the captive power plant (or) in the Thermal Power Plants meeting emission standards.	Rejects from coal washery will be utilized in CPP plant for power generation. Coal washery project is not installed yet.
VII- Green Belt		
i.	The project proponent shall prepare GHG emissions inventory for the plant and shall submit the programme for reduction of the same including carbon sequestration by trees.	SIPL has prepared GHG emission inventory and reduction of the same including carbon sequestration by trees. Attached as Annexure-14
ii.	Project proponent shall submit a study report on Decarbonisation program, which would essentially consist of company's carbon emissions, carbon budgeting/ balancing, carbon sequestration activities and carbon capture, use and storage and offsetting strategies. Further, the report shall also contain time bound action plan to reduce its carbon intensity of its operations and supply chains, energy transition pathway from fossil fuels to Renewable energy etc. All these activities/ assessments should be measurable and monitor able with defined time frames.	It shall be complied. Carbon Footprint & Carbon Sequestration report of SIPL has been prepared and attached as Annexure-14
iii.	Greening and Paving shall be implemented in the plant area to arrest soil erosion and dust pollution from exposed soil surface.	SIPL has completed concreting of approx. more than 98% internal roads where heavy vehicle movements are exercised, and concreting of balance roads are under progress. The company has completed the paver blocking of around 96% of area where heavy vehicle movements are not envisaged. Along with paver blocking company has also done the concreting of many workplace areas of the plant. Some photographs are attached as Annexure-3 Concretization of roads and paver blocking inside the plant in expansion project area shall be undertaken with implementation of expansion project for prevention and control of soil erosion. Greening of the plant area is also taken as drive of greenbelt & green cover development program and it shall be continued. Green belt photographs are enclosed as Annexure-5
VIII- Public hearing and Human health issues		
i.	Emergency preparedness plan based on the Hazard identification and Risk Assessment (HIRA) and Disaster Management Plan shall be implemented.	Complied. It is already been submitted.



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ii.	The project proponent shall carry out heat stress analysis for the workmen who work in high temperature work zone and provide Personal Protection Equipment (PPE) as per the norms.	Heat stress analysis report is enclosed as Annexure-12 Personnel working near noise generating source being provided the ear plug ear muff and for hot zone apron, hand glove, eye goggles and face shield as PPE.
iii.	Provision shall be made for the housing of construction labour within the site with all necessary infrastructure and facilities such as fuel for cooking, mobile toilets, mobile STP, Safe drinking water, medical health care, creche etc. The housing may be in the form of temporary structures to be removed after the completion of the project.	It is being/shall be complied.
iv.	Occupational health surveillance of the workers shall be done on a regular basis and records maintained.	Occupational health surveillance of the workers being done on regular basis and records maintained. Health checkup report is enclosed as Annexure-15
IX- Environment Management		
i.	The project proponent shall comply with the provisions contained in this Ministry's OM vide F. No. 22-65/2017-IA.III dated 30/09/2020. As part of Corporate Environment Responsibility (CER) activity, company shall adopt nearby villages based on the socio-economic survey and undertake community developmental activities in consultation with the village Panchayat and the District Administration as committed.	Noted, It shall be complied. Company has already started implementation of developmental activities as a part of Corporate Environment Responsibility (CER) activity in the nearby villages. Some photographs are attached as Annexur-6
ii.	The company shall have a well laid down environmental policy duly approve by the Board of Directors. The environmental policy should prescribe for standard operating procedures to have proper checks and balances and to bring into focus any infringements/deviation/violation of the environmental / forest / wildlife norms / conditions. The company shall have defined system of reporting infringements / deviation / violation of the environmental / forest / wildlife norms / conditions and / or shareholders / stake holders. The copy of the board resolution in this regard shall be submitted to the MoEF&CC as a part of six-monthly report.	Complied. It is already been submitted. Corporate Environmental Policy is attached as Annexure-16
iii.	A separate Environmental Cell both at the project and company head quarter level, with qualified personnel shall be set up under the control of senior Executive, who will directly to the head of the organization.	An environmental cell has been set up under the supervision of Senior Executive of GM level to look after the day to day activities pertaining to environment & pollution control issues of the company.
iv.	Performance test shall be conducted on all pollution control systems every year and report	It being/shall be complied.



	shall be submitted to Integrated Regional Office of the MoEF&CC.	NABL accredited third party monitoring being conducted periodically to evaluate the emission level of pollution control systems i.e. ESPs and bag filters. Latest Stack monitoring reports is enclosed as Annexure-8
X- Miscellaneous		
i.	The project proponent shall make public the environmental clearance granted for their project along with the environmental conditions and safeguards at their cost by prominently advertising it at least in two local newspapers of the District or State, of which one shall be in the vernacular language within seven days and in addition this shall also be displayed in the project proponent's website permanently.	It has been complied. Advertisement in two local newspapers is attached as Annexure-17
ii.	The copies of the environmental clearance shall be submitted by the project proponents to the Heads of local bodies, Panchayats and Municipal Bodies in addition to the relevant offices of the Government who in turn has to display the same for 30 days from the date of receipt.	It has been complied.
iii.	The project proponent shall upload the status of compliance of the stipulated environment clearance conditions, including results of monitored data on their website and update the same on half-yearly basis.	It is being complied. Compliance status being periodically uploaded on the company website http://shakambhariispat.com/environmental-compliance
iv.	The project proponent shall monitor the criteria pollutants level namely; PM10, SO2, NOx (ambient levels as well as stack emissions) or critical sectoral parameters, indicated for the projects and display the same at a convenient location for disclosure to the public and put on the website of the company.	Monitoring of criteria pollutants around the plant premises along with pollutants level namely; PM10, SO2, NOx being displayed at main gate of the plant and it being uploaded in company's website http://shakambhariispat.com/environmentalcompliance under Half yearly compliance report as per direction. Ambient Air & Stack Monitoring reports are enclosed as Annexure-1 & Annexure-8 Environmental parameter monitored has been displayed at the entrance of the company main gate in the public domain. Attached as Annexure -18
v.	Action plan for developing connecting and internal road in terms of MSA as per IRC guidelines shall be implemented.	Internal plant roads are made keeping in view the abstractions free movement within the plant premises. MSA as per IRC guidelines being/shall be implemented and followed with implementation projects.
vi.	The project proponent shall submit six-monthly reports on the status of the compliance of the stipulated environmental conditions on the website	Noted. It shall be complied. Six monthly reports on the status of the compliance of the stipulated environmental conditions including



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	of the ministry of Environment, Forest and Climate Change at environment clearance portal.	results of monitored data being submitted to IRO on regular basis.
vii.	The project proponent shall submit the environmental statement for each financial year in Form-V to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently and put on the website of the company.	Being complied. The environment statement (Form-V) for Financial Year 2024-25 has already been submitted and financial year 2025-26 will be submitted to WBPCB with copy to Sub Office of MOEF&CC, Kolkata. The report is uploaded on the company's website as per direction.
viii.	The project proponent shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities, commencing the land development work and start of production operation by the project.	After obtaining CTE (NOC) vide no. NO 180762 dated 18.08.2023 from company has started the project activities w.e.f. 21.08.2023. Copy of CTE attached as Annexure-7 Financial closure of the project shall be communicated submitted as per direction.
ix.	The project proponent shall abide by all the commitments and recommendations made in the EIA/EMP report, commitment made during Public Hearing and also that during their presentation to the Expert Appraisal Committee.	Noted. Company is in the process of implementation of the commitments and recommendations made in EIA /EMP report, commitments made during the Public Hearing and also that during presentation to the Expert Appraisal Committee. It shall be continued to be complied as per the commitments.
x.	The recommendations of the approved Site-Specific Wildlife Management Plan (in case of involvement of Schedule-I species) shall be implemented in consultation with the State Forest Department. The implementation report shall be furnished along with the six-monthly compliance report to the concerned Regional Office of the MoEF&CC.	Noted. It shall be complied. Wildlife conservation plan is yet to be approved from competent authority, it shall be implemented in consultation with State Forest Department and implantation report shall be submitted with six monthly compliance report to the Regional Office of the MoEF&CC.
xi.	The PP shall put all the environment related expenditure, expenditure related to Action Plan on the PH issues, and other commitments made in the EIA/EMP Report etc. in the company web site for the information to public/public domain. The PP shall also put the information on the left-over funds allocated to EMP and PH as committed in the earlier ECs and shall be carried out and spent in next three years, in the company web site for the information to public/public domain.	Noted, it shall be complied as per directions.
xii.	No further expansion or modifications in the plant shall be carried out without prior approval of the Ministry of Environment, Forests and Climate Change (MoEF&CC).	Noted and agreed.
xiii.	Concealing factual data or submission of false/fabricated data may result in revocation of	Noted.

MoEF&CC. No.: IA-J-11011/282/2021-IA-II(IND-I) dated 19.07.2023



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	this environmental clearance and attract action under the provisions of Environment (Protection) Act, 1986.	
xiv.	The Ministry may revoke or suspend the clearance, if implementation of any of the above conditions is not satisfactory.	Noted.
xv.	The Ministry reserves the right to stipulate additional conditions if found necessary. The Company in a time bound manner shall implement these conditions.	Noted.
xvi.	The Regional Office of this Ministry shall monitor compliance of the stipulated conditions. The project authorities should extend full cooperation to the officer (s) of the Regional Office by furnishing the requisite data / information/monitoring reports.	It is being complied. SIPL extend full cooperation to the officer (s) of the Regional Office and furnish the requisite data / information/monitoring reports.
xvii.	Any appeal against this EC shall lie with the National Green Tribunal, if preferred, within a period of 30 days as prescribed under Section 16 of the National Green Tribunal Act, 2010.	Noted.



EC F. No. J-11011/201/2013-IA II (I) Date: 21.12.2016 and EC amendment dated 29.04.2020		
Sl. No.	CONDITIONS	COMPLIANCE STATUS
SPECIFIC CONDITION:		
i.	The project proponent shall install 24x7 air monitoring devices to monitor air emissions, as provided by the CPCB and submit report to Ministry and its Regional Office	24x7 Online Continuous Emission Monitoring System (OCEMS) have been installed with all major stacks of DRI, CPP & Ferro Division and connected to CPCB portal to monitor the air emissions. Latest stack monitoring report is attached as Annexure-8 .
ii.	No dumping is permitted in the abandoned coal mines 2B and 2C in nearby Parbelia Village. The iron ore trailing and excess ash should be stored within the plant premises for the period of 2 years for which land is available. The status of storage of above material shall be periodically reviewed by the regional office for land adequacy and environmental management. For future storage of iron ore tailing and excess ash, beyond the period of 2 years, the proponent will submit the land acquisition details to the Ministry.	It is being complied. No dumping being done in the abandoned coal mines 2B and 2C nearby Parbelia village. Iron ore beneficiation plant has not been installed so far. Therefore, Iron ore tailings storage facility is not envisaged at this stage.
iii.	In-plant control measures like bag filters, de-dusting and dust suppression system shall be provided to control fugitive emissions from all the vulnerable sources. Dust extraction and suppression system shall be provided at all the transfer points, coal handling plant etc. Bag filters shall be provided to hoods and dust collectors to coal and coke handling to control the dust emissions. Water sprinkling system shall be provided to control secondary fugitive dust emissions generated during screening, loading, unloading, handling and storage of raw materials etc.	SIPL has already installed de-dusting systems like bag filters and ESPs for an effective control of dust emissions. Dust extraction system has been provided at the transfer points points attached with bag filter units for cooler discharge, intermediate bin, product house etc. Dust conveying system from cooler discharge to ABC have been provided with each DRI Kiln., Fixed type water sprinklers for dust suppression in raw material & product handling areas along the conveyor, finished product house area, cooler discharge, Coal Handling Plant (CHP), along with Kiln axis and all other dust prone locations. SIPL have deployed movable water tankers and road sweeping machine for dust cleaning on the road and minimizing fugitive emissions. Latest fugitive emissions monitoring report is attached as Annexure-2
iv.	The ETP for Mini Blast Furnace effluent should be designed to meet Cyanide standard as notified by the MoEF&CC.	It shall be complied. No Mini Blast Furnace has been installed so far.
v.	No effluent shall be discharged outside the plant premises and 'zero' discharge shall be adopted.	Recycle and reuse practice has been adapted and no effluent being discharged outside the factory premises.
vi.	Continuous stack monitoring facilities for all the stacks shall be provided and sufficient air pollution control devices viz. Electrostatic precipitator (ESP), bag house, bag filters etc. shall be provided to keep the emission levels	Online Continuous Emission Monitoring System (OCEMS) have been installed at process Stacks of DRI, CPP and Ferro unit. Air pollution control devices viz. ESPs and bag filters along with dust extraction and suppression system have been



EC F. No. J-11011/201/2013-IA II (I) Date: 21.12.2016 and EC amendment dated 29.04.2020

Sl. No.	CONDITIONS	COMPLIANCE STATUS
	below 50 mg/Nm ³ and installing energy efficient technology.	installed and efficiently operated to control emission level well within the norms. Third party monitoring by NABL accredited laboratory being conducted periodically to evaluate the emission levels. Latest stack monitoring report is enclosed as Annexure-8
vii.	Hot gases from DRI kiln shall be passed through Dust Settling Chamber (DSC) to remove coarse solids and After Burning Chamber (ABC) to burn CO completely. The gas then shall be cleaned in ESP before leaving out into the atmosphere through ID fan and stack.	Hot gases from DRI Kiln being passed through Dust Settling Chamber (DSC) to remove coarse solids and After Burning Chamber (ABC) for complete burning of CO. The dust content from gas being separated by ESP and cleaned gas discharged through stack.
viii.	Efforts shall further be made to use maximum water from the rain water harvesting sources. Use of air cooled condensers shall be explored and closed circuit cooling system shall be provided to reduce water consumption and water requirement shall be modified accordingly. All the effluent should be treated and used for ash handling, dust suppression and green belt development. ETP sludge should be disposed off scientifically.	All possible attempts are made to ensure optimal use of water. We have rain water harvesting pond to harvest the rain water and reduce the water consumption. Air cooled condensers and closed-circuit cooling system have been provided with CFBC boiler to reduce water consumption. Cooling water in DRI, SMS and Rolling Mill are recycled back to the system. Rolling mill effluent being treated in ETP and recycled back to the process. Sludge generated from ETP being utilized in SAF/given to pellet making plant for manufacturing of iron ore pellet. Cooling tower blowdown and softener/DM plant rejects being taken into neutralization/homogenization tanks and utilized for dust suppression, ash handling and for sprinkling on road to control fugitive dust emissions.
ix.	All the coal fines, char from DRI plant shall be utilized and no char shall be used for briquette making or disposed off anywhere else. All the other solid waste including broken refractory mass shall be properly disposed off in environment-friendly manner.	It is being complied. All the coal fines and the char generated from DRI plant being strictly utilized in Captive Power Plant (CPP). Other solid waste like broken refractory etc. being sold to it recyclers.
x.	All internal roads shall be black topped. The roads shall be regularly cleaned with mechanical sweepers. A 3-tier avenue plantation using native species shall be developed along the roads. Facilities for parking of trucks carrying raw coal from the linked coalmines shall be created within the Unit.	SIPL has completed concreting of All internal roads where heavy vehicle movements are exercised. The company has completed the paver blocking of around 98 % of area where heavy vehicle movements are not envisaged. Along with paver blocking company has also done the concreting of many workplace areas of the plant. Some photographs are attached as Annexure-3 We have already purchased automated road sweeping machine and the same is operational. Parking area for the trucks within the unit has been provided. Annexure-4 . Progressive measures have being taken to develop avenue plantation and green cover using indigenous species i. e. Radhachura, Neem, Arjun, Spermodia



EC F. No. J-11011/201/2013-IA II (I) Date: 21.12.2016 and EC amendment dated 29.04.2020		
Sl. No.	CONDITIONS	COMPLIANCE STATUS
		Banyan, Peepal, Bakul, Conocarpus, Kadam, Rain tree, shishu, Sonajhuri, Siris, Pitanjiba, Ficus, Krishnachura Kanchan, Gamhar etc. along the plant road and periphery as well as inside the plant. Some pictures are attached as Annexure-5
xi.	The Standards issued by the Ministry vide G.S.R. No. 277(E) dated 31st March, 2012 regarding integrated iron and steel plant shall be followed.	It is being followed.
xii.	The National Ambient Air Quality Emission Standards issued by the Ministry vide G.S.R. No. 826(E) dated 16 th November, 2009 shall be followed.	It is being followed. Latest Ambient Air Quality Monitoring report is attached as Annexure-1
xiii.	Gaseous emission levels including secondary fugitive emissions from all the sources shall be controlled within the latest permissible limits issued by the Ministry vide G.S.R. 414(E) dated 30th May, 2008 and regularly monitored. Guidelines / Code of Practice issued by the CPCB shall be followed.	Utmost priority is given to reduce the air pollution within the plant. Efficient operating control measures have been undertaken to keep gaseous emission including secondary fugitive emissions level within the latest permissible limits. Last work zone (Fugitive Emission) monitoring report is enclosed as Annexure-2
xiv.	Regular monitoring of influent and effluent surface, sub- surface and ground water shall be ensured and treated wastewater shall meet the norms prescribed by the State Pollution Control Board or described under the Environment (Protection) Act, 1986 whichever are more Stringent.	Regular monitoring being done. Recycle and reuse practice has been adapted and no effluent being discharged outside the factory premises. Latest monitoring report of Effluent water, Surface water and Ground water is enclosed as Annexure-10B,10C & 10A.
xv.	Proper handling, storage, utilization and disposal of all the solid waste shall be ensured and regular report regarding toxic metal content in the waste material and its composition, end use of solid/hazardous waste shall be submitted to the Ministry's Regional Office, SPCB and CPCB.	Proper handling, storage, utilization and disposal of solid waste being done. Analysis of toxic metal content in the solid waste being periodically carried out by approved agency. The monitoring report by NABL accredited laboratory is enclosed as Annexure- 19
xvi.	A time bound action plan shall be submitted to reduce solid waste generated due to the project related activity, its proper utilization and disposal.	It is complied. Solid waste generated from project activities are properly utilized at plant site. Excavated good soil being used for greenbelt development and remaining soil for backfilling. Old structural if any, are utilized in SMS and re-melted in induction furnace. Civil debris are used for road making/concretization of shop floors.
xvii.	Proper utilization of fly ash shall be ensured as per Fly Ash Notification, 1999 and subsequent amendments. All the fly ash shall be provided to cement and brick manufacturers for further utilization and Memorandum of Understanding shall be submitted to the Ministry's Regional Office.	All the fly ash generated within the plant is provided to brick manufacturers for further utilization. Accordingly, company has made agreement for the same. Company has also got permission from Eastern Coalfields Limited (ECL) for filling the illegally mined place at Bicched Bandh area near Narsamunda Colliery of Sodepur area. Copy of the agreement is enclosed as Annexure-13



EC F. No. J-11011/201/2013-IA II (I) Date: 21.12.2016 and EC amendment dated 29.04.2020		
Sl. No.	CONDITIONS	COMPLIANCE STATUS
xviii.	A Risk and Disaster Management Plan shall be prepared and a copy submitted to the Ministry's Regional Office, SPCB and CPCB within 3 months of issue of environment clearance letter.	Complied. It is already been submitted.
xix.	Green belt shall be developed in at least 33% of the project area by planting native and broad leaved species in consultation with local DFO and local communities as per the CPCB guidelines.	SIPL has achieved the target of green belt plantations in 33% area of the plant i.e. 23.66ha out of 71.7ha land of existing project area with tree density of approx. 2504 trees/ha. by gap filling. Company has taken extensive plantation drive by using indigenous species i. e. Radhachura, Neem, Arjun, Sphodia, Banyan, Peepal, Bakul, Conocarpus, Kadam, Rain tree, shishu, Sonajhuri, Siris, Pitanjiba, Ficus, Krishnachura etc. along the plant roadside, periphery as well as inside the plant according to recommendation from DFO and species of local growing species
xx.	All the commitments made to the public during Public Hearing/public consultation meeting shall be satisfactorily implemented and adequate budget provision shall be made accordingly.	It is complied/being complied. In accordance to the compliance of commitments made during public hearing and an additional requirement made by the local people time to time., various CSR activities have been undertaken by SIPL for the benefit of local community of nearby villages i.e. Distribution of blanket, winter dresses for local needy villagers. Drinking water to the nearby villagers, free medical camps for needy people, Blood donation camp, providing study material to the school students and also arrange the sitting facilities to the school students, repairing & coloring of school building, food grains distribution to acute malnourished community, distribution of food materials for the welfare weaker section people of nearby village communities, monetary support to the surrounding villagers for varies cultural program etc. Some photographs recently done activities attached as Annexure-6 We have dedicated CSR team to look after the welfare activities and redressing of issues if any.
xxi.	At least 2.5% of the total cost of the project shall be earmarked towards the Enterprise Social Commitment based on Public Hearing issues, locals need and item- wise details along with time bound action plan shall be prepared and submitted to the Ministry's Regional Office. Implementation of such program shall be ensured by constituting a Committee comprising of the proponent, representatives of village Panchayat and District Administration. Action taken reporting this	It has been complied. Details of the public hearing issues and various activities undertaken along with other need-based CSR activities attached as Annexure-6



EC F. No. J-11011/201/2013-IA II (I) Date: 21.12.2016 and EC amendment dated 29.04.2020		
Sl. No.	CONDITIONS	COMPLIANCE STATUS
	regard shall be submitted to the Ministry's Regional Office.	
xxii.	The proponent shall prepare a detailed CSR Plan for every year for the next 5 years for the existing-cum- expansion project, which includes village-wise, sector- wise (Health, Education, Sanitation, Health, Skill Development and infrastructure requirements such as strengthening of village roads, avenue plantation, etc) activities in consultation with the local communities and administration. The CSR Plan will include the amount of 2% retain annual profits as provided for in Clause 135 of the Companies Act, 2013 which provides for 2% of the average net profits of previous 3 years towards CSR activities for life of the project. A separate budget head shall be created and the annual capital and revenue expenditure on various activities of the Plan shall be submitted as part of the Compliance Report to RO. The details of the CSR Plan shall also be uploaded on the company website and shall also be provided in the Annual Report of the company.	SIPL have undertaken various social activities in nearby villages in consultation with local communities for their benefit of health, education, cultural activities, skill development and employment to local people etc. Our expenditures are incurred primarily towards supporting education, health for the benefit of local community such as repairing and renovating of old schools in local villages developing of furnished classrooms, facilitating study materials and utilities and providing support to the Harmadih hospital by drinking water arrangements, illumination of hospital premises, blanket and winter wear distribution to the nearby villagers, construction of public toilets, construction of Temples and Prayer Halls on demand of the local communities etc. In addition to the above, further our primary objective is the Skill development of the local youth and strengthening employability, also making self-help of women for their economic improvements, development of tailoring skill among the local women through company owned tailoring center. Our HR & IR and CSR team personnel to look after the welfare activities and redressing of issues if any. The SIPL has varieties of CSR activities with its Elegant-Foundation. As a part of CSR, we have distributed nutrition kits containing rice, dal and edible oils to less privileged people. Some photographs of CSR activity are attached as Annexure-6
xxiii.	The Company shall submit within three months their policy towards Corporate Environment Responsibility which shall inter-alia address (i) Standard operating process/procedure to being into focus any infringement/deviation/ violation of environmental or forest norms/conditions, (ii) Hierarchical system or Administrative order of the Company to deal with environmental issues and ensuring compliance to the environmental clearance conditions and (iii) System of reporting of noncompliance/ violation environmental norms to the Board of Directors of the company and/or stakeholders or shareholders.	Complied. SIPL have implemented standard operating procedure to look into any infringement/ deviation/violation of environmental or forest norms/conditions. SIPL have also the Hierarchical system/ Administrative order to deal with environmental issues and compliance of EC conditions. SIPL have in placed reporting system for non – compliance / violation of environmental norms. Board of Directors  <pre> graph TD CMD[CMD] --> JTM[JT. MD] JTM --> HES[Head - Environment Health & Safety] JTM --> UH[Unit Head] HES --> Env[Environment] HES --> Health[Health] HES --> Safety[Safety] UH --> OH[Operation Head] Env --> EO[Env. Officer/Engg.] Health --> MO[Medical/Office] Safety --> SO[Safety Officer] </pre> Corporate Environment Policy of the company is attached as Annexure-16



EC F. No. J-11011/201/2013-IA II (I) Date: 21.12.2016 and EC amendment dated 29.04.2020		
Sl. No.	CONDITIONS	COMPLIANCE STATUS
xxiv.	The project proponent shall provide for solar light system for all common areas, street lights, villages, parking around project area and maintain the same regularly.	It is complied Solar lighting system have been installed in the village Radhamadhabpur & Erakusum on roads side near Kali Mandir and it is being maintained regularly. It is also initiated in the village of Madandih, Khuwar, Harmadih.
xxv.	The project proponent shall provide for LED lights in their offices and residential areas.	Complied. Energy conservation measure has already been adapted by providing LED lights in the offices to minimization of energy consumption.
xxvi.	Provision shall be made for the housing of construction labour within the site with all necessary infrastructure and facilities such as fuel for cooking, mobile toilets, mobile STP, Safe drinking water, medical health care, crèche etc. The housing may be in the form of temporary structures to be removed after the completion of the project.	It shall be complied. At present no any major project activities are going on, and workers whoever involved in construction activities are from nearby area and do not require to stay at project site.
GENERAL CONDITIOS:		
i.	The project authorities must strictly adhere to the stipulations made by the West Bengal Pollution Control Board and State Government.	It is being adhered as per the stipulation made by WBPCB and State Government. Consent to Operate obtained from WBPCB is attached as Annexure -7
ii.	No further expansion or modification in the plant shall be carried out without prior approval of the Ministry of Environment, Forests and Climate Change (MoEF&CC).	It shall be followed. No further modification or expansion will be undertaken without prior approval of the Ministry of Environment, Forests and Climate Change (MoEF&CC).
iii.	At least four ambient air quality monitoring stations should be established in the downward direction as well as where maximum ground level concentration of PM ₁₀ , PM _{2.5} , SO ₂ and NO _x are anticipated in consultation with the SPCB. Data on ambient air quality and stack emission shall be regularly submitted to this Ministry including its Regional Office at Bhubaneswar and the SPCB/ CPCB once in six months.	Ambient Air Quality Monitoring being carried on as per direction in four locations consideration of maximum ground level concentration of PM ₁₀ , PM _{2.5} , SO ₂ , and NO _x . Latest Ambient Air Quality monitoring report and stack monitoring report is enclosed as Annexure-1 & Annexure-8
iv.	Industrial wastewater shall be properly collected, treated so as to conform to the standards prescribed under GSR 422(E) dated 19th May, 1993 and 31st December 1993 or as amended from time to time. The treated wastewater shall be utilized for plantation purpose.	Being complied. Effluent generated from roiling mill being treated in ETP and recycled back to the process. Sludge generated from ETP being utilized in SAF/given to pellet making plant for manufacturing of iron ore pellet. Cooling tower blowdown and softener/DM plant rejects being taken into neutralization/homogenization tank and utilized for dust suppression and, ash handling and for sprinkling on road to control fugitive dust emissions. No industrial effluent being discharged outside the factory premises.



EC F. No. J-11011/201/2013-IA II (I) Date: 21.12.2016 and EC amendment dated 29.04.2020		
Sl. No.	CONDITIONS	COMPLIANCE STATUS
v.	The overall noise levels in and around the plant area shall be kept well within the standards (85 dB(A)) by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels should conform to the standards prescribed under EPA Rules, 1989 viz. 75 dB(A) during day time and 70 dB(A) during nighttime.	Noise control measure has already been implemented to keep the noise level well within the 85 dB(A) and ambient noise level below 75 dB(A) (during day time) and 70 dB(A) (during night time). Work Zone and Ambient Noise Monitoring report is enclosed as Annexure- 11B & 11A
vi.	Occupational health surveillance of the workers shall be done on a regular basis and records maintained as per the Factories Act.	Occupational Health Surveillance of the workers is being carried out on regular interval and records are maintained. Last Health checkup reports of some employees are enclosed as Annexure-15
vii.	The company shall develop rain water harvesting structures to harvest the rain water for utilization in the lean season besides recharging the ground water table.	Rain water harvesting pond has been developed within the plant premises to harvest the rain water. This water is being utilized in the lean season as per requirement.
viii.	The project proponent shall also comply with all the environmental protection measures and safeguards recommended in the EIA/EMP report. Further, the company must undertake socio- economic development activities in the surrounding villages like community development programmes, educational programmes, drinking water supply and health care etc.	Environmental protection measures have been implemented for effective compliance of safe guards and recommended in the EIA/EMP reports. Socio-economic development of local community has already undertaken through providing job to local people. SIPL have undertaken various social activities in nearby villages in consultation with local communities for their benefit of health, education, cultural activities, and employment to local people etc. The SIPL has varieties of CSR activities with its Elegant Care Foundation. Drinking water is supplied to needy communities of local villages on regular basis. The company has dedicated CSR team to look after the welfare activities for local community and redressing of issues if any. Some photographs of CSR activity are attached as Annexure-6 .
ix.	Requisite funds shall be earmarked towards capital cost and recurring cost/annum for environment pollution control measures to implement the conditions stipulated by the Ministry of Environment, Forest and Climate Change (MoEF&CC) as well as the State Government. An implementation schedule for implementing all the conditions stipulated herein shall be submitted to the Regional Office of the Ministry at Bhubaneswar. The funds so provided shall not be diverted for any other purpose.	Requisite funds being released towards capital cost and recurring cost/annum for environmental pollution control measures to implement the conditions stipulated by MoEF&CC. Accordingly necessary facilities like ESPs followed by silos for de-dusting during boiler operation , bag filters along with dust extraction system, Water sprinkling system for fugitive dust suppression, water tankers and road sweeping machine for dust suppression on roads, green belt development and water recycling system etc. have been installed for abatement of the pollution. Concretization/paving of roads are advance stage of completion. Technical man powers have been engaged for an efficient operation, monitoring and maintenance of the devices installed.



EC F. No. J-11011/201/2013-IA II (I) Date: 21.12.2016 and EC amendment dated 29.04.2020

Sl. No.	CONDITIONS	COMPLIANCE STATUS
x.	A copy of clearance letter shall be sent by the proponent to concerned Panchayat, Zila Parishad/Municipal Corporation, Urban Local Body and the local NGO, if any, from whom suggestions/representations, if any, were received while processing the proposal. The clearance letter shall also be put on the web site of the company by the proponent.	Complied. Clearance letter is sent to concerned local body. EC letter is also uploaded to company website. http://shakambhariispat.com/environmental-orders
xi.	The project proponent shall upload the status of compliance of the stipulated environment clearance conditions, including results of monitored data on their website and shall update the same periodically. It shall simultaneously be sent to the Regional Office of the MoEF & CC at Bhubaneswar. The respective Zonal Office of CPCB and the SPCB. The criteria pollutant levels namely; PM ₁₀ , SO ₂ , NO _x (ambient levels as well as stack emissions) or critical sectoral parameters, indicated for the projects shall be monitored and displayed at a convenient location near the main gate of the company in the public domain.	Being complied. Compliance status being periodically uploaded on the company website http://shakambhariispat.com/environmental-compliance Environmental parameter monitored has been displayed at the entrance of the company main gate in the public domain. Attached as Annexure - 18
xii.	The project proponent shall also submit six monthly report status of the compliance of the stipulated environmental conditions including results of monitored data (both in hard copies as well as by e-mail) to the Regional Office of MoEF&CC, the respective Zonal Office of CPCB and the SPCB. The Regional Office of this Ministry at Bhubaneswar/ CPCB/SPCB shall monitor the stipulated conditions.	Six monthly reports on the status of the compliance of the stipulated environmental conditions including results of monitored data had been submitted to MoEF & CC and Pollution Control Board in both soft & hard copies. Now it is being submitted in soft copy only as per direction of Hon'ble MoEF&CC F. NO. 106-12/EPE dated. 11.05.2020.
xiii.	The environmental statement for each financial year ending 31st March in Form-V as is mandated to be submitted by the project proponent to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently, shall also be put on the website of the company along with the status of compliance of environmental conditions and shall also be sent to the respective Regional Office of the MoEF&CC at Bhubaneswar by e-mail.	Being complied. The environment statement [Form-V] for Financial Year 2024-25 has already been submitted & financial year 2025-26 will be submitted to WBPCB with copy to Integrated Regional Office/Sub Office of the MOEF&CC, Kolkata. The report is uploaded on the company's website as per direction. http://shakambhariispat.com/environmental-compliance
xiv.	The project proponent shall inform the public that the project has been accorded environment clearance by the Ministry and	It is Complied.



EC F. No. J-11011/201/2013-IA II (I) Date: 21.12.2016 and EC amendment dated 29.04.2020		
Sl. No.	CONDITIONS	COMPLIANCE STATUS
	copies of the clearance letter are available with the SPCB and may also be seen at website of the Ministry of Environment, Forest and Climate Change (MoEF&CC) at http://envfor.nic.in . This shall be advertised within seven days from the date of issue of the clearance letter, at least in two local newspaper that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned and copy of the same should be forwarded to the Regional Office at Bhubaneswar	
xv.	Project authorities shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities and the date of commencing the land development work.	Complied. Land Development for the project was started w.e.f. 22.03.2017 and the date of financial closure is 14.01.2017
Additional condition as per EC Amended F. No. J-11011/201/2013-IA.II (I) dated 29th April, 2020		
i.	An affidavit ensuring compliance to the non-compliances/partial compliances reported in the monitoring report of the Regional Office dated 18/02/2019 shall be submitted to the Ministry and to the Regional Office of the Ministry at Bhubaneshwar within three months from date of issue of this letter.	Complied. We have already submitted the affidavit following the direction of Hon'ble MoEF&CC.



ANNEXURE- 1



ENVIROCHECK

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TEST REPORT

FORM NO: ENV/FM/37

Name of the Client	: Shakambhari Ispat & Power Ltd.	Type of Industry	: Steel & Power Plant
Address	: Vill - Madandih, P.O. - Bartoria, P.S. - Neturia, Dist. - Purulia, (WB) - 723121	Sampling date	: 05.09.2025 - 06.09.2025
		Date of received	: 11.09.2025
		Date (s) of analysis	: 11.09.2025 - 12.09.2025
		Date of issue	: 13.09.2025
Sampling Plan & Procedure	: ENV/SOP/01/01	Deviation from the Sampling Method and Plan	: No
		Type of Sample	: Ambient Air
Sample Condition	: Sealed	Sample ID No.	: ENV/29/Sep./A/XV
		Report No.	: ENV/29/Sep./TR(A)/XV/25-26
Sample Testing Location	: Permanent Testing		

A)	GENERAL INFORMATION
1.	Location of Sampling : Madandih Village (0.5 km Distance from Plant)
2.	Duration of Sampling : 24 hrs. (09:00 a.m. - 09:00 a.m.)

B)	METEOROLOGICAL INFORMATION	UNIT	METHOD	OBSERVED VALUE
1.	Temperature	°C	ASTM E 337-02 : Sec.11, Vol. 11.07	29.0
2.	Humidity	%	ASTM E 337-02 : Sec.11, Vol. 11.07	78.0
3.	Rainfall	mm	IS : 5235 & Specification of Surface Meteorological Instrument, IMD, GOI	<0.2

C)	RESULTS				
SL. NO.	PARAMETERS	UNIT	METHOD NO.	RESULTS	LIMIT
1.	Fine Particulate Matter [Size less than 2.5 µm] of PM2.5	µg/m ³	IS 5182 (Part 24)	42.53	60.0
2.	Respirable Suspended Particulate Matter [Size less than 10 µm] of PM10	µg/m ³	IS 5182 (PART 23)	71.50	100.0
3.	Sulfur Dioxide	µg/m ³	IS 5182 Part 2, Sec.1	16.57	80.0
4.	Nitrogen dioxide	µg/m ³	IS 5182 Part 6	23.83	80.0
5.	Carbon Monoxide	mg/m ³	IS 5182 Part 10 (Non Dispersive Infrared Absorption Method)]	0.42	2.0
6.	Lead as Pb	µg/m ³	USEPA IO 3.4	<0.01	1.0
7.	Benzo (a) Pyrene	ng/m ³	IS 5182 Part 12	<0.36	1.0
8.	Benzene	µg/m ³	IS 5182 (Part 11) Method 1	<0.74	5.0
9.	Ozone	µg/m ³	IS 5182 Part IX	<10.0	100.0
10.	Ammonia	µg/m ³	IS 5182 Part 25	<4.18	400.0
11.	Nickel as Ni	ng/m ³	USEPA IO 3.4	<0.02	20.0
12.	Arsenic as As	ng/m ³	USEPA IO 3.4	<0.01	6.0

Remarks : Result relates only to the sample tested.

Reviewed By :

Indrani Bhattacharyya

(Dr. Indrani Bhattacharyya)
(Dy. Technical Manager)

Authorised Signatory :

Dr. Ajay Paul

(Dr. Ajay Paul)
(Quality Manager)

H.O. : 63/B, Rastraguru Avenue, Kolkata - 700028 (033-25792891/25497490, Fax : 033-25299141)
Laboratory : 189,190,192,186 & 51 Rastraguru Avenue, Kolkata - 700028 (033-25792889)
Email : info@envirocheck.in/envirocheck50@gmail.com / Website : www.envirocheck.in
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Certified by ISO 9001:2015, ISO 14001:2015 & ISO 45001 : 2018



TEST REPORT

FORMAT NO: ENV/FM/37

Name of the Client	: Shakambhari Ispat & Power Ltd.	Type of Industry	: Steel & Power Plant
Address	: Vill - Madandih, P.O. - Bartaia, P.S. - Neturia, Dist. - Purulia, (WB)- 723121	Sampling date	: 05.09.2025 - 06.09.2025
		Date of received	: 11.09.2025
		Date (s) of analysis	: 11.09.2025 - 12.09.2025
		Date of issue	: 13.09.2025
Sampling Plan & Procedure	: ENV/SOP/01/01	Deviation from the Sampling Method and Plan	: No
Sample Condition	: Sealed	Sample ID No.	: ENV/29/Sep./A/XVI
Sample Testing Location	: Permanent Testing	Report No.	: ENV/29/Sep./TR(A)/XVI/25-26
		Type of Sample	: Ambient Air

A)	GENERAL INFORMATION
1.	Location of Sampling : Gopalganj Primary School
2.	Duration of Sampling : 24 hrs. (09:30 a.m. - 09:30 a.m.)

B)	METEOROLOGICAL INFORMATION	UNIT	METHOD	OBSERVED VALUE
1.	Temperature	°C	ASTM E 337-02 : Sec.11, Vol. 11.07	29.0
2.	Humidity	%	ASTM E 337-02 : Sec.11, Vol. 11.07	78.0
3.	Rainfall	mm	IS : 5235 & Specification of Surface Meteorological Instrument, IMD, GOI	<0.2

C)	RESULTS				
SL. NO.	PARAMETERS	UNIT	METHOD NO.	RESULTS	LIMIT
1.	Fine Particulate Matter (Size less than 2.5 µm) of PM2.5	µg/m ³	IS 5182 (Part 24)	36.72	60.0
2.	Respirable Suspended Particulate Matter (Size less than 10 µm) of PM10	µg/m ³	IS 5182 (PART 23)	67.12	100.0
3.	Sulfur Dioxide	µg/m ³	IS 5182 Part 2, Sec.1	8.51	80.0
4.	Nitrogen dioxide	µg/m ³	IS 5182 Part 6	20.22	80.0
5.	Carbon Monoxide	mg/m ³	IS 5182 Part 10 (Non Dispersive Infrared Absorption Method)	0.20	2.0
6.	Lead as Pb	µg/m ³	USEPA IO 3.4	<0.01	1.0
7.	Benzo (a) Pyrene	ng/m ³	IS 5182 Part 12	<0.36	1.0
8.	Benzene	µg/m ³	IS 5182 (Part 11) Method 1	<0.74	5.0
9.	Ozone	µg/m ³	IS 5182 Part IX	<10.0	100.0
10.	Ammonia	µg/m ³	IS 5182 Part 25	<4.18	400.0
11.	Nickel as Ni	ng/m ³	USEPA IO 3.4	<0.02	20.0
12.	Arsenic as As	ng/m ³	USEPA IO 3.4	<0.01	6.0

Remarks : Result relates only to the sample tested.

Reviewed By :

Indrani Bhattacharyya

(Indrani Bhattacharyya)
(Dy. Technical Manager)

Authorised Signatory :

Dr. Ajay Paul

(Dr. Ajay Paul)
(Quality Manager)

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TEST REPORT

FORM NO: ENV/FM/37

Name of the Client	: Shakambhari Ispat & Power Ltd.	Type of Industry	: Steel & Power Plant
Address	: Vill - Madandih, P.O. - Bartoria, P.S. - Neturia, Dist. - Purulia, (WB) - 723121	Sampling date	: 05.09.2025 - 06.09.2025
		Date of received	: 11.09.2025
		Date (s) of analysis	: 11.09.2025 - 12.09.2025
		Date of issue	: 13.09.2025
Sampling Plan & Procedure	: ENV/SOP/01/01	Deviation from the Sampling Method and Plan	: No
Sample Condition	: Sealed	Sample ID No.	: ENV/29/Sep./A/XVII
Sample Testing Location	: Permanent Testing	Report No.	: ENV/29/Sep./TR(A)/XVII/25-26
		Type of Sample	: Ambient Air

A)	GENERAL INFORMATION
1.	Location of Sampling : Near Harmadhi Rural Hospital
2.	Duration of Sampling : 24 hrs. (10:00 a.m. - 10:00 a.m.)

B)	METEOROLOGICAL INFORMATION	UNIT	METHOD	OBSERVED VALUE
1.	Temperature	°C	ASTM E 337-02 : Sec.11, Vol. 11.07	29.0
2.	Humidity	%	ASTM E 337-02 : Sec.11, Vol. 11.07	78.0
3.	Rainfall	mm	IS : 5235 & Specification of Surface Meteorological Instrument, IMD, GOI	<0.2

C)	RESULTS				
SL. NO.	PARAMETERS	UNIT	METHOD NO.	RESULTS	LIMIT
1.	Fine Particulate Matter (Size less than 2.5 µm) of PM2.5	µg/m ³	IS 5182 (Part 24)	46.48	60.0
2.	Respirable Suspended Particulate Matter (Size less than 10 µm) of PM10	µg/m ³	IS 5182 (PART 23)	68.20	100.0
3.	Sulfur Dioxide	µg/m ³	IS 5182 Part 2, Sec.1	5.60	80.0
4.	Nitrogen dioxide	µg/m ³	IS 5182 Part 6	15.16	80.0
5.	Carbon Monoxide	mg/m ³	IS 5182 Part 10 (Non Dispersive Infrared Absorption Method)	0.12	2.0
6.	Lead as Pb	µg/m ³	USEPA IO 3.4	<0.01	1.0
7.	Benzo (a) Pyrene	ng/m ³	IS 5182 Part 12	<0.36	1.0
8.	Benzene	µg/m ³	IS 5182 (Part 11) Method 1	<0.74	5.0
9.	Ozone	µg/m ³	IS 5182 Part IX	<10.0	100.0
10.	Ammonia	µg/m ³	IS 5182 Part 25	<4.18	400.0
11.	Nickel as Ni	ng/m ³	USEPA IO 3.4	<0.02	20.0
12.	Arsenic as As	ng/m ³	USEPA IO 3.4	<0.01	6.0

Remarks : Result relates only to the sample tested.

Reviewed By :

Indrani Bhattacharyya

(Indrani Bhattacharyya)
(Dy. Technical Manager)

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TEST REPORT

FORMAT NO.: ENV/FM/37

Name of the Client	: Shakambhari Ispat & Power Ltd.	Type of Industry	: Steel & Power Plant
Address	: Vill - Madandih, P.O. - Bartoria, P.S. - Neturia, Dist. - Purulia, (WB)- 723121	Sampling date	: 06.09.2025 - 07.09.2025
		Date of received	: 11.09.2025
		Date (s) of analysis	: 11.09.2025 - 12.09.2025
		Date of Issue	: 13.09.2025
Sampling Plan & Procedure	: ENV/SOP/01/01	Deviation from the Sampling Method and Plan	: No
Sample Condition	: Sealed	Sample ID No.	: ENV/29/Sep./A/XVIII
Sample Testing Location	: Permanent Testing	Report No.	: ENV/29/Sep./TR(A)/XVIII/25-26
		Type of Sample	: Ambient Air

A)	GENERAL INFORMATION
1.	Location of Sampling : East Direction from the Plant Boundary (Ferro Division)
2.	Duration of Sampling : 24 hrs. (10:30 a.m. - 10:30 a.m.)

B)	METEOROLOGICAL INFORMATION	UNIT	METHOD	OBSERVED VALUE
1.	Temperature	°C	ASTM E 337-02 : Sec.11, Vol. 11.07	30.8
2.	Humidity	%	ASTM E 337-02 : Sec.11, Vol. 11.07	76.2
3.	Rainfall	mm	IS : 5235 & Specification of Surface Meteorological Instrument, IMD, GOI	<0.2

C)	RESULTS				
SL. NO.	PARAMETERS	UNIT	METHOD NO.	RESULTS	LIMIT
1.	Fine Particulate Matter (Size less than 2.5 µm) of PM2.5	µg/m ³	IS 5182 (Part 24)	46.48	60.0
2.	Respirable Suspended Particulate Matter (Size less than 10 µm) of PM10	µg/m ³	IS 5182 (PART 23)	68.23	100.0
3.	Sulfur Dioxide	µg/m ³	IS 5182 Part 2, Sec.1	5.15	80.0
4.	Nitrogen dioxide	µg/m ³	IS 5182 Part 6	14.92	80.0
5.	Carbon Monoxide	mg/m ³	IS 5182 Part 10 (Non Dispersive Infrared Absorption Method)	<0.1	2.0
6.	Lead as Pb	µg/m ³	USEPA IO 3.4	<0.01	1.0
7.	Benzo (a) Pyrene	ng/m ³	IS 5182 Part 12	<0.36	1.0
8.	Benzene	µg/m ³	IS 5182 (Part 11) Method 1	<0.74	5.0
9.	Ozone	µg/m ³	IS 5182 Part IX	<10.0	100.0
10.	Ammonia	µg/m ³	IS 5182 Part 25	<4.18	400.0
11.	Nickel as Ni	ng/m ³	USEPA IO 3.4	<0.02	20.0
12.	Arsenic as As	ng/m ³	USEPA IO 3.4	<0.01	6.0

Remarks : Result relates only to the sample tested.

Reviewed By :

Indrani Bhattacharyya

(Indrani Bhattacharyya)
(Dy. Technical Manager)

Authorised Signatory :

Dr. Ajay Paul

(Dr. Ajay Paul)
(Quality Manager)

H.O. : 63/B, Rastraguru Avenue, Kolkata - 700028 (033-25792891/25497490, Fax : 033-25299141
Laboratory : 189, 190, 192, 186 & 51 Rastraguru Avenue, Kolkata - 700028 (033-25792889
Email : info@envirocheck.in/envirocheck50@gmail.com / Website : www.envirocheck.in
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ANNEXURE- 2



ENVIROCHECK

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TEST REPORT

FORMAT NO : ENV/RM/57

Name of the Client	: Shakambhari Ispat & Power Ltd.	Type of Industry	: Steel & Power Plant
Address	: VIII - Madandih, P.O. - Bartaia, P.S. - Neturia, Dist. - Purulia, (WB) - 723121	Sampling date	: 05.09.2025
		Date of received	: 11.09.2025
		Date (s) of analysis	: 11.09.2025 - 12.09.2025
		Date of issue	: 13.09.2025
Sampling Plan & Procedure	: ENV/SOP/01/01	Deviation from the Sampling Method and Plan	: No
Sample Condition	: Sealed	Sample ID No.	: ENV/29/Sep./A/XIX
		Report No.	: ENV/29/Sep./TR(A)/XIX/25-26
Sample Testing Location	: Permanent Testing		

A]	GENERAL INFORMATION
1.	Location of Sampling : Near DRI 350 TPD Control Room
2.	Duration of Sampling : 08 hrs. (09:00 a.m. - 05:00 p.m.)

B]	METEOROLOGICAL INFORMATION	UNIT	METHOD	OBSERVED VALUE
1.	Temperature	°C	ASTM E 337-02 : Sec.11, Vol. 11.07	31.0
2.	Humidity	%	ASTM E 337-02 : Sec.11, Vol. 11.07	72.0

C]	RESULTS			
SL. NO.	PARAMETERS	UNIT	METHOD NO.	RESULTS
1.	Suspended Particulate Matter	µg/m ³	IS 5182 (Part 4)	885.20
2.	Sulfur Dioxide	µg/m ³	IS 5182 Part 2, Sec.1	18.48
3.	Nitrogen Dioxide	µg/m ³	IS 5182 Part 6	28.89
Remarks	: Result relates only to the sample tested.			

Reviewed By :

(Indrani Bhattacharyya)
(Dy. Technical Manager)

Authorised Signatory :

(Dr. Ajay Paul)
(Quality Manager)

H.O. : 63/B, Rastraguru Avenue, Kolkata - 700028 (033-25792891/25497490, Fax : 033-25299141)
 Laboratory : 189, 190, 192, 186 & 51 Rastraguru Avenue, Kolkata - 700028 (033-25792889)
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TEST REPORT

FORMAT NO : ENV/RM/57

Name of the Client	: Shakambhari Ispat & Power Ltd.	Type of Industry	: Steel & Power Plant
Address	: VIII - Madandih, P.O. - Bartaia, P.S. - Neturia, Dist. - Purulia, (WB) - 723121	Sampling date	: 05.09.2025
		Date of received	: 11.09.2025
		Date (s) of analysis	: 11.09.2025 - 12.09.2025
		Date of issue	: 13.09.2025
Sampling Plan & Procedure	: ENV/SOP/01/01	Deviation from the Sampling Method and Plan	: No
Sample Condition	: Sealed	Sample ID No.	: ENV/29/Sep./A/XX
		Report No.	: ENV/29/Sep./TR(A)/XX/25-26
Sample Testing Location	: Permanent Testing		

A]	GENERAL INFORMATION
1.	Location of Sampling : Near DRI - 100 TPD : KIn Control Room
2.	Duration of Sampling : 08 hrs. (09:30 a.m. - 05:30 p.m.)

B]	METEOROLOGICAL INFORMATION	UNIT	METHOD	OBSERVED VALUE
1.	Temperature	°C	ASTM E 337-02 : Sec.11, Vol. 11.07	31.0
2.	Humidity	%	ASTM E 337-02 : Sec.11, Vol. 11.07	72.0

C]	RESULTS			
SL. NO.	PARAMETERS	UNIT	METHOD NO.	RESULTS
1.	Suspended Particulate Matter	µg/m ³	IS 5182 (Part 4)	936.60
2.	Sulfur Dioxide	µg/m ³	IS 5182 Part 2, Sec.1	14.44
3.	Nitrogen Dioxide	µg/m ³	IS 5182 Part 6	21.66
Remarks	: Result relates only to the sample tested.			

Reviewed By :

(Indrani Bhattacharyya)
(Dy. Technical Manager)

Authorised Signatory :

(Dr. Ajay Paul)
(Quality Manager)

H.O. : 63/B, Rastraguru Avenue, Kolkata - 700028 (033-25792891/25497490, Fax : 033-25299141
Laboratory : 189, 190, 192, 186 & 51 Rastraguru Avenue, Kolkata - 700028 (033-25792889
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TEST REPORT

FORMAT NO : ENV/RM/57

Name of the Client	: Shakambhari Ispat & Power Ltd.	Type of Industry	: Steel & Power Plant
Address	: VIII - Madandih, P.O. - Bartaia, P.S. - Neturia, Dist. - Purulia, (WB) - 723121	Sampling date	: 05.09.2025
		Date of received	: 11.09.2025
		Date (s) of analysis	: 11.09.2025 - 12.09.2025
		Date of issue	: 13.09.2025
Sampling Plan & Procedure	: ENV/SOP/01/01	Deviation from the Sampling Method and Plan	: No
Sample Condition	: Sealed	Sample ID No.	: ENV/29/Sep./A/XXI
		Report No.	: ENV/29/Sep./TR(A)/XXI/25-26
Sample Testing Location	: Permanent Testing		

A]	GENERAL INFORMATION
1.	Location of Sampling : Near S.M.S Control Room
2.	Duration of Sampling : 08 hrs. (10:00 a.m. - 06:00 p.m.)

B]	METEOROLOGICAL INFORMATION	UNIT	METHOD	OBSERVED VALUE
1.	Temperature	°C	ASTM E 337-02 : Sec.11, Vol. 11.07	32.0
2.	Humidity	%	ASTM E 337-02 : Sec.11, Vol. 11.07	74.0

C]	RESULTS			
SL. NO.	PARAMETERS	UNIT	METHOD NO.	RESULTS
1.	Suspended Particulate Matter	µg/m ³	IS 5182 (Part 4)	382.10
2.	Sulfur Dioxide	µg/m ³	IS 5182 Part 2, Sec.1	11.42
3.	Nitrogen Dioxide	µg/m ³	IS 5182 Part 6	19.14
Remarks	: Result relates only to the sample tested.			

Reviewed By :

(Indrani Bhattacharyya)
(Dy. Technical Manager)

Authorised Signatory :

(Dr. Ajay Paul)
(Quality Manager)

H.O. : 63/B, Rastraguru Avenue, Kolkata - 700028 (033-25792891/25497490, Fax : 033-25299141
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TEST REPORT

FORMAT NO : ENV/RM/57

Name of the Client	: Shakambhari Ispat & Power Ltd.	Type of Industry	: Steel & Power Plant
Address	: VIII - Madandih, P.O. - Bartaia, P.S. - Neturia, Dist. - Purulia, (WB) - 723121	Sampling date	: 05.09.2025
		Date of received	: 11.09.2025
		Date (s) of analysis	: 11.09.2025 - 12.09.2025
		Date of issue	: 13.09.2025
Sampling Plan & Procedure	: ENV/SOP/01/01	Deviation from the Sampling Method and Plan	: No
Sample Condition	: Sealed	Sample ID No.	: ENV/29/Sep./A/XXII
		Report No.	: ENV/29/Sep./TR(A)/XXII/25-26
Sample Testing Location	: Permanent Testing		

A]	GENERAL INFORMATION
1.	Location of Sampling : Near 16 MW Control Room
2.	Duration of Sampling : 08 hrs. (10:30 a.m. - 06:30 p.m.)

B]	METEOROLOGICAL INFORMATION	UNIT	METHOD	OBSERVED VALUE
1.	Temperature	°C	ASTM E 337-02 : Sec.11, Vol. 11.07	31.0
2.	Humidity	%	ASTM E 337-02 : Sec.11, Vol. 11.07	72.0

C]	RESULTS			
SL. NO.	PARAMETERS	UNIT	METHOD NO.	RESULTS
1.	Suspended Particulate Matter	µg/m ³	IS 5182 (Part 4)	363.10
2.	Sulfur Dioxide	µg/m ³	IS 5182 Part 2, Sec.1	12.43
3.	Nitrogen Dioxide	µg/m ³	IS 5182 Part 6	16.86
Remarks	: Result relates only to the sample tested.			

Reviewed By :

(Indrani Bhattacharyya)
(Dy. Technical Manager)

Authorised Signatory :

(Dr. Ajay Paul)
(Quality Manager)

H.O. : 63/B, Rastraguru Avenue, Kolkata - 700028 (033-25792891/25497490, Fax : 033-25299141
Laboratory : 189,190,192,186 & 51 Rastraguru Avenue, Kolkata - 700028 (033-25792889
Email : info@envirocheck.in/envirocheck50@gmail.com / Website : www.envirocheck.in
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TEST REPORT

FORMAT NO : ENV/RM/57

Name of the Client	: Shakambhari Ispat & Power Ltd.	Type of Industry	: Steel & Power Plant
Address	: VIII - Madandih, P.O. - Bartaia, P.S. - Neturia, Dist. - Purulia, (WB) - 723121	Sampling date	: 06.09.2025
		Date of received	: 11.09.2025
		Date (s) of analysis	: 11.09.2025 - 12.09.2025
		Date of issue	: 13.09.2025
Sampling Plan & Procedure	: ENV/SOP/01/01	Deviation from the Sampling Method and Plan	: No
Sample Condition	: Sealed	Sample ID No.	: ENV/29/Sep./A/XXIII
		Report No.	: ENV/29/Sep./TR(A)/XXIII/25-26
Sample Testing Location	: Permanent Testing		

A]	GENERAL INFORMATION
1.	Location of Sampling : DRI 600 TPD : Near M.C.C Room
2.	Duration of Sampling : 08 hrs. (10:00 a.m. - 06:00 p.m.)

B]	METEOROLOGICAL INFORMATION	UNIT	METHOD	OBSERVED VALUE
1.	Temperature	°C	ASTM E 337-02 : Sec.11, Vol. 11.07	32.0
2.	Humidity	%	ASTM E 337-02 : Sec.11, Vol. 11.07	70.0

C]	RESULTS			
SL. NO.	PARAMETERS	UNIT	METHOD NO.	RESULTS
1.	Suspended Particulate Matter	µg/m ³	IS 5182 (Part 4)	832.90
2.	Sulfur Dioxide	µg/m ³	IS 5182 Part 2, Sec.1	14.78
3.	Nitrogen Dioxide	µg/m ³	IS 5182 Part 6	23.47
Remarks	: Result relates only to the sample tested.			

Reviewed By :

(Indrani Bhattacharyya)
(Dy. Technical Manager)

Authorised Signatory :

(Dr. Ajay Paul)
(Quality Manager)

H.O. : 63/B, Rastraguru Avenue, Kolkata - 700028 (033-25792891/25497490, Fax : 033-25299141)
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TEST REPORT

FORMAT NO : ENV/RM/57

Name of the Client	: Shakambhari Ispat & Power Ltd.	Type of Industry	: Steel & Power Plant
Address	: VIII - Madandih, P.O. - Bartaia, P.S. - Neturia, Dist. - Purulia, (WB) - 723121	Sampling date	: 06.09.2025
		Date of received	: 11.09.2025
		Date (s) of analysis	: 11.09.2025 - 12.09.2025
		Date of issue	: 13.09.2025
Sampling Plan & Procedure	: ENV/SOP/01/01	Deviation from the Sampling Method and Plan	: No
		Type of Sample	: Fugitive Emission (Work Zone)
Sample Condition	: Sealed	Sample ID No.	: ENV/29/Sep./A/XXIV
		Report No.	: ENV/29/Sep./TR(A)/XXIV/25-26
Sample Testing Location	: Permanent Testing		

A]	GENERAL INFORMATION
1.	Location of Sampling : Near Rolling Mill Dispatch Area
2.	Duration of Sampling : 08 hrs. (10:30 a.m. - 06:30 p.m.)

B]	METEOROLOGICAL INFORMATION	UNIT	METHOD	OBSERVED VALUE
1.	Temperature	°C	ASTM E 337-02 : Sec.11, Vol. 11.07	32.0
2.	Humidity	%	ASTM E 337-02 : Sec.11, Vol. 11.07	70.0

C]	RESULTS			
SL. NO.	PARAMETERS	UNIT	METHOD NO.	RESULTS
1.	Suspended Particulate Matter	µg/m ³	IS 5182 (Part 4)	267.52
2.	Sulfur Dioxide	µg/m ³	IS 5182 Part 2, Sec.1	9.40
3.	Nitrogen Dioxide	µg/m ³	IS 5182 Part 6	18.77

Remarks : Result relates only to the sample tested.

Reviewed By :

(Indrani Bhattacharyya)
(Dy. Technical Manager)

Authorised Signatory :

(Dr. Ajay Paul)
(Quality Manager)

H.O. : 63/B, Rastraguru Avenue, Kolkata - 700028 (033-25792891/25497490, Fax : 033-25299141)
Laboratory : 189,190,192,186 & 51 Rastraguru Avenue, Kolkata - 700028 (033-25792889)
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TEST REPORT

FORMAT NO : ENV/RM/57

Name of the Client	: Shakambhari Ispat & Power Ltd.	Type of Industry	: Steel & Power Plant
Address	: VIII - Madandih, P.O. - Bartaia, P.S. - Neturia, Dist. - Purulia, (WB) - 723121	Sampling date	: 06.09.2025
		Date of received	: 11.09.2025
		Date (s) of analysis	: 11.09.2025 - 12.09.2025
		Date of issue	: 13.09.2025
Sampling Plan & Procedure	: ENV/SOP/01/01	Deviation from the Sampling Method and Plan	: No
Sample Condition	: Sealed	Sample ID No.	: ENV/29/Sep./A/XXV
		Report No.	: ENV/29/Sep./TR(A)/XXV/25-26
Sample Testing Location	: Permanent Testing		

A]	GENERAL INFORMATION
1.	Location of Sampling : Near Ferro Alloy SEAF Control Room
2.	Duration of Sampling : 08 hrs. (11:00 a.m. - 07:00 p.m.)

B]	METEOROLOGICAL INFORMATION	UNIT	METHOD	OBSERVED VALUE
1.	Temperature	°C	ASTM E 337-02 : Sec.11, Vol. 11.07	32.0
2.	Humidity	%	ASTM E 337-02 : Sec.11, Vol. 11.07	70.0

C]	RESULTS			
SL. NO.	PARAMETERS	UNIT	METHOD NO.	RESULTS
1.	Suspended Particulate Matter	µg/m ³	IS 5182 (Part 4)	360.46
2.	Sulfur Dioxide	µg/m ³	IS 5182 Part 2, Sec.1	7.39
3.	Nitrogen Dioxide	µg/m ³	IS 5182 Part 6	16.61
Remarks	: Result relates only to the sample tested.			

Reviewed By :

(Indrani Bhattacharyya)
(Dy. Technical Manager)

Authorised Signatory :

(Dr. Ajay Paul)
(Quality Manager)

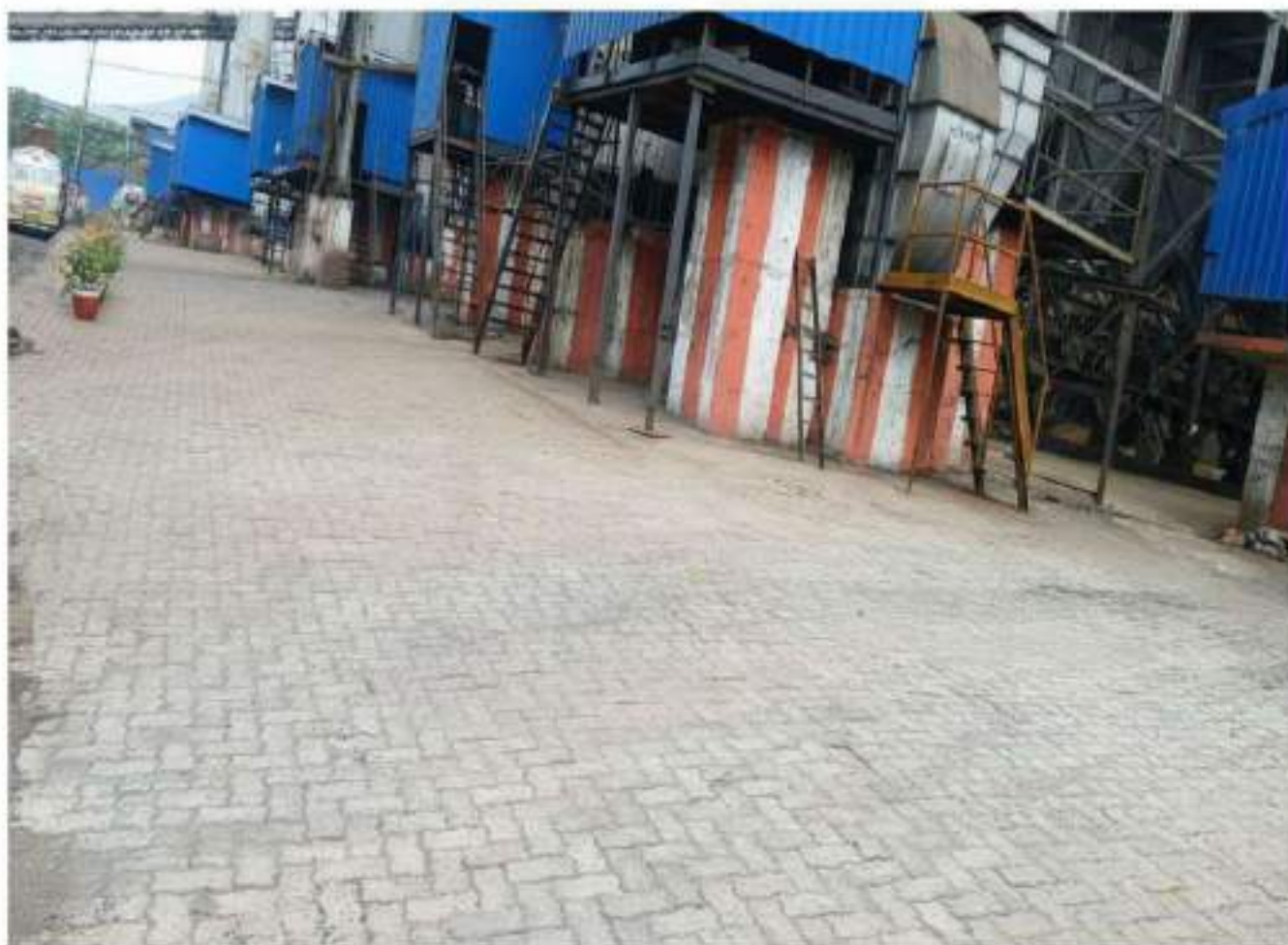
<End of Report>

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Laboratory : 189, 190, 192, 186 & 51 Rastraguru Avenue, Kolkata - 700028 (033-25792889)
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ANNEXURE-3

PAVER BLOCK AND RCC ROAD



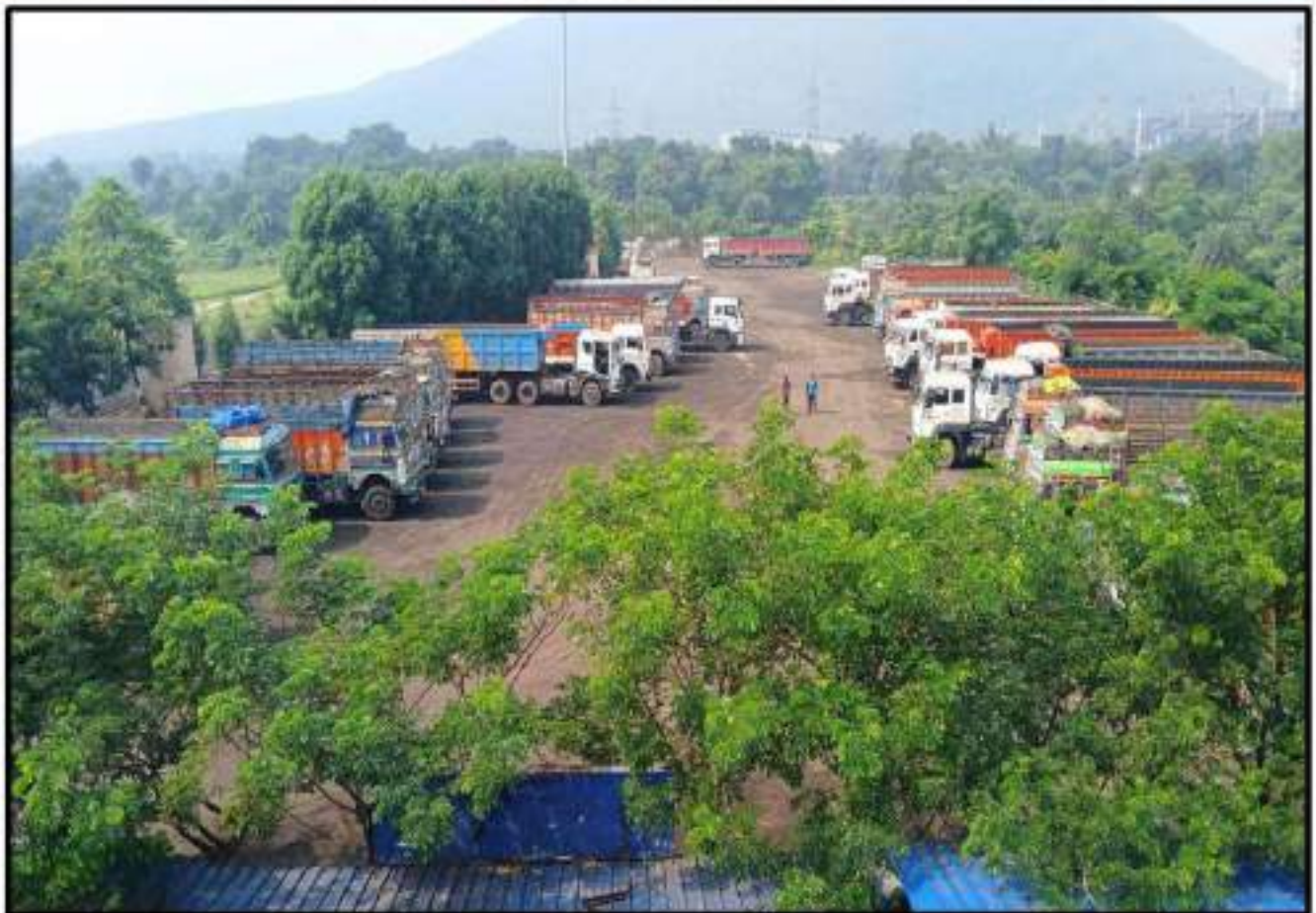






ANNEXURE-4

TRUCK PARKING AREA



ANNEXURE-5

GREENBELT PHOTOGRAPHS











ANNEXURE-6

Elegant Care Foundation

SHAKAMBHARI ISPAT AND POWER LIMITED
Madandih, Purulia, West Bengal

REPORT ON CSR ACTIVITIES (Apr-Sept.) 2025.

Project	Segment	Activities	Villages Covered	Expected Outcome	Photographs
Women Sewing Training Institute	Livelihood.	The Women Sewing Training Institute was started in Gopalgunj within the CSR operational area of Shakambhari Ispat & Power Ltd. The main objective of this initiative is to empower communities, with a focus on women, by providing better livelihood opportunities. Total trainees enrolled: 167 Married women: 95 Unmarried women: 21 Girl students: 51	Madandih Erekusum Radhamadhabpur Hamadiah Gopalgunj (Layabadi)	• Trainees who are passed in evaluation examination. trainees are able to making Petticoat, Nighty Pajama, Kurta. • Our future plan Among the successful trainee we will form (Mahila Swarnivar Dai) from among the trainees who successfully passed our tailoring course. We provide cash as a "revolving fund" to support all groups that are buying fabrics and other raw materials, starting commercial production of blouses, petticoats, nighties and school dresses as ordered, and selling these items at local stores.	 

Hand pump & Tube well repairing	Health, Drinking water & Sanitation.	Like every year, we have taken the initiative to repair defunct tube wells and hand pumps in our operational area during the summer season.	Madandih Radhamadhabpur Harmadih Arekusum Gopalganj	In this financial year as per requirement of villagers we have repaired near about 25 nos. of tube well. This initiative eradicated water scarcity of local village people.	
Drinking Water Supply	Health, Drinking water & Sanitation	Drinking water distribution through three water tankers in five villages. Supply of drinking water to beneficiaries during social rituals. Drinking water supply to local clubs/villages on festivals	Madandih Radhamadhabpur Harmadih Arekusum Gopalganj Layabadi	Monthly meeting organized with the Drivers to know the status & constraints and steps taken accordingly for value addition & improvement of services beyond our operational area we also take of the demand of Government schools and offices as when required. Through this initiative we have eradicate Drinking water scarcity of nearby village.	
Jal chatra (Water Point) Program	Health, Drinking water & Sanitation	Purulia district is a drought-prone area. From the month of April, people face severe heat waves. To help residents cope with the heat, Elegant Care Foundation has taken the initiative to set up a water point near Harmadih Bus Stand for the summer season.	Harmadih & Madandih	The local passengers were get benefited from water point, they appreciated our initiative.	

Mega Blood Donation camp	Health	Voluntary blood donation is perhaps one of the most perfect examples of altruism in action. Elegant Care Foundation organized a voluntary blood donation camp at our SIPL Plant premises on 18th July 2025. This initiative would provide safe and quality blood and blood components collected from voluntary donors.	SIPL employee & nearby villages.	Many employees of our organization too participated in the program. Apart from employees, many common people also participated in this program. The total 188-unit blood collected from this camp was to be given to the Government Thalassemia Hospital. We had arranged for refreshments for those who donated blood in the camp. The people who had participated in this blood donation camp were given certificates and a small gift hamper. To watch over the entire process and to collect the blood two team of ten doctors from Asansol & Raghunathpur Super speciality hospital were put in charge. The employee had also arranged for a resting room for anyone who felt dizzy or sick after donating blood.	
Road sprinkling services	Environment & Culture	To control dust and reduce air pollution, ECF has deployed two water sprinkler tankers to spray water around the plant premises throughout the day.	Madandih Gopalgunj Layabadi Harmadit	We could control air pollution in our operation area.	

Shraboni Utsav	Environment & Culture	The Baba Birinchnathdham Temple, located near our SIPL Plant, holds immense significance for devotees. The temple attracts pilgrims from far and wide, who seek blessings and spiritual solace.	Covered devotees from Asansol/ Burnpur to Raghunathpur	The Elegant Care Foundation has arranged facilities such as drinking water, Tea & Biscuits for the pilgrims on every Mondays. Also, in this year we have provided Bhog Prasada among the devotees. Besides this, the electricity, and cleanliness have been prioritized to ensure the well-being of the pilgrims. The initiative has been appreciated by the devotees.	
World Environment Day 2025 Celebration	Environment & Culture	We celebrated World Environment Day in Gopalganj Primary School & Hamadith Hospital on 5th June.	Madandih	The villagers are appreciated to us for this initiative.	

Banomohatsab in Madandih Village	Environment & Culture	We have organized Banomhotsab program in Harmadih & Madandih.	Madandih Harmadih	We have planted over 500 saplings along the roadside and on unutilized land within our operational area.	
Solar Light Repairing work in Madandih village	Infrastructure Development	During a meeting with stakeholders in Madandih village, they requested the repair of defunct solar lights installed by us five years ago. As part of our ongoing CSR commitment, we completed the necessary repairs to these solar lights in March, ensuring continued support for sustainable energy and improved living conditions in the community.	Madandih	The villagers are very happy and they share that the quality of the lights is very good and villagers regarded our organization for repairing work.	

Sports Gear Distribution Program (Football)	Youth & Sports	We received requests from local youth to support them with football as the season started. As per previous practice we have taken initiative to organized Sports Gear distribute program nearby clubs.	Madandih Harmadih Radhamadhabpur Arekusum Khowar Mekatala Lalgari Cholabena Garhpanchokot Dhuluri	50 Football distributed to 25 number nearby Clubs of our operation area. This activity leads the sports development of local youth	
Supporting CCTV Camera Installation at District Police Stations in Purulia	Infrastructure Development	As part of our corporate social responsibility efforts, we are supporting the Superintendent of Police, Purulia, in their CCTV camera installation program to enhance public safety and security in the district.	Purulia District Police	Purulia District occupies a strategic location in the state of West Bengal, sharing its border with Jharkhand and several other districts of West Bengal. To address crime and traffic-related issues, the district is planning to implement an integrated CCTV project covering vital roads and strategic locations to ensure the overall safety and security of its citizens. We are pleased to offer our support as a partner in this important initiative.	

ANNEXURE-7

NOC NO180762

WEST BENGAL POLLUTION CONTROL BOARD

Paribesh Bhawan
10A, Block-LA, Sector-III
Bidhannagar, Kolkata-700106



Memo No. 422-2N-21/2012(E)-PART-I

Dated 18.08.2023

From:
Member Secretary,
West Bengal Pollution Control Board

To: M/s. Shakambhari Ispat & Power Limited,
"Diamond Prestige", 41A, A.J.C. Bose Road, 8th Floor, #801,
Kolkata - 700 017.

Sub: Consent to Establish (NOC) from Environmental Point of View

Ref: 1) Your letter No. N11

Dated 14.08.2023

ii) Environmental Clearance issued by MOEF&CC, GOI vide EC Identification No. EC23AD08WB179534, File No. IA-J-11011/282/2021-IA-II(IND-I) dated 19.07.2023

Dear Sirs,

In response to the application for Consent to Establish (NOC) for proposed ^{expansion} Unit of M/s. Shakambhari Ispat & Power Limited for manufacturing ~~iron and steel~~ production of 0.7875 million tons per annum ~~Crude Steel/Stainless Steel~~, 0.214272 million tons per annum Ferro-alloys (maximum) along with allied facilities at Village-Parvatpur,*

this is to inform you that this Board hereby grants the Consent to Establish (NOC) from the environmental point of the above subject to the following conditions and special conditions annexed.
*Mandandih, Radhamedabpur, PO-Bartoria, Tehsil-Raghunathpur, Dist.-Purulia, West Bengal (for details of configuration see annexures).

1. The quality of sewage and trade effluent to be discharged from your factory shall satisfy the permissible limits as prescribed in IS : 2490 (Pt. I) of 1974, and/or its subsequent amendment and Environment (Protection) Rules 1986.
2. Suitable measures to treat your effluent shall be adopted by you in order to reduce the pollutional load so that the quality of the effluent satisfies the standards mentioned above.
3. You shall have to apply to this Board for its consent to operate and discharge of sewage and trade effluent according to the provisions of the water (Prevention & Control of Pollution) Act, 1974. No sewage or trade effluent shall be discharged by you without prior consent of this Board.
4. All emission from your factory shall conform to the standards as laid by this Board.
5. No. emission shall be permitted without prior approval of this Board and you shall apply to this Board for its consent to operate and atmospheric emission as per provision of the Air (Prevention & Control Pollution) act, 1981.
6. No industrial plant, furnace, flues, chimneys, control equipment, etc. shall be constructed/reconstructed/erected/re-erected without prior approval of this Board.

Signature
18/08/2023
Chief Engineer
W. B. Pollution Control Board
Dept. of Environment, Govt. of W.B.

NOC NO180762

7. You shall comply with
- (i) Water (Prevention and Control of Pollution) Cess Act, 1977, if applicable.
 - (ii) Water (Prevention and Control of Pollution) Cess Act, 1978, if applicable.
 - (iii) Environment (Protection) Act, 1986
 - (iv) Environment (Protection) Rules, 1986
 - (v) Hazardous Wastes (Management and Handling) Rules, 1989 and Amended Rules, 2000
 - (vi) Manufacture, Storage and Import of Hazardous Chemicals Rules, 1989 and Amended Rules, 2000
 - (vii) Manufacture, Use, Import and Storage and Hazardous Micro-Organisms, Genetically Engineered Organisms or Cell Rules, 1989
 - (viii) The Public Liability Insurance Act, 1991 and Amended Act, 1992
 - (ix) The Public Liability Insurance Rules, 1991 and Amended Rules 1993
 - (x) Biomedical Wastes (Management & Handling) Rules, 1996 and Amended Rules 2000 if applicable.
 - (xi) Recycled Plastics Manufacture and Usage Rules 1999, if applicable and
 - (xii) Ozone Depleting Substances (Regulation & Control) Rules, 2000, if applicable
8. You will have to abide by any other stipulations as may be prescribed by any authority/local bodies/Government Departments etc.

SPECIAL CONDITION:

See Annexures.

Gross Capital Investment - Rs.320 Crores.

Any violation of the aforesaid conditions shall entail cancellation of this Consent to Establish (NOC)

Yours faithfully,

[Signature]
18/03/2023
Member Secretary/Chief Engineer
West Bengal Pollution Control Board (W.B. PCB CELL)

Memo No. 422 - 2N-21/2012(B)-PART-I dt. 18/03/2023 Dated 18/03/2023
Copy forwarded for information to :
W. B. Pollution Control Board
Dept. of Environment, Govt. of W.B.

- Chief Inspector of Factories, Government of West Bengal, N. S. Building, Kolkata-700 001
- Director of Industries/Director of Cottage & Small Scale Industries, Government of West Bengal, N. S. Building, Kolkata-700 001
- Guard file, West Bengal Pollution Control Board.
- Environmental Engineer, III/Alipur R.O./Howrah R.O./Hooghly R.O./B.R.O./D.R.O./Haldia R.O./S.R.O./Malda R.O./Asansol R.O./WBPC Board.
- Alipore Regional Office
"Minority Bhawan", 5th Floor, 12, Biplobi
Kansal Bhattacharya Sarani, Alipore,
Kolkata-700 027
Telex No. 033-2448-5553
Tel No. 033-2448-5554
- Asansol Regional Office
Kalyanpur Satellite Township Project (KSTP) Dr. B.C. Roy
Road, P.O. Dakshin Dakshin, P.S. Asansol
(North), Dist. Paschim Bardhaman,
Asansol-713 302
Telex No. 0341-289210
0341-289221
- Barackpore Regional Office
Paripur More, Kalyani Expressway,
VII, Pargana, P.O. Naiyaganj,
Dist. 24 Parganas (N), Pin-743 128
Telex No. 033-2550-9573
- Durgapur Regional Office
Sahid Khudiram Sarani,
City Centre, Durgapur,
Paschim Bardhaman-713 219,
Tel No. 0343-2546708
Telex No. (0343) 2544915
- Haldia Regional Office
Mouza: Raghunathchak, PS: Bhatanipur
(Formerly Sutahata), PO: Baghbari
Dist. Purba Medinipur, Pin: 721 957
Tel No. 05224-291293/94
- Hooghly Regional Office
Himulaya Bhawan, Delhi Road, Dankan,
Hooghly, Pin: 712 211
Telex No. 033-2559-0817
- Howrah Regional Office
"Minority Bhawan", 5th Floor, 12, Biplobi
Kansal Bhattacharya Sarani, Alipore,
Kolkata-700 027
Tel No. 033-2448-2218/2220
- Kolkata Regional Office
Mari Square, Block No. 8IT, Western
Side, 8th floor, 194/1, Manikata Main Road,
Kolkata-700 054
Tel No. 033-2320-0009 / 0335288864
- Malda Regional Office
Paribest Bhawan,
VII, Abhirampur P.O.: Molkumpur,
P.S. English Bazar, Malda-732 103
Tel No. 03612-223448
- Saltlake Regional Office
Mari Square, Block No. 8IT, Western
Side, 8th floor, 194/1, Manikata Main
Road, Kolkata-700 054
Tel No. 2329-3097 / 9330899729
- Siliguri Regional Office
Paribahan Nagar, P.O.: Matigara, Siliguri,
Darjeeling, Pin-734 010
Tel No. 0363-257 1115
Telex No. 0353-257 1113

[Signature]
18/03/2023
Member Secretary/Chief Engineer,
West Bengal Pollution Control Board
Chief Engineer
W. B. Pollution Control Board
Dept. of Environment, Govt. of W.B.
(BIM CELL)

ANNEXURE-I TO NOC SL No. NO180762

Special conditions issued for Expansion of Shakambhari Ispat & Power Limited plant for production of 0.7875 million tons per annum Crude Steel/Stainless Steel, 0.214272 million tons per annum Ferro-Alloys (maximum) along with allied facilities at Village: Parvatpur, Madandih, Radhamadabpur, P.O.: Bartoria, Tehsil: Raghunathpur, District: Purulia, West Bengal. (Application no. 4070929)

UNIT CONFIGURATION AND CAPACITY

Plant/Facilities	As per EC granted by MoEFCC on 21.12.2016 & its Amendment on 29.04.2020		Proposed Units/Capacity Enhancement		Total after Expansion	
	Unit	Capacity TPA	Unit	Capacity in TPA	Unit	Capacity in TPA
Pellet Plant with Grinding Facility	1x1870TPD	582,000	Capacity Enhancement	268,000	1x2835TPD	850,000
Producer Gas Plant	-	-	6x4000 Nm ³ /hr	24,000 Nm ³ /hr	6x4000 Nm ³ /hr	24,000 Nm ³ /hr
Sponge Iron Plant	DRI Kiln		Capacity Enhancement of			
	4x100TPD +	128,000	4x100TPD+	30,400 (additional)	4x100TPD+	910,800
	2x350TPD +	224,000	2x350TPD+	53,200 (additional)	2x350TPD+	
	1x600TPD	192,000	1x600TPD	45,600 (additional)	2x600TPD	
		544,000	Additional 1x600TPD	237,600		
Blast Furnace with PCI	Mini Blast Furnace: 1x350m ³ Pig Casting Machine (PCM): 1x1500TPD	249,900	Capacity Enhancement of Mini Blast Furnace: 1x350m ³	166,600 (additional)	Mini Blast Furnace: 1x350m ³ PCM: 1x1500TPD	416,500
Sinter Plant	1x20m ²	198,000	Sinter Plant of changed configuration 1x90m ² will be installed	597,600 (additional)	1x90m ²	795,600
SMS – MS/SS Billets	IF: 9x25T LRF: 1x30T & CCM: 3x6/11	MS Billets 523,950	Capacity enhancement/ Product Modification + 1x25 Ton AOD	263,550 MS/SS Billets (additional)	IF: 9x25T LRF: 1x30T + 1x25 AOD & CCM: 3x6/11m	787,500 MS/SS Billets

W.B. Pollution Control Board
7/8/2023
 Chief Engineer
 W. B. Pollution Control Board
 Dept. of Environment, Govt. of W.B.
 Page 1 of 3

ANNEXURE-I TO NOC SL No. NO180762

Special conditions issued for Expansion of Shakambhari Ispat & Power Limited plant for production of 0.7875 million tons per annum Crude Steel/Stainless Steel, 0.214272 million tons per annum Ferro-Alloys (maximum) along with allied facilities at Village: Parvatpur, Madandih, Radhamadabpur, P.O.: Bartoria, Tehsil: Raghunathpur, District: Purulia, West Bengal. (Application no. 4070929)

Plant/Facilities	As per EC granted by MoEFCC on 21.12.2016 & its Amendment on 29.04.2020		Proposed Units/Enhanced Capacities		Total after Expansion	
	Unit	Capacity TPA	Unit	Capacity in TPA	Unit	Capacity in TPA
Rolling Mill along with wire drawing facility	1000TPD	MS Long Products 300,000	1000TPD	360,000 MS/SS Long Products	2000TPD	660,000 MS/SS Long Products
Reheating Furnace	--	--	2x40TPH	--	2x40TPH	--
Oxygen Plant	225 TPD	--	--	--	225 TPD	--
Captive Power Plant	AFBC - 36 TPH	8.5 MW	--	--	AFBC - 36 TPH	8.5 MW
	CFBC - 100 TPH	25 MW	--	--	CFBC - 100 TPH	25 MW
	CFBC - 120 TPH	28.5 MW	--	--	CFBC - 120 TPH	28.5 MW
	WHRB @4x100TPD DRI - 40 TPH	8 MW	--	--	WHRB @4x100TPD DRI - 40 TPH	8 MW
	WHRB @2x350TPD DRI - 71 TPH	15 MW	--	--	WHRB @ 2x350TPD DRI-71TPH	15 MW
	WHRB @1x 600TPD DRI-64 TPH	14 MW	--	2 MW	WHRB @ 1x 600TPD DRI-64 TPH	16 MW
	--	--	WHRB @1x 600TPD DRI - 64TPH	16 MW	WHRB @ 1x 600TPD DRI - 64TPH	16 MW
	--	--	BF Gas Based	9 MW	BF Gas Based	9 MW
	Total	AFBC/CFBC-62MW WHRB- 37MW	Total	WHRB-18MW BF Gas Based-9MW	Total	AFBC/CFBC- 62 MW WHRB- 55 MW BF Gas based-9MW
		99 MW		27 MW		126 MW

ANNEXURE-I TO NOC SL No. NO180762

Special conditions issued for Expansion of Shakambhari Ispat & Power Limited plant for production of 0.7875 million tons per annum Crude Steel/Stainless Steel, 0.214272 million tons per annum Ferro-Alloys (maximum) along with allied facilities at Village: Parvatpur, Madandih, Radhamadabpur, P.O.: Bartoria, Tehsil: Raghunathpur, District: Purulia, West Bengal. (Application no. 4070929)

Plant/Facilities	As per EC granted by MoEFCC on 21.12.2016 & its Amendment on 29.04.2020		Proposed Units/Enhanced Capacities		Total after Expansion	
	Unit	Capacity TPA	Unit	Capacity in TPA	Unit	Capacity in TPA
Iron Ore Beneficiation	—	0.63 MTPA	Configuration Change from 0.63MTPA to 1.0 MTPA	0.37 MTPA (additional)	—	1.0 MTPA
Coal Washery		0.74 MTPA	-	-	-	0.74 MTPA
Lime Plant	250TPD	80,000TPA	-	-	250TPD	80,000TPA
Ferro-Alloy Plant with Metal Recovery Plant	4x9MVA SEAF With Metal Recovery Plant	63,150TPA	Capacity Enhancement of 4x9MVA SAF + Additional installation of 4x9MV SAF	Fe-Mn-194,058 or	8x9MVA SAF With Metal Recovery Plant	Fe-Mn-194,058 or
		Fe-Mn or		Si-Mn-142,848 or		Si-Mn-142,848 or
		Si-Mn or		Fe-Si-64,282 or		Fe-Si-64,282 or
		Fe-Si or		High Carbon Fe-Cr-135,330 or		High Carbon Fe-Cr-135,330 or
		High Carbon Ferro Chrome or		Fe-Si-Cr-88,664 or		Fe-Si-Cr-88,664 or
		Pig Iron or in combination of any		Pig Iron-214,272 or in combination of any		Pig Iron-214,272 or in combination of any
Briquette Plant	—	—	1x 50 TPH	300,000	1x 50 TPH	300,000
Sinter Plant (Ferro Division)	—	—	1x600 TPD	216,000	1x600TPD	216,000


Chief Engineer (EIM Cell)
West Bengal Pollution Control Board

Annexure-II to NOC SL No. NO180762

Special conditions issued for Expansion of Shakambhari Ispat & Power Limited plant for production of 0.7875 million tons per annum Crude Steel/Stainless Steel, 0.214272 million tons per annum Ferro-Alloys (maximum) along with allied facilities at Village: Parvatpur, Madandih, Radhamadabpur, P.O.: Bartoria, Tehsil: Raghunathpur, District: Purulia, West Bengal. (Application No. 4070929)

A) Emission:-

SL No	Emission Sources	Air Pollution Control System	Stack Height from G.L. (in mts.)
1	Pellet Plant (0.85MTPA)	ESP	50
2	PCI Unit of Pellet Plant	Bag Filter	40
3	Sponge Iron Plant (DRI Kiln-1x600 TPD) followed by WHRB-64TPH (16MW)	ESP	72
4	L Bin/PSB of (DRI Kiln 1x600 TPD)	Bag Filter & Stack common with L Bin/PSB of existing DRI Kiln-1x600TPD	30
5	Day Bin (DRI Kiln 1x600 TPD)	Bag Filter & Stack common with Day Bin of existing 2x350 TPD DRI Kilns	30
6	Product House (DRI Kiln 1x600 TPD)	Bag Filter & Stack common with existing Product House of 1x600 & 2x350 TPD DRI Kiln	30
7	Iron Circuit (DRI Kiln 1x600 TPD)	Bag Filter & Stack common with Iron Circuit of 1x600 & 2x350 TPD DRI Kiln	30
8	Coal Circuit (DRI Kiln 1x600 TPD)	Bag Filter & Stack common with Coal Circuit of existing 1x600 TPD DRI Kiln	30
9	Mini Blast Furnace (1x350m ³)	Stack attached with Stoves	45
10	Cast House tapping from MBF	Bag Filter & Stack attached with spark arrestor & dust extraction hood at Cast House	35
11	PCI Unit of Mini Blast Furnace	Bag Filter	40
12	Sinter Plant (1x90m ²)	Head ESP attached with Sinter Machine	50
13	Sinter Plant Breaker & Sinter Screen at Tail end of Sinter M/c	Tail ESP attached Sinter Breaker & Sinter Screen	50
14	AOD Plant (1x25T) at SMS	Bag Filter & Spark Arrestor	35
15	Re-Heating Furnace-1 (1x40TPH)	Recuperator	30
16	Re-Heating Furnace-2(1x40TPH)	Recuperator	30
17	CFBC Boiler-120TPH (28.5MW)	ESP	92
18	CHP of CFBC Boiler (120TPH)	Bag Filter	30
19	Iron Ore Grinding Ball Mill for Iron Ore Beneficiation Plant	Bag Filter	30

W.B.
18/09/2023
Chief Engineer
W. B. Pollution Control Board
Dept. of Environment, Govt. of W.B.

Annexure-II to NOC Sl. No. NO180762

Special conditions issued for Expansion of Shakambhari Ispat & Power Limited plant for production of 0.7875 million tons per annum Crude Steel/Stainless Steel, 0.214272 million tons per annum Ferro-Alloys (maximum) along with allied facilities at Village: Parvatpur, Madandih, Radhamadabpur, P.O.: Batoria, Tehsil: Raghunathpur, District: Purulia, West Bengal. (Application No. 4070929)

20	Coal Grinding, Screening, Vibro Feeder of Coal Washery Unit	Bag Filter	30
21	Lime Plant	Bag Filter	32
22	Lime Plant's Screen House, Lime Size Unit, Lime delivery building, Material Storage building	Bag Filter	32
23	1x9MVA SAF No.-5	Forced Draft Cooler & Bag Filter	32
24	1x9MVA SAF No.-6	Forced Draft Cooler & Bag Filter	32
25	1x9MVA SAF No.-7	Forced Draft Cooler & Bag Filter	32
26	1x9MVA SAF No.-8	Forced Draft Cooler & Bag Filter	32
27	Sinter Plant (Ferro Division)	Cyclone Separator & Bag Filter	30
28	Briquette Plant (Ferro Division)	Cyclone Separator	30
28	DG Set (1010KVA) 14 Nos.	DG set to be provided with acoustic enclosure	6.5 mts above DG Room

1. Stacks should have sampling port, platform and ladder as per the Emission Regulation Part-III of CPCB. Continuous stack monitoring facilities should be provided with sponge iron units, ferro-alloy plant & CPP.
2. The emission levels from all emission sources connected with Air Pollution Control devices should be kept below $30\text{mg} / \text{Nm}^3$.
3. Standards for sponge iron plant issued by MoEF&CC shall be strictly complied with.
4. The National Ambient Air Quality Emission Standards issued by MoEF&CC should be strictly complied with.
5. The unit shall not operate DRI kilns without WHRB-ESP operation.
6. Dry fog system and water sprinklers to be installed to arrest fugitive emission.
7. 24x7 continuous emission monitoring system at process stacks to monitor stack emission as well as 04 Nos. Continuous Ambient Air Quality Station (CAAQMS) for monitoring AAQ parameters to be installed. All the devices to be connected to WBPCB and CPCB servers.

B) Effluents:-

1. Process – Any process effluent generated will be treated in properly designed ETP. Treated effluent to be utilized within the plant premises.
2. DM plant reject/softeners backwash water should be taken to neutralization/homogenization tanks and to be utilized within the plant premises for dust suppression, ash conditioning, bed ash & slag cooling etc.
3. Cooling water to be recycled.
4. Domestic - to be discharged through septic tank to soak-pit within the unit premises. Sewage Treatment Plant of a suitable capacity shall also be installed for the treatment of domestic effluent. Suitable measures shall be adopted for sewage water handling to ensure no contamination of any kind of water body.
5. The unit should strictly follow ZLD concept.


18/08/2023
Chief Engineer
W. B. Pollution Control Board
Dept. of Environment, Govt. of W.B.

Annexure-II to NOC Sl. No. NO180762

Special conditions issued for Expansion of Shakambhari Ispat & Power Limited plant for production of 0.7875 million tons per annum Crude Steel/Stainless Steel, 0.214272 million tons per annum Ferro-Alloys (maximum) along with allied facilities at Village: Parvatpur, Madandih, Radhamadabpur, P.O.: Bartoria, Tehsil: Raghunathpur, District: Purulia, West Bengal. (Application No. 4070929)

C) Solid Waste: -

1. Fly ash to be sold to cement manufacturing units/used for abandoned mine filling.
2. Dolo-char to be used in AFBC.
3. Bottom ash to be used for land filling and road making.
4. Induction furnace slag to be used for road making and land filling after metal recovery in slag crusher.
5. Ferro-manganese slag to be utilized for production of Silico-manganese. Silico-manganese slag to be used for road making and land filling.
6. Ferro-chrome slag to be disposed off in an environmentally safe manner.
7. Hazardous Waste to be collected and disposed of as per the Hazardous Wastes (Handling and Trans-boundary Movement) Rules, 2016.

D) General: -

1. Noise Control - Ambient noise & D.G. Set noise level not to exceed the permissible limit.
2. No additional machinery / equipments can be installed without permission from this board.
3. Adequate arrangement for dust suppression in raw material handling section to be provided.
4. At least 33% of the total project area should be under green belt.
5. Rain water harvesting must be done however recharging of harvested rain water is not allowed under any circumstances.
6. The 4th hole extraction system shall be provided in the SEAFs.
7. The conveyor belt for transferring materials to day bins to be covered.
8. Good house-keeping to be maintained.
9. Permission for extracting ground water, if any, must be obtained from the competent authority.
10. Project proponent should not undertake any activity on any portion of land which is not under their possession.
11. Land conversion certificate, if applicable, to be obtained from the competent authority before initiating expansion activity.
12. Conditions laid down in the Environmental Clearance obtained for the expansion project from MoEF&CC issued vide EC Identification No.-EC23A008WB179334 File No.-IA-J-11011/282/2021-IA-II(IND-I) dated 19/07/2023 must be strictly complied with.
13. All statutory licenses/permissions as applicable to be obtained from the competent authorities.
14. This NOC is valid up to 31.08.2030 for setting up the expansion project.



Chief Engineer (EIM Cell)
West Bengal Pollution Control Board

Chief Engineer
W. B. Pollution Control Board
Dept. of Environment, Govt. of W.B.

WEST BENGAL POLLUTION CONTROL BOARD

'Paribesh Bhawan'
Bldg. No. - 10A, Block - LA, Sector-III
Salt Lake City, Kolkata-700 098



Consent Letter Number : C0134682

Memo Number : 311 - WBM/Regd/Asst/Cont/82/02

Date : 31/7/2023

Consent to Operate

under

Section 25 & 26 of the Water (Prevention and Control of Pollution) Act, 1974 and
Section 21 of the Air (Prevention and Control of Pollution) Act, 1981

The West Bengal Pollution Control Board (hereinafter referred to as State Board) under the provisions of Section 25 & 26 of the Water (Prevention and Control of Pollution) Act, 1974, as amended and Section 21 of the Air (Prevention and Control of Pollution) Act, 1981, as amended and Rules and Orders made thereunder, hereby grants its consent to :

M/s. Shakambhari Spat & Power Ltd.

(Address of Regd. office/Head/Office/City Office)

(hereinafter referred to as Applicant) for its unit located at Vill. - Marandih P.O. - Bantoria,
P.S. - Neturia, Dist. - Purulia, 723121

(Detailed address of the manufacturing unit)

for a period from 01-08-2023 to 31-07-2028

to operate the industrial unit and to discharge liquid effluent and to emit gaseous effluent from the premises/land of the industrial unit, in accordance with the conditions as mentioned in the Annexure to this consent letter provided on any day at any instance the quantity and quality of liquid discharge and gaseous emission shall not exceed the permissible limit as specified in the Table I & II of this consent letter and in the Environmental (Protection) Act, 1986.

Breach of the conditions and / or failure to comply with the directions as set out in the Annexure shall render the applicant liable for prosecution under the provisions of the Water (Prevention and Control of Pollution) Act, 1974 and Air (Prevention and Control of Pollution) Act, 1981.

The State Board reserve the right to revoke, withdraw or make any reasonable variation / change / alter the conditions of this consent letter giving one month's notice to the applicant.



For and on behalf of the State Board

(Member Secretary/Chief Engr./ Sr. Env. Engr. / Env. Engr. / Asst. Env. Engr.)

ANNEXURE

Consent to M/s. Shakambhari Ispal & Powers Ltd.
 for its unit at Vill. - Madandih, P.O. - Barotia, P.S. - Neturia,
Dist. - Purulia - 723121

Conditions :

01. This Consent is valid for the manufacture of :-

Sl. No.	Name of major products and by-products	Quantity manufactured per month
01	Sponge Iron	5,44,000 MT/year.
02	Captive Powers	70.5 MW
03	Fe-Mn OR Si-Mn OR Fe-Co OR Fe-Si OR	63150 MT/year
04	Pig Iron OR In combination of any	
05	MS Billets	407520 MT/year.
06	TMT BAR & WIRE ROD	3,00,000 MT/year
07	Dolomite	9975 MT/month
08	Ferro Manganese Slag	4735 MT/month
09		
10		
11		
12		

02. The Applicant shall remain responsible for quantity and quality of liquid effluent and air emissions.
03. Daily discharge of industrial liquid effluent shall not exceed KL.
04. Daily discharge of domestic liquid effluent shall not exceed 45 KL.
05. Daily discharge of mixed (industrial & domestic) liquid effluent shall not exceed KL.
06. The Applicant shall discharge liquid effluent to Soak Pit (place of discharge)
 through 01 (one) nos. outlets / outfalls.
07. To bring into any altered or new outlet/outfall or to change the place of discharge, the Applicant shall have to inform the Board and obtain prior permission of the Board in this effect.
08. The Applicant shall provide comprehensive facility for treatment of industrial liquid waste and domestic liquid waste (sewage, sullage and liquid effluent generated from canteen), and operate and maintain the same continuously so that the quality of final effluent conforms to the Standard as given in Table-I in page 03.

(Member Secretary/Chief Engr./ Sr. Env. Engr. / Env. Engr. / Asst. Env. Engr.)

Continued.....

consent to M/s. Shakambhari Ispat & Power Ltd.
for its unit at Vill. - Madandih, P.O. - Bantoria, P.S. - Neturia,
Dist. - Purulia - 723131.

Table-I

[illegible]

09. The Applicant falls in the Category of the Water (Prevention and Control of Pollution) Cess Act, 1977 and Rules made thereunder and the Applicant shall comply with the provisions of the said Act and Rules made thereunder.

10. Daily water consumption for the following purposes should not exceed :-

- | | | | |
|---|---|------|----|
| <ul style="list-style-type: none"> Industrial cooling, spraying in mine pits and boiler feed water
(Water used for gardening should be included in this category of use) | → | 5342 | KL |
| <ul style="list-style-type: none"> Domestic purpose | → | 56 | KL |
| <ul style="list-style-type: none"> Processing whereby water gets polluted and the pollutants are easily biodegradable | → | — | KL |
| <ul style="list-style-type: none"> Processing whereby water gets polluted and the pollutants are not easily biodegradable | → | — | KL |

The *Applicant* shall regularly submit to the Board the Returns of Water Consumption in the prescribed form and pay the Cess as specified under Section 3 of the said Act.

(Member Secretary/Chief Engr./ Sr. Eny. Engr./ Eny. Engr. / Asst. Eny. Engr.)

Continued.....

(4)

Consent to M/s. Shakambari Ispat & Power Ltd.
 for its unit at Vill. - Madandih, P.O. - Bantoria, P.S. - Neturia,
Dist. - Purulia

11. The Applicant shall install suitable device for measuring the volume of water consumed for different purposes as mentioned above giving correct result to the satisfaction of the State Board.
12. All the stacks connected to various sources of emissions must be designated by numbers such as S-1, S-2, S-3, etc., and this must be painted/displayed to facilitate identification.
13. The Applicant shall install comprehensive control system consisting of pollution control equipment as is warranted with reference to generation of air emissions and operate and maintain the same continuously so as to achieve the level of pollutants of the Standard as given in Table-II below :

Please ref. to annexure - I

Table-II

Stack No.	Stack height from G.L. (in mts.)	Stack attached to (sources and control system, if any)	Volume Nm ³ /hr.	Velocity of gas emission m/sec	Concentrations of parameters not to exceed				Frequency of emission sampling
					SPM (mg/Nm ³)	CO (%v/v)			
S-1									
S-2									
S-3									
S-4									
S-5									
S-6									
S-7									
S-8									
S-9									
S-10									

(Member Secretary/Chief Engr./ Sr. Env. Engr. / Env. Engr. / Asst. Env. Engr.)

Continued.....

(5)

Consent to M/s. Shakambhari Ispat & Powers Ltd.
 for its unit at Vill. - Madandih, P.O. - Bantonia, P.S. - Neturia,
Dist. - Purulia, - 723121

14. The Applicant shall provide ports in the stack(s) and other necessary permanent facilities such as ladder, platform, etc. for monitoring/sampling the air emissions and the same shall be made available for inspection and use by the State Board's staff as well as State Board's authorised agencies.

15. The Applicant shall observe the following fuel consumption pattern :-

Sl. No	Type of fuel	Quantity consumed per day	Fuel burning operation where the fuel is used
01	Coal	43975 MT/month	DRY KILN
02	CoAL	13960 MT/month	Boilers
03	COKE	2895 MT/month	SEAF
04	Steam Coal	1160 MT/month	-
05	Charcoal	5265 MT/month	-

16. The Applicant shall maintain the generation and treatment/disposal of non-hazardous solid waste as specified below :- Please ref. to annexure - II

Type of waste	Quantity	Treatment	Disposal

17. The Applicant shall take adequate measures for control of noise levels from its own sources within the premises within the limit given below :-

Time	Limit in dB(A) L_{eq}
Day Time (06 a.m. to 09 p.m.)	75
Night Time (09 p.m. to 06 a.m.)	70

18. The Applicant shall at all times maintain good house-keeping, proper working order, and operate efficiently for control of pollution from all sources so as not to cause nuisance to surrounding areas/inhabitants and to achieve compliance with the terms and conditions of the consent.
19. The Applicant shall bring about at least 33% of the available open land under the green coverage / plantation.
20. The Applicant shall provide for an alternate electric power source sufficient to operate all pollution control facilities installed by the Applicant to maintain compliance with the terms and conditions of the consent. In absence of such an alternate electric power source, the Applicant shall stop, reduce or otherwise control production to abide by the terms and conditions of the Consent regarding pollution level.
21. The Applicant shall install a separate energy meter, showing the consumption of energy for operation of pollution control devices.
22. The Applicant shall ensure that fugitive emissions from the activity are controlled so as to maintain clean and safe environment in and around the factory premises.
23. The Applicant shall provide drainage system for conveying industrial and domestic liquid waste. Storm-water drain shall be kept separate from the drainage system meant for industrial and domestic liquid waste

(Member Secretary/Chief Engr./ Sr. Env. Engr./ Jt. Engr./ Asst. Env. Engr.)

Continued.....

Consent to M/s. Shakambhari Ispat & Power Ltd.
 for its unit at Vill. - Madandih, P.O. - Bantonia, P.S. - Neturia,
Dist. - Purulia, 723121

24. The Applicant shall maintain a separate register showing consumption of chemicals used in pollution control systems.
25. The Applicant shall get the samples of hazardous wastes/leachates analysed at least once in from the laboratory recognised of the West Bengal Pollution Control Board and ensure that they conform to the limits stipulated. Test reports shall be sent to the Board.
26. The Applicant shall provide adequate and safe facility for collection of air, waste water and solid waste samples by the State Board's staff as well as State Board's authorised agencies.
27. The Applicant shall submit to the State Board by the 30th September of every year the Environmental Statement Report for the financial year ending 31st March of the current year in the prescribed form (Form -V) as required under the provisions of rule 14 of the Environment (Protection) (Second Amendment) rules, 1992.
28. The Applicant shall allow the Officers of the State Board to enter into the applicant's premises at any reasonable time to inspect the pollution control systems as well as monitoring and measuring devices in connection with prevention & control of pollution.
29. The Applicant shall maintain an Inspection Book in the factory premises which shall be made available to Officers & employees of the State Board for inspection, review and to write down any direction or observation as is deemed necessary during the inspection from time to time.
30. The Applicant shall furnish to the State Board all information in respect of quality, quantity, rate of discharge, place of discharge of liquid effluent and air emissions.
31. The Applicant shall maintain adequate number of qualified and trained personnel among his staff for proper maintenance and operation of the effluent treatment and / or emission control devices and for overall environment management of the industry.
32. The Applicant shall have to make registration for the use of groundwater if any, with Central Ground Water Authority.
33. The Applicant shall intimate to the State Board immediately of any occurrence or apprehension of occurrence of discharge of any poisonous, noxious or pollutants in excess of quality as well as quality as mentioned earlier to any receiving water body/receiving system or to atmosphere owing to accident or other unforeseen incident/event including natural disaster. The Applicant Shall (i) take all steps adequate to prevent such accident discharge/release of poisonous, noxious or pollutants and to limit their consequences to persons and the environment, (ii) provide to the persons working on the site with the information, training and equipment including antidotes necessary to ensure their safety and mitigate the accidental release of poisonous noxious or pollutants to the environment.
34. The Applicant shall make an application to the State Board in the prescribed form for renewal of the consent at least 60 (sixty) days before the date of expiry of this Consent.
35. The Applicant shall not make any alteration/modification/expansion in the existing manufacturing process and equipment as well as the pollution control system without prior approval of the Board.
36. The Applicant shall comply with the conditions as laid down in the Manufacture, Storage and Import of hazardous Chemicals Rules, 1989 and Hazardous Wastes (Management & Handling) Rules, 1989.

Additional Conditions

(Member Secretary/Chief Engr./ Sr. Env. Engr./ Env. Engr./ Asst. Env. Engr.)

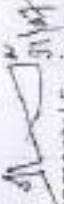
Annexure – II to CTO No. CO 134682

Special Conditions to M/s. Shakambari Ispat & Power Ltd., VIII – Madandih, PO – Bartoria, PS – Neturia, Dist. – Purulia, Pin – 723 121.

Table-II

Stack No.	Stack height from G.L. (in mts.)	Stack Attached to (sources and control system, if any)	Volume Nm ³ /hr	Velocity of gas emission m/sec	Concentration of parameters not to exceed			Frequency of emission sampling
					PM (mg/Nm ³)	CO (%v/v)		
1	35.0 m	2x100 TPD DRI Kiln (1 & 2) followed by separate ESP and 2x10 TPH WHRB.	-	-	100	1	-	Quarterly
2	35.0 m	2x100 TPD DRI Kiln (3 & 4) followed by separate ESP and 2x10 TPH WHRB.	-	-	100	1	-	Quarterly
3	30.0 m	Bag Filter for Iron Circuit & Day Bin for 4x100 TPD DRI Kiln 1, 2, 3 & 4.	-	-	50	-	-	Quarterly
4	30.0 m	Bag Filter for Coal Circuit for 4x100 TPD DRI Kiln 1, 2, 3 & 4	-	-	50	-	-	Quarterly
5	30.0 m	Bag Filter for 1. Bin & Product House for 4x100 TPD DRI Kiln 1, 2, 3 & 4	-	-	50	-	-	Quarterly
6	72.0 m	2x350 TPD DRI (Kiln No. 5 & 6) followed by separate ESP and 2x35.5 TPH WHRB	-	-	50	-	-	Quarterly
7	72.0 m	1x600 TPD DRI (Kiln No.7) followed by ESP and 1x64 TPH WHRB	-	-	50	-	-	Quarterly
8	30.0 m	Bag Filter for 1. Bin/PSB of DRI Kiln 2x350 TPD	-	-	50	-	-	Quarterly
9	30.0 m	Bag Filter for 1. Bin/PSB of DRI Kiln 1x600 TPD	-	-	50	-	-	Quarterly
10	30.0 m	Bag Filter common for Day Bin of DRI Kiln 2x350 TPD & DRI 1x600 TPD	-	-	50	-	-	Quarterly
11	30.0 m	Bag Filter common for Iron Circuit of DRI Kiln 2x350TPD & DRI 1x600 TPD (Kiln 5, 6 & 7)	-	-	50	-	-	Quarterly
12	30.0m	Bag Filter for Coal Circuit of DRI Kiln 2x350 TPD	-	-	50	-	-	Quarterly
13	30.0 m	Bag Filter for Coal Circuit of DRI Kiln 1x600 TPD	-	-	50	-	-	Quarterly

14.	30.0 m	Bag Filter common for Product House of DRI Kiln 2x350 TPD & DRI 1x600TPD	-	-	-	50	-	-	Quarterly
15.	30.0 m	2x350 Induction Furnace with three (03) nos. of Bag Filters Hoppers	-	-	-	50	1	-	Quarterly
16.	32.0 m	FDC & Bag filter (SAF-I, 9 MVA)	-	-	-	50	1	-	Quarterly
17.	32.0 m	FDC & Bag filter (SAF-II, 9 MVA)	-	-	-	50	1	-	Quarterly
18.	32.0 m	FDC & Bag filter (SAF-III, 9 MVA)	-	-	-	50	1	-	Quarterly
19.	32.0 m	FDC & Bag filter (SAF-IV, 9 MVA)	-	-	-	50	1	-	Quarterly
20.	60.0 m	ESP of AFBC Boiler (36TPH)	-	-	-	30	-	-	Quarterly
21.	30.0 m	Bag Filter of CHP for AFBC Boiler	-	-	-	50	-	-	Quarterly
22.	92.0 m	ESP of CFBC Boiler (100TPH)	-	-	-	30	-	-	Quarterly
23.	30.0 m	Bag Filter of CHP for CFBC Boiler	-	-	-	50	-	-	Quarterly


 Environmental Engineer
 Asansol Regional Office

Annexure - III to CTO No. CO 134682

Special Conditions to M/s. Shakambari Ispat & Power Ltd., Vill - Madandih, PO - Bartoria, PS - Neturia, Dist. - Purulia, Pin - 723 121.

Type of Waste	Quantity (TPM)	Treatment	Disposal
IF Bag Filter Dust	680	-	Shall be used for landfilling
MS scale from CCM from SMS	340	-	Shall be reused in induction furnace/shall be used for producing Fe-Si or Fe-Si-Cr.
IF Slag	4585	-	Shall be used as aggregates for landfilling/road making after metal recovery
End Cuts/Mis roll from Rolling Mill	845	-	Shall be reused in IF
Mill Scale from Rolling Mills	196	-	Shall be used in IF/provided to recyclers
Dolochar from DRI	9975	-	Shall be used for captive power generation if AFBC/CFBC boilers
Wet Scrubber Sludge from DRI	450	-	Shall be used in CPP for power generation.
Bag Filter Dust from DRI	2950	-	Coal Dust shall be used in CPP and Iron dust shall be provided to the pellet plant
Bottom ash from CFBC & AFBC boiler	3800	-	Shall be used for land filling/provided to brick manufacturing units
Fly-ash/ESP dust from CFBC, AFBC & DRI	18000	-	Shall be provided bricks & cement manufacturing units/used for abandoned mines filling.
From Ferro Alloys division: Fe-Mn Slag OR	4740	-	Shall be used for the production of Si-Mn.
Fe-Mn Slag OR	4475	-	Shall be used for construction of roads or filling of low-lying area
Fe-Si Slag OR	265	-	Shall be used in Ind. Furnace
Fe-Cr Slag OR	4740	-	Slag shall be further processed in a grinding and Metal Recovery Plant and shall be used for construction purposes after the TCLP test
Fe-iron Slag	2630	-	Shall be sold to cement manufacturers

Type of Waste	Quantity (TPM)	Treatment	Disposal
Bag Filter Dust from Ferro Division	265		Shall be recycled in process/ provided for sintering, Briquetting, in Cement plant & concreting according to quality of dust


 Environmental Engineer
 Asansol Regional Office



Government of West Bengal

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Gibansu Mondal

Authorised Signatory
(E-signed)
Department of IT&E



WEST BENGAL POLLUTION CONTROL BOARD
Paribesh Bhawan, 10A, Block LA, Sector III
Salt Lake City, Bidhan Nagar, Kolkata – 700 106, INDIA
 Website : www.wbpcb.gov.in, e-mail : wbpcnnet@wbpcb.gov.in

Category of the Industry : RED

Application Type: CTO

CTO No.: WBPCB/4148205/2024

Date : 26/04/2024

Consent to Operate (CTO) under Section 25 & 26 of the Water (Prevention and Control of Pollution) Act, 1974 as amended and Section 21 of the Air (Prevention and Control of Pollution) Act, 1981 as amended.

Reference: Application No.: 4148205

The West Bengal Pollution Control Board (hereinafter referred to as State Board) under the provisions of Section 25 & 26 of the Water (Prevention and Control of Pollution) Act, 1974 as amended and Section 21 of the Air (Prevention and Control of Pollution) Act, 1981 as amended, and Rules and Orders made thereunder hereby grants Consent to **SHAKAMBHARI ISPAT & POWER LTD.** (hereinafter referred to as Applicant) for its unit located at **Vill-Madandih, PO-Bartoria, PS-Neturia, Dist-Purulia, Pin-723121** for the period from **26/04/2024** to **31/07/2028** to operate the industrial unit/project and to discharge liquid effluent and gaseous emission from the premises / land of the industrial unit/project, in accordance with the conditions as mentioned below, provided that on any day at any instance the quantity and quality of liquid discharge and gaseous emission shall not exceed the permissible limit as specified in this consent letter and in the Environment (Protection) Act, 1986 and Rules thereunder, as amended.

Breach of the conditions and / or failure to comply with the directions as mentioned below shall render the industry/project liable for prosecution under the provisions of the Water (Prevention and Control of Pollution) Act, 1974 as amended and Section 21 of the Air (Prevention and Control of Pollution) Act, 1981 as amended.

The State Board reserve the right to revoke, withdraw or make any reasonable variation / change / alter the conditions of this consent letter giving one month's notice to the industry.

Conditions :

- I This Consent is valid for the following activities :

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Sl.No	Name of Activity/Products/By-products	Production Capacity (Per Month)
1	Production from existing 4x9MVA SAF by Capacity Enhancement/Product Modification: Fe-Mn OR	97029 Metric Tonnes/Year
2	Si-Mn OR	71424 Metric Tonnes/Year
3	Rolling Mill with wire drawing facility 1000TPD (New Installation)	360000 Metric Tonnes/Year
4	Additional Production of MS Billet from Existing 7x25T Induction Furnace by Capacity Enhancement	204980 Metric Tonnes/Year
5	Dolomite (By product)	79200 Metric Tonnes/Year
6	Fe-Mn Slag (By product)	87325 Metric Tonnes/Year
7	Total Additional Sponge Iron Production by Capacity Enhancement of Existing DRI Kilns: 30400 TPA from 1x400TPD, 53200 TPA from 2x350TPD and 45600 TPA from 1x600TPD	129200 Metric Tonnes/Year
8	Sponge Iron from DRI Kiln 1x600TPD (New Installation)	237600 Metric Tonnes/Year
9	MS Billet Production from 2x25T Induction Furnace (New Installation)	175000 Metric Tonnes/Year
10	High Carbon Ferro Chrome OR	67665 Metric Tonnes/Year
11	Ferro Silico Chrome OR	44332 Metric Tonnes/Year
12	Fe-Si OR	32141 Metric Tonnes/Year
13	Pig Iron or in combination of any	107136 Metric Tonnes/Year
14	Captive Power Generation from 64 TPH WHRB attached with 1x600TP DDRI Kiln (New Installation)	16 Megawatt
15	Additional Captive Power Generation of 01MW from 64 TPH WHRB attached with existing DRI Kiln 1x600TPD	01 Megawatt

- 2 The industry shall remain responsible for quantity and quality of liquid effluent and air emission.
- 3 Daily waste water generation and discharge shall not exceed :

No. of outlets	Source of Waste Water	Quantity in Kilo Liters/day	Place of discharge
	Process	Recycle & Reuse after treatment in ETP & Neutralization/Homogenization in Catch Pits	No effluent shall be discharged outside the factory premises

- 4 To bring into any altered or new outlet / outfall or to change the place of discharge, the industry shall have to inform the Board and obtain prior permission of the Board in this effect.
- 5 The industry shall provide comprehensive facility for treatment of industrial liquid waste and domestic liquid waste (sewage, sullage and liquid effluent generated from canteen), and operate and maintain the same continuously so that the quality of final effluent conforms to the Standard as given below:

Outlet No.	Nature of effluent	Parameters and standard			Frequency of sampling
		Parameters	Standards	Unit	

Provisions shall be made to install sensor-based Water Quality monitoring system and flow meter to share the information with the state board on a Real Time basis.

- 6 Daily water consumption for the following purposes shall not exceed

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SL NO.	Purpose of Water Use	Quantity (KL/Day)
1.	Domestic	14.0
2.	Cooling	900.0
3.	Boiler	460.0
4.	Others(Dust Suppression)	140.0

- 7 The Industry shall install suitable digital device for measuring the volume of water consumed for different purposes as mentioned above giving correct result to the satisfaction of the State Board. The device shall be able to provide information to disseminate the quantity on a real time basis.
- 8 All the stacks connected to various sources of emissions must be designated by numbers.
- 9 The industry shall install comprehensive pollution control equipment and operate and maintain the same to conform to the standard as given below:



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Stack height from ground level (m)	Stack attached to emission sources	Capacity of emission source	Consumption Unit	Fuel details		Control system (if any)	Concentrations of parameters not to exceed							Frequency of sampling	Remarks
				Fuel used	Quantity		PM (mg/Nm ³)	CO (%)	Acid Mist (mg/Nm ³)	Pb (mg/Nm ³)	SO ₂ (mg/Nm ³)	NO _x (mg/Nm ³)	Others		
30	Induction furnace	25	Metric Tonne	Electricity	0 Metric Tonne/Day		30	1	-	-	-	-	-	Quarterly	Bag Filter Common for 2x25T Induction Furnace & 1x30T LRF
30	Fugitive Emission	2000	Metric Tonne/Day		0 Metric Tonne/Day		30	-	-	-	-	-	-	Quarterly	Bag Filter common for 1 Bin/PSB of DRI Kiln 2x600 TPD
30	Fugitive Emission	5000	Metric Tonne/Day		0 Metric Tonne/Day		30	-	-	-	-	-	-	Quarterly	Bag Filter common for Product House of DRI Kilns 2x350 TPD & 2x600 TPD
30	Fugitive Emission	4500	Metric Tonne/Day		0 Metric Tonne/Day		30	-	-	-	-	-	-	Quarterly	Bag Filter common for Iron Circuit of DRI Kiln 2x350 TPD & DRI 2x600 TPD

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30	Fugitive Emission	4000	Metre Tonne s/Day		0 Metre Tonne s/Day		30	-	-	-	-	-	-	Quarterly	Bag Filter comm on for Coal Circui t of DRI Kiln 2x600 TPD
30	Fugitive Emission	1200	Metre Tonne s/Day		0 Metre Tonne s/Day		30	-	-	-	-	-	-	Quarterly	Bag Filter comm on with Doloc har handli ng syste m for DRI 2x350 TPD & DRI 2x600 TPD
30	Fugitive Emission	4000	Metre Tonne s/Day		0.8 Metre Tonne s/Day		30	-	-	-	-	-	-	Quarterly	Bag Filter comm on with Day Bin for DRI Kiln 1x350 TPD & DRI 1x600 TPD
72	Kilas	600	Metre Tonne s/Day	Coal	0.8 Metre Tonne s/Day		30	1	-	-	-	-	-	Quarterly	RCC stack attach ed with ESP for 1x64 TPH WHR B of 1x600 TPD DRI (Kiln No 8)
11	DG Set	1010	KVA	HSD	0.8 Metre Tonne s/Day		150	1	-	-	-	-	-	Yearly	5X10 10 KVA DG Sets

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9	DG Set	550	KVA	HSD	0.8 Metric Tonnes/Day	150	1	-	-	-	-	-	Yearly	1x550 KVA DG Set
---	--------	-----	-----	-----	-----------------------	-----	---	---	---	---	---	---	--------	------------------

- 10 The industry shall provide ports in the stack(s) and other necessary permanent facilities such as ladder, platform etc. for monitoring / sampling the air emissions and the same shall be made available for inspection and use by the State Board's staff as well as State Board's authorized agencies.

- 11 Waste generation, treatment and disposal shall be as specified below :

S.No	Description of Waste	Quantity	Treatment and Disposal
1	IF Bag Filter Dust	635 Metric Tonnes/Month	Shall be used for land filling
2	MS scale from CCM from SMS	325 Metric Tonnes/Month	Shall be reused in induction furnace/shall be used for production of Fe-Si or Fe-Si-Cr.
3	IF & LRF Slag	4730 Metric Tonnes/Month	Shall be used as aggregates for land filling/road making after metal recovery
4	Mill Scale from Rolling Mills	234 Metric Tonnes/Month	Shall be used in IF/provided to recyclers
5	End Cuts/Mis roll from Rolling Mill	965 Metric Tonnes/Month	Shall be used in IF
6	Dolochar from DRI	7200 Metric Tonnes/Month	Shall be used for captive power generation if A/FBC/C/FBC boilers
7	Wet Scraper Sludge from DRI	295 Metric Tonnes/Month	Shall be used in CPP for power generation.
8	Bag Filter Dust from DRI	2230 Metric Tonnes/Month	Coal Dust shall be used in CPP and Iron dust shall be provided to pellet plant
9	Si-Mn Slag OR	5204 Metric Tonnes/Month	Shall be used for construction of roads or filling of low-lying area
10	Fe-Si Slag OR	138 Metric Tonnes/Month	Shall be used in Ind. Furnace
11	Fe-Cr Slag OR	5220 Metric Tonnes/Month	Slag shall be further processed in grinding and Metal Recovery Plant and shall be used for construction purpose after TCLP test
12	Fe-Si-Cr Slag OR	190 Metric Tonnes/Month	Shall be used in cement manufacturing industries as a raw material as well as for construction and road filling material after undergoing TCLP Test
13	Pig Iron Slag or in combination of any	4592 Metric Tonnes/Month	Shall be sold to cement manufacturers
14	Fe-Mn Slag OR	7485 Metric Tonnes/Month	Shall be used for production of Si-Mn.
15	Bag Filter Dust from Ferro Division	450 Metric Tonnes/Month	Shall be recycled in process/ provided for sintering, Briquetting, in Cement plant & concreting according to quality of dust

The Industry shall obtain Authorisation for waste and also register for EPR wherever applicable.

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- 12 The industry shall take adequate measures for control of noise level from its own sources within the premises within the limit given below :

Time	Limit in dB (A) Leq
Day time (06 a.m. to 10 p.m.)	65
Night time (10 p.m. to 06 a.m.)	55

Noise barriers should be installed if the Noise Level is found to be exceeding the desired levels.

- 13 The industry shall at all times maintain good house-keeping and control pollution (including fugitive emissions) from all sources to maintain clean environment in & around factory premises and in surrounding areas.
- 14 The Industry shall bring about at least 33% of the total land area under the tree cover.
- 15 The Industry shall provide sufficient alternate electric power source like Green DG or Storage Battery System etc. to operate all pollution control facilities. In absence of such alternate power source, the production shall be stopped/controlled to conform to the conditions of the Consent.
- 16 The industry shall install a separate energy meter showing the consumption of energy for operation of pollution control devices and shall install suitable device for measuring the volume of water consumed for different purposes as mentioned in Sl.No. 3.
- 17 The Industry shall provide drainage system for discharge of industrial and domestic effluent and a separate drainage system for storm-water.
- 18 The industry shall maintain a separate register showing consumption of chemicals used in pollution control systems.
- 19 The Industry shall get the samples of hazardous wastes / leachates analysed at least once in a year from a laboratory recognised by the West Bengal Pollution Control Board and ensure that they conform to the limits stipulated. Test reports shall be sent to the Board.
- 20 The Industry shall submit the Environmental Statement Report for the financial year ending 31st March of the current year in the prescribed form (Form-V) as required under the provisions of Rule 14 of the Environment (Protection) [Second Amendment] Rules 1992 by 30th September of every year, to the WBPCB.
- 21 The Industry shall allow the officers of the State Board to enter into the premises of the unit at any reasonable time to inspect the pollution control systems and shall provide adequate and safe facility for collection of air, wastewater and solid waste samples for monitoring by the State Board as well as by authorized agencies of the State Board, as and when required by them.
- 22 The industry shall maintain an Inspection Book in the factory premises which shall be made available to inspecting officers of the State Board for inspection, review and to write down any direction or observation as is deemed necessary during the inspection.
- 23 The Industry shall furnish to the State Board all information in respect of quality, quantity, rate of discharge, place of discharge of liquid effluent and air emission.
- 24 The Industry shall maintain adequate number of qualified and trained personnel among its staff for proper maintenance and operation of the effluent treatment and/or emission control devices and for overall environment management of the industry.
- 25 The Industry shall have to make registration for the use of groundwater if any, with State Water Investigation Directorate (SWID).

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- 26 The Industry shall intimate to the State Board immediately of any occurrence or apprehension of occurrence of discharge of any poisonous, noxious or pollutants in excess of quality as well as quantity as mentioned earlier to any receiving water body/receiving system or to atmosphere owing to accident or other unforeseen incident/event including natural disaster. The Applicant shall (i) take all steps adequate to prevent such accident discharge / release of poisonous, noxious or pollutants and to limit their consequences to persons and the environment, (ii) provide to the persons working on the site with the information, training and equipment including antidotes necessary to ensure their safety and mitigate the accidental release of poisonous noxious or pollutants to the environment.
- 27 If the Industry is using Diesel Generator set or generating any other hazardous waste, it should install a Digital Display Board to discriminate all information as stipulated in this regard.
- 28 The industry shall make an application to the State Board in the prescribed form for renewal of the consent at least 120 (one hundred & twenty) days before the date of expiry of this Consent.
- 29 The industry shall not make any alteration / expansion / modification in the existing manufacturing process and equipment, pollution control system and shall not alter or bring in any new outlet/outfall or stack or change the place of discharge, without prior approval of the Board.
- 30 The industry shall comply with all applicable Environmental Acts and Rules.
- 31 The Industry shall comply with the provisions of relevant Waste Management Rules and also submit Annual Returns / Manifests on regular basis.
- 32 Concealing factual data or submission of false or fabricated data/information may result in revocation of Consent to Operate and attract action under the provisions of the Water (Prevention and Control of Pollution) Act, 1974 and the Air (Prevention and Control of Pollution) Act, 1981.

Special Conditions:

1. The unit shall strictly adhere to the conditions imposed in the Environmental Clearance issued by MoEF&CC, Govt. dt. 19.07.2023 and Consent to Establish issued by the State Board dt. 18.08.2023.
2. The emission standards have been prescribed as per the condition imposed in the Consent to Establish issued by the State Board vide memo no.422-2N-21/2012(E.)-Part-I dt. 18.08.2023.
3. The ferro alloys production quantity of 63150 TPA as mentioned in the Consent to Operate issued by the State Board vide certificate no. CO134682 dt.31.07.2023 is replaced by the quantities of different ferro alloys as mentioned in this Consent to Operate.

Any violation of the aforesaid conditions shall entail cancellation of this Consent for Operate.

For and on behalf of West Bengal Pollution Control Board

R. Sinha

26/09/2024

**Senior Environmental Engineer
Operation & Execution Cell**

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Government of West Bengal

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Gibansu Mondal

Authorised Signatory
(E-signed)
Department of IT&E



WEST BENGAL POLLUTION CONTROL BOARD
Paribesh Bhawan, 10A, Block LA, Sector III
Salt Lake City, Bidhan Nagar, Kolkata – 700 106, INDIA
 Website : www.wbpcb.gov.in, e-mail : wbpcnnet@wbpcb.gov.in

Category of the Industry : RED

Application Type: CTO

CTO No.: WBPCB/5166172/2024

Date : 12/07/2024

Consent to Operate (CTO) under Section 25 & 26 of the Water (Prevention and Control of Pollution) Act, 1974 as amended and Section 21 of the Air (Prevention and Control of Pollution) Act, 1981 as amended.

Reference: Application No.: 5166172

The West Bengal Pollution Control Board (hereinafter referred to as State Board) under the provisions of Section 25 & 26 of the Water (Prevention and Control of Pollution) Act, 1974 as amended and Section 21 of the Air (Prevention and Control of Pollution) Act, 1981 as amended, and Rules and Orders made thereunder hereby grants Consent to **SHAKAMBHARI ISPAT & POWER LTD.** (hereinafter referred to as Applicant) for its unit located at **Vill-Madandih, PO-Bartoria, PS-Neturia, Dist-Purulia, Pin-723121** for the period from **12/07/2024** to **31/07/2028** to operate the industrial unit/project and to discharge liquid effluent and gaseous emission from the premises / land of the industrial unit/project, in accordance with the conditions as mentioned below, provided that on any day at any instance the quantity and quality of liquid discharge and gaseous emission shall not exceed the permissible limit as specified in this consent letter and in the Environment (Protection) Act, 1986 and Rules thereunder, as amended.

Breach of the conditions and / or failure to comply with the directions as mentioned below shall render the industry/project liable for prosecution under the provisions of the Water (Prevention and Control of Pollution) Act, 1974 as amended and Section 21 of the Air (Prevention and Control of Pollution) Act, 1981 as amended.

The State Board reserve the right to revoke, withdraw or make any reasonable variation / change / alter the conditions of this consent letter giving one month's notice to the industry.

Conditions :

- 1 This Consent is valid for the following activities :

Sl.No	Name of Activity/Products/By-products	Production Capacity (Per Month)
1	Si-Mn OR	35562 Metric Tonnes/Year
2	Fe-Mn OR	48515 Metric Tonnes/Year
3	Fe-Si OR	16071 Metric Tonnes/Year
4	High Carbon Ferro Chrome (HCFC) OR	33833 Metric Tonnes/Year
5	Fe-Si-Cr OR	22166 Metric Tonnes/Year
6	Pig Iron OR in combination of any	53054 Metric Tonnes/Year
7	Fe-Mn Slag (By product)	43663 Metric Tonnes/Year
8	Metal Recovery from 1x25TPH Metal Recovery Plant	25 Metric Tonnes/Hour

- 2 The industry shall remain responsible for quantity and quality of liquid effluent and air emission.
- 3 Daily waste water generation and discharge shall not exceed :

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No. of outlets	Source of Waste Water	Quantity in Kilo Liters/day	Place of discharge
No industrial waste water shall be discharged outside the factory premises	Waste water from cooling tower blowdown and softener backwash	56	Zero Liquid Discharge shall be maintained by recycle & reuse practices

4 To bring into any altered or new outlet / outfall or to change the place of discharge, the industry shall have to inform the Board and obtain prior permission of the Board in this effect.

5 The industry shall provide comprehensive facility for treatment of industrial liquid waste and domestic liquid waste (sewage, sullage and liquid effluent generated from canteen), and operate and maintain the same continuously so that the quality of final effluent conforms to the Standard as given below:

Outlet No.	Nature of effluent	Parameters and standard			Frequency of sampling
		Parameters	Standards	Unit	

Provisions shall be made to install sensor-based Water Quality monitoring system and flow meter to share the information with the state board on a Real Time basis.

6 Daily water consumption for the following purposes shall not exceed

SL NO.	Purpose of Water Use	Quantity (KL/Day)
1.	Domestic	3.0
2.	Cooling	200.0
3.	Others(Dust Suppression)	56.0

7 The Industry shall install suitable digital device for measuring the volume of water consumed for different purposes as mentioned above giving correct result to the satisfaction of the State Board. The device shall be able to provide information to disseminate the quantity on a real time basis.

8 All the stacks connected to various sources of emissions must be designated by numbers.

9 The industry shall install comprehensive pollution control equipment and operate and maintain the same to conform to the standard as given below:

Stack height from ground level (m)	Stack attached to emission sources	Capacity of emission source	Cons up-Unit	Fuel details		Control system(if any)	Concentrations of parameters not to exceed							Frequency of sampling	Remarks
				Fuel used	Quantity		PM(mg/N m3)	CO(%)	Acid Mist(mg/N m3)	Pb(mg/Nm 3)	SO2(mg/N m3)	NOX (mg/ Nm3)	Others		
32	Electric arc furnace	267750	Cubic Meter s/Hour	Electricity	7.2 Mega Watt Hour	Bag Filter	30							Quarterly	MS Stack attached with 1x9M VA SEAF
32	Electric arc furnace	267750	Cubic Meter s/Hour	Electricity	7.2 Mega Watt Hour	Bag Filter	30							Quarterly	MS Stack attached with 1x9M VA SEAF

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- 10 The industry shall provide ports in the stack(s) and other necessary permanent facilities such as ladder, platform etc. for monitoring / sampling the air emissions and the same shall be made available for inspection and use by the State Board's staff as well as State Board's authorized agencies.
- 11 Waste generation, treatment and disposal shall be as specified below :

S.No	Description of Waste	Quantity	Treatment and Disposal
1	Fe-Mn Slag OR	43663 Metric Tonnes/Year	Shall be used for the production of Si-Mn.
2	Si-Mn Slag OR	30355 Metric Tonnes/Year	Shall be used as aggregates for land filling/road making
3	Fe-Cr Slag OR	30449 Metric Tonnes/Year	Slag shall be further processed in grinding and Metal Recovery Plant and shall be used for construction purpose after TCLP test.
4	Fe-Si Slag OR	804 Metric Tonnes/Year	Fe-Si Slag will be provided to cement manufacturing industries as a raw material & used for medium carbon silico manganese production purpose.
5	Fe-Si-Cr Slag OR	1108 Metric Tonnes/Year	This slag will be used in cement manufacturing industries as a raw material as well as for construction and Road filling material after undergoing TCLP Test.
6	Pig Iron Slag OR in combination of any	26784 Metric Tonnes/Year	Pig Iron Slag will be sold to cement manufacturing industries as a raw material.
7	Bag Filter dust from SAF (Average)	600 Metric Tonnes/Year	Shall be recycled in process/provided to Sintering, Briquetting units, to Cement plant & concreting according to quality of dust.

The Industry shall obtain Authorisation for waste and also register for EPR wherever applicable.

- 12 The industry shall take adequate measures for control of noise level from its own sources within the premises within the limit given below :

Time	Limit in dB (A) Leq
Day time (06 a.m. to 10 p.m.)	65
Night time (10 p.m. to 06 a.m.)	55

Noise barriers should be installed if the Noise Level is found to be exceeding the desired levels.

- 13 The industry shall at all times maintain good house-keeping and control pollution (including fugitive emissions) from all sources to maintain clean environment in & around factory premises and in surrounding areas.
- 14 The Industry shall bring about at least 33% of the total land area under the tree cover.
- 15 The Industry shall provide sufficient alternate electric power source like Green DG or Storage Battery System etc. to operate all pollution control facilities. In absence of such alternate power source, the production shall be stopped/controlled to conform to the conditions of the Consent.
- 16 The industry shall install a separate energy meter showing the consumption of energy for operation of pollution control devices and shall install suitable device for measuring the volume of water consumed for different purposes as mentioned in S.No. 3.

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- 17 The Industry shall provide drainage system for discharge of industrial and domestic effluent and a separate drainage system for storm-water.
- 18 The industry shall maintain a separate register showing consumption of chemicals used in pollution control systems.
- 19 The Industry shall get the samples of hazardous wastes / leachates analysed at least once in a year from a laboratory recognised by the West Bengal Pollution Control Board and ensure that they conform to the limits stipulated. Test reports shall be sent to the Board.
- 20 The Industry shall submit the Environmental Statement Report for the financial year ending 31st March of the current year in the prescribed form (Form V) as required under the provisions of Rule 14 of the Environment (Protection) [Second Amendment] Rules 1992 by 30th September of every year, to the WBPCB.
- 21 The Industry shall allow the officers of the State Board to enter into the premises of the unit at any reasonable time to inspect the pollution control systems and shall provide adequate and safe facility for collection of air, wastewater and solid waste samples for monitoring by the State Board as well as by authorized agencies of the State Board, as and when required by them.
- 22 The industry shall maintain an Inspection Book in the factory premises which shall be made available to inspecting officers of the State Board for inspection, review and to write down any direction or observation as is deemed necessary during the inspection.
- 23 The Industry shall furnish to the State Board all information in respect of quality, quantity, rate of discharge, place of discharge of liquid effluent and air emission.
- 24 The Industry shall maintain adequate number of qualified and trained personnel among its staff for proper maintenance and operation of the effluent treatment and/or emission control devices and for overall environment management of the industry.
- 25 The Industry shall have to make registration for the use of groundwater if any, with State Water Investigation Directorate (SWID).
- 26 The Industry shall intimate to the State Board immediately of any occurrence or apprehension of occurrence of discharge of any poisonous, noxious or pollutants in excess of quality as well as quantity as mentioned earlier to any receiving water body/receiving system or to atmosphere owing to accident or other unforeseen incident/event including natural disaster. The Applicant shall (i) take all steps adequate to prevent such accident discharge / release of poisonous, noxious or pollutants and to limit their consequences to persons and the environment, (ii) provide to the persons working on the site with the information, training and equipment including antidotes necessary to ensure their safety and mitigate the accidental release of poisonous noxious or pollutants to the environment.
- 27 If the Industry is using Diesel Generator set or generating any other hazardous waste, it should install a Digital Display Board to discriminate all information as stipulated in this regard.
- 28 The industry shall make an application to the State Board in the prescribed form for renewal of the consent at least 120 (one hundred & twenty) days before the date of expiry of this Consent.
- 29 The industry shall not make any alteration / expansion / modification in the existing manufacturing process and equipment, pollution control system and shall not alter or bring in any new outlet/outfall or stack or change the place of discharge, without prior approval of the Board.
- 30 The industry shall comply with all applicable Environmental Acts and Rules.
- 31 The Industry shall comply with the provisions of relevant Waste Management Rules and also submit Annual Returns / Manifests on regular basis.
- 32 Concealing factual data or submission of false or fabricated data/information may result in revocation of Consent to Operate and attract action under the provisions of the Water (Prevention and Control of Pollution) Act, 1974 and the Air (Prevention and Control of Pollution) Act, 1981.

Special Conditions:

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- 1.The unit shall strictly adhere to the conditions imposed in the Environmental Clearance(EC) issued by MoEF&CC,Gol dt. 19.07.2023 and Consent to Establish (CTE) issued by the State Board dt. 18.08.2023.
- 2.The emission standards have been prescribed as per the condition imposed in the Consent to Establish issued by the State Board vide memo no.422-2N-21/2012(E)-Part-I dt. 18.08.2023.

Any violation of the aforesaid conditions shall entail cancellation of this Consent for Operate.

For and on behalf of West Bengal Pollution Control Board

Rubina

13/07/2024

**Senior Environmental Engineer
Operation & Execution Cell**



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ANNEXURE-8



ENVIROCHECK

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Certified by ISO 9001:2015, ISO 14001:2015 & ISO 45001:2018



TEST REPORT

FORMAT NO: ENV/FM/38

Name of the Client	: Shaktibhary Ispat & Power Ltd.	Type of Industry	: Steel & Power Plant
Address	: Vill - Madandih, P.O. - Bartoria, P.S. - Neturia, Dist. - Purulia, (WB)- 723121	Sampling date	: 05.09.2025
		Date of received	: 11.09.2025
		Date (s) of analysis	: 11.09.2025 - 12.09.2025
		Date of Issue	: 13.09.2025
Sampling Plan & Procedure	: ENV/SOP/01/02	Deviation from the Sampling Method and Plan	: No
Sample Condition	: Sealed	Sample ID No.	: ENV/29/Sep./A/1
Sample Testing Location	: Permanent Testing	Report No.	: ENV/29/Sep./TR(A)/1/25-26
		Type of Sample	: Stack Emission

A. GENERAL INFORMATION ABOUT STACK PROVIDED BY THE INDUSTRY

Stack Attached to	:	Rotary Kiln No.1 & 2 100 TPD attached to common stack			
Shape of Stack	:	Circular	Height of Stack (mtr.) (from G. L.)	:	35.0
Materials of Construction	:	M.S.	Stack I.D. at sampling point (mtr.)	:	2.0
Capacity	:	100 TPD (each)	Height of sampling port (mtr.) (from G.L.)	:	15.0
Emission Due to	:	Combustion of Coal and Reduction of Fe-Ore			
Fuel Used	:	Coal	Permanent Platform & Ladder	:	Yes
Working Fuel Consumption	:	5.0 MT/hr./Kiln			
Pollution Control Device	:	W.H.R.B with E.S.P.			

B. RESULTS

SL. NO.	PARAMETERS	UNIT	METHOD NO.	RESULTS
1.	Flue Gas Temperature	°C	IS 11255 (Part 1)	88.0
2.	Barometric Pressure	mm of Hg.	IS 11255 (Part 1)	750.0
3.	Velocity of Gas flow	m/s	IS 11255 (Part 1)	9.99
4.	Quantity of Gas flow	Nm ³ /hr.	IS 11255 (Part 1)	89724.84
5.	Sulfur dioxide	mg/Nm ³	IS 11255 (Part 2)	406.58
6.	Oxides of Nitrogen	mg/Nm ³	IS 11255 (Part 2)	206.51
7.	Carbon dioxide by ORSAT App	%	IS 13270	10.4
8.	Carbon Monoxide	%	IS 13270	1.0
9.	a) Particulate Matter	mg/Nm ³	IS 11255 (Part 1)	27.28
	b) Particulate Matter (at 12% CO ₂)	mg/Nm ³		31.47
Remarks	During monitoring Kiln No.2 was running. Result relates only to the sample tested.			

Reviewed By :

Indrani Bhattacharyya

(Indrani Bhattacharyya)
(Dy. Technical Manager)

Authorised Signatory :

Dr. Ajoy Paul

(Dr. Ajoy Paul)
(Quality Manager)

H.O. : 63/B, Rastraguru Avenue, Kolkata - 700028 (033-25792891/25497490, Fax : 033-25299141
Laboratory : 189, 190, 192, 186 & 51 Rastraguru Avenue, Kolkata - 700028 (033-25792889
Email : info@envirocheck.in/envirocheck50@gmail.com / Website : www.envirocheck.in
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Certified by ISO 9001:2015, ISO 14001:2015 & ISO 45001 : 2018



TEST REPORT

FORMAT NO: ENV/FM/38

Name of the Client	: Shakambhari Ispat & Power Ltd.	Type of Industry	: Steel & Power Plant
Address	: Vill - Madandih, P.O. - Bartoria, P.S. - Neturia, Dist. - Purulia, (WB)- 723121	Sampling date	: 05.09.2025
		Date of received	: 11.09.2025
		Date (s) of analysis	: 11.09.2025 - 12.09.2025
		Date of Issue	: 13.09.2025
Sampling Plan & Procedure	: ENV/SOP/01/02	Deviation from the Sampling Method and Plan	: No
Sample Condition	: Sealed	Sample ID No.	: ENV/29/Sep./A/II
Sample Testing Location	: Permanent Testing	Report No.	: ENV/29/Sep./TR(A)/II/25-26
		Type of Sample	: Stack Emission

A. GENERAL INFORMATION ABOUT STACK PROVIDED BY THE INDUSTRY

Stack Attached to	:	Rotary Kiln No.3 & 4 attached with common stack			
Shape of Stack	:	Circular	Height of Stack (mtr.) (from G. L.)	:	35.0
Materials of Construction	:	M.S.	Stack I.D. at sampling point (mtr.)	:	2.0
Capacity	:	100 TPD (each)	Height of sampling port (mtr.) (from G.L.)	:	15.0
Emission Due to	:	Combustion of Coal and Reduction of Fe-Ore			
Fuel Used	:	Coal	Permanent Platform & Ladder	:	Yes
Working Fuel Consumption	:	5.0 MT/hr./Kiln			
Pollution Control Device	:	W.H.R.B with E.S.P.			

B. RESULTS

SL. NO.	PARAMETERS	UNIT	METHOD NO.	RESULTS
1.	Flue Gas Temperature	°C	IS 11255 (Part 1)	142.0
2.	Barometric Pressure	mm of Hg.	IS 11255 (Part 1)	750.0
3.	Velocity of Gas flow	m/s	IS 11255 (Part 1)	12.65
4.	Quantity of Gas flow	Nm ³ /hr.	IS 11255 (Part 1)	99311.20
5.	Sulfur dioxide	mg/Nm ³	IS 11255 (Part 2)	402.23
6.	Oxides of Nitrogen	mg/Nm ³	IS 11255 (Part 2)	261.23
7.	Carbon dioxide by ORSAT App	%	IS 13270	10.6
8.	Carbon Monoxide	%	IS 13270	<1.0
9.	a) Particulate Matter	mg/Nm ³	IS 11255 (Part 1)	33.95
	b) Particulate Matter (at 12% CO ₂)	mg/Nm ³		38.43
Remarks : Result relates only to the sample tested.				

Reviewed By :

(Indrani Bhattacharyya)
(Dy. Technical Manager)

Authorised Signatory :

(Dr. Ajoy Paul)
(Quality Manager)

H.O. : 63/B, Rastraguru Avenue, Kolkata - 700028 (033-25792891/25497490, Fax : 033-25299141
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Certified by ISO 9001:2015, ISO 14001:2015 & ISO 45001 : 2018



TEST REPORT

FORMAT NO: ENV/FM/38

Name of the Client	: Shaktambhari Ispat & Power Ltd.	Type of Industry	: Steel & Power Plant
Address	: Vill - Madandih, P.O. - Bartoria, P.S. - Neturia, Dist. - Purulia, (WB)- 723121	Sampling date	: 05.09.2025
		Date of received	: 11.09.2025
		Date (s) of analysis	: 11.09.2025 - 12.09.2025
		Date of Issue	: 13.09.2025
Sampling Plan & Procedure	: ENV/SOP/01/02	Deviation from the Sampling Method and Plan	: No
Sample Condition	: Sealed	Sample ID No.	: ENV/29/Sep./A/III
Sample Testing Location	: Permanent Testing	Report No.	: ENV/29/Sep./TR(A)/III/25-26
		Type of Sample	: Stack Emission

A. GENERAL INFORMATION ABOUT STACK PROVIDED BY THE INDUSTRY

Stack Attached to	:	Rotary Kiln No.5 & 6 attached with common stack			
Shape of Stack	:	Circular	Height of Stack (mtr.) (from G. L.)	:	72.0
Materials of Construction	:	M.S.	Stack I.D. at sampling point (mtr.)	:	2.60
Capacity	:	350 TPD (each)	Height of sampling port (mtr.) (from G.L.)	:	51.2
Emission Due to	:	Combustion of Coal and Reduction of Fe-Ore			
Fuel Used	:	Coal	Permanent Platform & Ladder	:	Yes
Working Fuel Consumption	:	13 TPH/each			
Pollution Control Device	:	W.H.R.B with E.S.P.			

B. RESULTS

SL. NO.	PARAMETERS	UNIT	METHOD NO.	RESULTS
1.	Flue Gas Temperature	°C	IS 11255 (Part 1)	: 170.0
2.	Barometric Pressure	mm of Hg.	IS 11255 (Part 1)	: 750.0
3.	Velocity of Gas flow	m/s	IS 11255 (Part 1)	: 14.80
4.	Quantity of Gas flow	Nm ³ /hr.	IS 11255 (Part 1)	: 182989.11
5.	Sulfur dioxide	mg/Nm ³	IS 11255 (Part 2)	: 510.82
6.	Oxides of Nitrogen	mg/Nm ³	IS 11255 (Part 2)	: 196.67
7.	Carbon dioxide by ORSAT App	%	IS 13270	: 11.6
8.	Carbon Monoxide	%	IS 13270	: <1.0
9.	a) Particulate Matter	mg/Nm ³	IS 11255 (Part 1)	: 23.23
	b) Particulate Matter (at 12% CO ₂)	mg/Nm ³		: 24.03
Remarks : Result relates only to the sample tested.				

Reviewed By :

Indrani Bhattacharyya

(Indrani Bhattacharyya)
(Dy. Technical Manager)

Authorised Signatory :

Dr. Ajoy Paul

(Dr. Ajoy Paul)
(Quality Manager)

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TEST REPORT

FORMAT NO: ENV/FM/38

Name of the Client	: Shaktambhari Ispat & Power Ltd.	Type of Industry	: Steel & Power Plant
Address	: Vill - Madandih, P.O. - Bartoria, P.S. - Neturia, Dist. - Purulia, (WB)- 723121	Sampling date	: 05.09.2025
		Date of received	: 11.09.2025
		Date (s) of analysis	: 11.09.2025 - 12.09.2025
		Date of Issue	: 13.09.2025
Sampling Plan & Procedure	: ENV/SOP/01/02	Deviation from the Sampling Method and Plan	: No
Sample Condition	: Sealed	Sample ID No.	: ENV/29/Sep./A/IV
Sample Testing Location	: Permanent Testing	Report No.	: ENV/29/Sep./TR(A)/IV/25-26
		Type of Sample	: Stack Emission

A. GENERAL INFORMATION ABOUT STACK PROVIDED BY THE INDUSTRY

Stack Attached to	: Rotary Kiln (No.7)	Height of Stack (mtr.) (from G. L.)	: 72.0
Shape of Stack	: Circular	Stack I.D. at sampling point (mtr.)	: 2.17
Materials of Construction	: M.S.	Height of sampling port (mtr.) (from G.L.)	: 35.0
Capacity	: Rated - 600 TPD		
Emission Due to	: Combustion of Coal and Reduction of Fe-Ore		
Fuel Used	: Coal	Permanent Platform & Ladder	: Yes
Working Fuel Consumption	: 24.6 TPH		
Pollution Control Device	: W.H.R.B with E.S.P.		

B. RESULTS

SL. NO.	PARAMETERS	UNIT	METHOD NO.	RESULTS
1.	Flue Gas Temperature	°C	IS 11255 (Part 1)	175.0
2.	Barometric Pressure	mm of Hg.	IS 11255 (Part 1)	750.0
3.	Velocity of Gas flow	m/s	IS 11255 (Part 1)	23.03
4.	Quantity of Gas flow	Nm ³ /hr.	IS 11255 (Part 1)	201987.75
5.	Sulfur dioxide	mg/Nm ³	IS 11255 (Part 2)	512.0
6.	Oxides of Nitrogen	mg/Nm ³	IS 11255 (Part 2)	260.80
7.	Carbon dioxide by ORSAT App	%	IS 13270	11.6
8.	Carbon Monoxide	%	IS 13270	<1.0
9.	a) Particulate Matter	mg/Nm ³	IS 11255 (Part 1)	24.86
	b) Particulate Matter (at 12% CO ₂)	mg/Nm ³		25.71
Remarks : Result relates only to the sample tested.				

Reviewed By :

(Indrani Bhattacharyya)
(Dy. Technical Manager)

Authorised Signatory :

(Dr. Ajoy Paul)
(Quality Manager)

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Laboratory : 189, 190, 192, 186 & 51 Rastraguru Avenue, Kolkata - 700028 (033-25792889
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TEST REPORT

FORMAT NO.: ENV/FM/38

Name of the Client	: Shaktambhari Ispat & Power Ltd.	Type of Industry	: Steel & Power Plant
Address	: Vill - Madandih, P.O. - Bantoria, P.S. - Neturia, Dist. - Purulia, (WB) - 723121	Sampling date	: 05.09.2025
		Date of received	: 11.09.2025
		Date (s) of analysis	: 11.09.2025 - 12.09.2025
		Date of Issue	: 13.09.2025
Sampling Plan & Procedure	: ENV/SOP/01/02	Deviation from the Sampling Method and Plan	: No
Sample Condition	: Sealed	Sample ID No.	: ENV/29/Sep./A/V
Sample Testing Location	: Permanent Testing	Report No.	: ENV/29/Sep./TR(A)/V/25-26

A. GENERAL INFORMATION ABOUT STACK PROVIDED BY THE INDUSTRY

Stack Attached to	: Product House of DRI (100 TPD)	Height of Stack (mtr.) (from G.L.)	: 30.0
Shape of Stack	: Circular	Stack I.D. at sampling point (mtr.)	: 0.8
Materials of Construction	: M.S.	Height of sampling port (mtr.) (from G.L.)	: 13.0
Capacity	: --		
Emission Due to	: Process Activity		
Fuel Used	: N.A.	Permanent Platform & Ladder	: Yes
Working Fuel Consumption	: Nil		
Pollution Control Device	: Bag Filter		

B. RESULTS

SL. NO.	PARAMETERS	UNIT	METHOD NO.	RESULTS
1.	Flue Gas Temperature	°C	IS 11255 (Part 1)	39.0
2.	Barometric Pressure	mm of Hg.	IS 11255 (Part 1)	750.0
3.	Velocity of Gas flow	m/s	IS 11255 (Part 1)	11.93
4.	Quantity of Gas flow	Nm ³ /hr.	IS 11255 (Part 1)	20329.56
5.	Particulate Matter	mg/Nm ³	IS 11255 (Part 1)	26.38
Remarks : Result relates only to the sample tested.				

Reviewed By :

(Indrani Bhattacharyya)
(Dy. Technical Manager)

Authorised Signatory :

(Dr. Ajoy Paul)
(Quality Manager)

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TEST REPORT

FORMAT NO.: ENV/FM/38

Name of the Client	: Shakambhari Ispat & Power Ltd.	Type of Industry	: Steel & Power Plant
Address	: Vill - Madandih, P.O. - Batoria, P.S. - Neturia, Dist. - Purulia, (WB) - 723121	Sampling date	: 05.09.2025
		Date of received	: 11.09.2025
		Date (s) of analysis	: 11.09.2025 - 12.09.2025
		Date of issue	: 13.09.2025
Sampling Plan & Procedure	: ENV/SOP/01/02	Deviation from the Sampling Method and Plan	: No
Sample Condition	: Sealed	Sample ID No.	: ENV/29/Sep./A/VI
Sample Testing Location	: Permanent Testing	Report No.	: ENV/29/Sep./TR(A)/VI/25-26
		Type of Sample	: Stack Emission

A. GENERAL INFORMATION ABOUT STACK PROVIDED BY THE INDUSTRY

Stack Attached to	: AFBC Boiler.	Height of Stack (mtr.) (from G. L.)	: 60.0
Shape of Stack	: Circular	Stack I.D. at sampling point (mtr.)	: 2.1
Materials of Construction	: M.S.	Height of sampling port (mtr.) (from G.L.)	: 20.0
Capacity	: 36 TPH		
Emission Due to	: Combustion of Coal & Dolochar		
Fuel Used	: Coal & Dolochar	Permanent Platform & Ladder	: Yes
Working Fuel Consumption	: Coal - 8.0 MT/hr. & Dolochar - 8.0 MT/hr.		
Pollution Control Device	: E.S.P		

B. RESULTS

SL. NO.	PARAMETERS	UNIT	METHOD NO.	RESULTS
1.	Flue Gas Temperature	°C	IS 11255 (Part 1)	123.0
2.	Barometric Pressure	mm of Hg.	IS 11255 (Part 1)	750.0
3.	Velocity of Gas flow	m/s	IS 11255 (Part 1)	16.84
4.	Quantity of Gas flow	Nm ³ /hr.	IS 11255 (Part 1)	153025.03
5.	a) Sulfur dioxide	mg/Nm ³	IS 11255 (Part 2)	86.55
	b) Sulfur dioxide (at 6% O ₂)	mg/Nm ³		110.01
6.	a) Oxides of Nitrogen	mg/Nm ³	IS 11255 (Part 7)	79.40
	b) Oxides of Nitrogen (at 6% O ₂)	mg/Nm ³		100.92
7.	Carbon dioxide by ORSAT App	%	IS 13270	10.2
8.	O ₂ by Orsat	%	USEPA Method 3	9.2
9.	Carbon Monoxide	%	IS 13270	<1.0
10.	a) Particulate Matter	mg/Nm ³	IS 11255 (Part 1)	19.26
	b) Particulate Matter (at 6% O ₂)	mg/Nm ³		24.48

Remarks : Result relates only to the sample tested.

Reviewed By:

Indrani Bhattacharyya

(Indrani Bhattacharyya)
(Dy. Technical Manager)

Authorised Signatory:

Dr. Ajoy Paul

(Dr. Ajoy Paul)
(Quality Manager)

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TEST REPORT

FORM NO: ENV/FM/38

Name of the Client	: Shakambhari Ispat & Power Ltd.	Type of Industry	: Steel & Power Plant
Address	: Vill - Madandih, P.O. - Bartoria, P.S. - Neturia, Dist. - Purulia, (WB) - 723121	Sampling date	: 05.09.2025
		Date of received	: 11.09.2025
		Date (s) of analysis	: 11.09.2025 - 12.09.2025
		Date of Issue	: 13.09.2025
Sampling Plan & Procedure	: ENV/SOP/01/02	Deviation from the Sampling Method and Plan	: No
Sample Condition	: Sealed	Sample ID No.	: ENV/29/Sep./A/VII
Sample Testing Location	: Permanent Testing	Report No.	: ENV/29/Sep./TR(A)/VII/25-26
		Type of Sample	: Stack Emission

A. GENERAL INFORMATION ABOUT STACK PROVIDED BY THE INDUSTRY

Stack Attached to	: CFBC Boiler	Height of Stack (mtr.) (from G. L.)	: 92.0
Shape of Stack	: Circular	Stack I.D. at sampling point (mtr.)	: 2.60
Materials of Construction	: M.S.	Height of sampling port (mtr.) (from G.L.)	: 51.2
Capacity	: 100 TPH		
Emission Due to	: Combustion of Coal & Dolochar		
Fuel Used	: Coal & Dolochar	Permanent Platform & Ladder	: Yes
Working Fuel Consumption	: 22 Ton/hr.		
Pollution Control Device	: E.S.P		

B. RESULTS

SL. NO.	PARAMETERS	UNIT	METHOD NO.	RESULTS
1.	Flue Gas Temperature	°C	IS 11255 (Part 1)	122.0
2.	Barometric Pressure	mm of Hg	IS 11255 (Part 1)	750.0
3.	Velocity of Gas flow	m/s	IS 11255 (Part 1)	10.43
4.	Quantity of Gas flow	Nm ³ /hr.	IS 11255 (Part 1)	145295.27
5.	a) Sulfur dioxide	mg/Nm ³	IS 11255 (Part 2)	81.20
	b) Sulfur dioxide (at 6% O ₂)	mg/Nm ³		99.83
6.	a) Oxides of Nitrogen	mg/Nm ³	IS 11255 (Part 7)	68.30
	b) Oxides of Nitrogen (at 6% O ₂)	mg/Nm ³		83.97
7.	Carbon dioxide by ORSAT App	%	IS 13270	10.8
8.	O ₂ by Orsat	%	USEPA Method 3	8.8
9.	Carbon Monoxide	%	IS 13270	<1.0
10.	a) Particulate Matter	mg/Nm ³	IS 11255 (Part 1)	21.20
	b) Particulate Matter (at 6% O ₂)	mg/Nm ³		26.06

Remarks : Result relates only to the sample tested.

Reviewed By:

(Indrani Bhattacharyya)
(Dy. Technical Manager)

Authorised Signatory:

(Dr. Ajoy Paul)
(Quality Manager)

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TEST REPORT

FORMAT NO.: ENV/FM/38

Name of the Client	: Shakambhari Ispat & Power Ltd.	Type of Industry	: Steel & Power Plant
Address	: Vill - Madandih, P.O. - Bartaia, P.S. - Neturia, Dist. - Purulia, (WB)- 723121	Sampling date	: 06.09.2025
		Date of received	: 11.09.2025
		Date (s) of analysis	: 11.09.2025 - 12.09.2025
		Date of issue	: 13.09.2025
Sampling Plan & Procedure	: ENV/SOP/01/02	Deviation from the Sampling Method and Plan	: No
Sample Condition	: Sealed	Sample ID No.	: ENV/29/Sep./A/VIII
Sample Testing Location	: Permanent Testing	Report No.	: ENV/29/Sep./TR(A)/VIII/25-26

A. GENERAL INFORMATION ABOUT STACK PROVIDED BY THE INDUSTRY

Stack Attached to	: SEAF (No. 01)	Height of Stack (mtr.) (from G. L.)	: 32.0
Shape of Stack	: Circular	Stack I.D. at sampling point (mtr.)	: 1.80
Materials of Construction	: M.S.	Height of sampling port (mtr.) (from G.L.)	: 22.0
Capacity	: 9.0 MVA		
Emission Due to	: Reduction of Mn-Ore		
Fuel Used	: N.A. (Electrically Operated)	Permanent Platform & Ladder	: Yes
Working Fuel Consumption	: Nil		
Pollution Control Device	: F.D. Cooler & Pulse Jet Bag Filter		

B. RESULTS

SL. NO.	PARAMETERS	UNIT	METHOD NO.	RESULTS
1.	Flue Gas Temperature	°C	IS 11255 (Part I)	: 75.0
2.	Barometric Pressure	mm of Hg.	IS 11255 (Part I)	: 750.0
3.	Velocity of Gas flow	m/s	IS 11255 (Part I)	: 10.88
4.	Quantity of Gas flow	Nm ³ /hr.	IS 11255 (Part I)	: 84117.99
5.	Particulate Matter	mg/Nm ³	IS 11255 (Part I)	: 22.45

Remarks : Result relates only to the sample tested.

Reviewed By :

(Indrani Bhattacharyya)
(Dy. Technical Manager)

Authorised Signatory :

(Dr. Ajoy Paul)
(Quality Manager)

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TEST REPORT

FORMAT NO.: ENV/FM/38

Name of the Client	: Shakambhari Ispat & Power Ltd.	Type of Industry	: Steel & Power Plant
Address	: Vill - Madandih, P.O. - Bartoria, P.S. - Neturia, Dist. - Purulia, (WB)- 723121	Sampling date	: 06.09.2025
		Date of received	: 11.09.2025
		Date (s) of analysis	: 11.09.2025 - 12.09.2025
		Date of Issue	: 13.09.2025
Sampling Plan & Procedure	: ENV/SOP/01/02	Deviation from the Sampling Method and Plan	: No
Sample Condition	: Sealed	Sample ID No.	: ENV/29/Sep./A/IX
Sample Testing Location	: Permanent Testing	Report No.	: ENV/29/Sep./TR(A)/IX/25-26
		Type of Sample	: Stack Emission

A. GENERAL INFORMATION ABOUT STACK PROVIDED BY THE INDUSTRY

Stack Attached to	: SEAF (No. 02)	Height of Stack (mtr.) (from G. L.)	: 32.0
Shape of Stack	: Circular	Stack I.D. at sampling point (mtr.)	: 1.80
Materials of Construction	: M.S.	Height of sampling port (mtr.) (from G.L.)	: 22.0
Capacity	: 9.0 MVA		
Emission Due to	: Reduction of Mn-Ore		
Fuel Used	: N.A. (Electrically Operated)	Permanent Platform & Ladder	: Yes
Working Fuel Consumption	: Nil		
Pollution Control Device	: F.D. Cooler & Pulse Jet Bag Filter		

B. RESULTS

SL. NO.	PARAMETERS	UNIT	METHOD NO.	RESULTS
1.	Flue Gas Temperature	°C	IS 11255 (Part I)	: 78.0
2.	Barometric Pressure	mm of Hg.	IS 11255 (Part I)	: 750.0
3.	Velocity of Gas flow	m/s	IS 11255 (Part I)	: 11.80
4.	Quantity of Gas flow	Nm ³ /hr.	IS 11255 (Part I)	: 90160.86
5.	Particulate Matter	mg/Nm ³	IS 11255 (Part I)	: 26.53
Remarks : Result relates only to the sample tested.				

Reviewed By :

(Indrani Bhattacharyya)
(Dy. Technical Manager)

Authorised Signatory :

(Dr. Ajoy Paul)
(Quality Manager)

H.O. : 63/B, Rastraguru Avenue, Kolkata - 700028 (033-25792891/25497490, Fax : 033-25299141
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TEST REPORT

FORMAT NO.: ENV/FM/38

Name of the Client	: Shaktibhary Ispat & Power Ltd.	Type of Industry	: Steel & Power Plant
Address	: Vill - Madandih, P.O. - Bartoria, P.S. - Neturia, Dist. - Purulia, (WB)- 723121	Sampling date	: 06.09.2025
		Date of received	: 11.09.2025
		Date (s) of analysis	: 11.09.2025 - 12.09.2025
		Date of Issue	: 13.09.2025
Sampling Plan & Procedure	: ENV/SOP/01/02	Deviation from the Sampling Method and Plan	: No
Sample Condition	: Sealed	Sample ID No.	: ENV/29/Sep./A/X
Sample Testing Location	: Permanent Testing	Report No.	: ENV/29/Sep./TR(A)/X/25-26

A. GENERAL INFORMATION ABOUT STACK PROVIDED BY THE INDUSTRY

Stack Attached to	: SEAF (No. 03)	Height of Stack (mtr.) (from G. L.)	: 32.0
Shape of Stack	: Circular	Stack I.D. at sampling point (mtr.)	: 1.80
Materials of Construction	: M.S.	Height of sampling port (mtr.) (from G.L.)	: 22.0
Capacity	: 9.0 MVA		
Emission Due to	: Reduction of Mn-Ore		
Fuel Used	: N.A. (Electrically Operated)	Permanent Platform & Ladder	: Yes
Working Fuel Consumption	: Nil		
Pollution Control Device	: F.D. Cooler & Pulse Jet Bag Filter		

B. RESULTS

SL. NO.	PARAMETERS	UNIT	METHOD NO.	RESULTS
1.	Flue Gas Temperature	°C	IS 11255 (Part I)	: 81.0
2.	Barometric Pressure	mm of Hg.	IS 11255 (Part I)	: 750.0
3.	Velocity of Gas flow	m/s	IS 11255 (Part I)	: 11.41
4.	Quantity of Gas flow	Nm ³ /hr.	IS 11255 (Part I)	: 86741.28
5.	Particulate Matter	mg/Nm ³	IS 11255 (Part I)	: 25.07

Remarks : Result relates only to the sample tested.

Reviewed By :

Indrani Bhattacharyya

(Indrani Bhattacharyya)
(Dy. Technical Manager)

Authorised Signatory :

Dr. Ajoy Paul

(Dr. Ajoy Paul)
(Quality Manager)

H.O. : 63/B, Rastraguru Avenue, Kolkata - 700028 (033-25792891/25497490, Fax : 033-25299141
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TEST REPORT

FORMAT NO.: ENV/FM/38

Name of the Client	: Shaktambhari Ispat & Power Ltd.	Type of Industry	: Steel & Power Plant
Address	: Vill - Madandih, P.O. - Bartoria, P.S. - Neturia, Dist. - Purulia, (WB)- 723121	Sampling date	: 06.09.2025
		Date of received	: 11.09.2025
		Date (s) of analysis	: 11.09.2025 - 12.09.2025
		Date of Issue	: 13.09.2025
Sampling Plan & Procedure	: ENV/SOP/01/02	Deviation from the Sampling Method and Plan	: No
Sample Condition	: Sealed	Sample ID No.	: ENV/29/Sep./A/XI
Sample Testing Location	: Permanent Testing	Report No.	: ENV/29/Sep./TR(A)/XI/25-26
		Type of Sample	: Stack Emission

A. GENERAL INFORMATION ABOUT STACK PROVIDED BY THE INDUSTRY

Stack Attached to	: SEAP (No. 04)	Height of Stack (mtr.) (from G. L.)	: 32.0
Shape of Stack	: Circular	Stack I.D. at sampling point (mtr.)	: 1.80
Materials of Construction	: M.S.	Height of sampling port (mtr.) (from G.L.)	: 22.0
Capacity	: 9.0 MVA		
Emission Due to	: Reduction of Mn-Ore		
Fuel Used	: N.A. (Electrically Operated)	Permanent Platform & Ladder	: Yes
Working Fuel Consumption	: Nil		
Pollution Control Device	: F.D. Cooler & Pulse Jet Bag Filter		

B. RESULTS

SL. NO.	PARAMETERS	UNIT	METHOD NO.	RESULTS
1.	Flue Gas Temperature	°C	IS 11255 (Part 1)	: 77.0
2.	Barometric Pressure	mm of Hg.	IS 11255 (Part 1)	: 750.0
3.	Velocity of Gas flow	m/s	IS 11255 (Part 1)	: 10.90
4.	Quantity of Gas flow	Nm ³ /hr.	IS 11255 (Part 1)	: 83798.9
5.	Particulate Matter	mg/Nm ³	IS 11255 (Part 1)	: 23.56

Remarks : Result relates only to the sample tested.

Reviewed By :

(Indrani Bhattacharyya)
(Dy. Technical Manager)

Authorised Signatory :

(Dr. Ajoy Paul)
(Quality Manager)

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TEST REPORT

FORMAT NO.: ENV/FM/38

Name of the Client	: Shaktibhary Ispat & Power Ltd.	Type of Industry	: Steel & Power Plant
Address	: Vill - Madandih, P.O. - Bartoria, P.S. - Neturia, Dist. - Purulia, (WB)- 723121	Sampling date	: 06.09.2025
		Date of received	: 11.09.2025
		Date (s) of analysis	: 11.09.2025 - 12.09.2025
		Date of Issue	: 13.09.2025
Sampling Plan & Procedure	: ENV/SOP/01/02	Deviation from the Sampling Method and Plan	: No
Sample Condition	: Sealed	Sample ID No.	: ENV/29/Sep./A/XII
Sample Testing Location	: Permanent Testing	Report No.	: ENV/29/Sep./TR(A)/XII/25-26

A. GENERAL INFORMATION ABOUT STACK PROVIDED BY THE INDUSTRY

Stack Attached to	: SEAF (No. 05)	Height of Stack (mtr.) (from G. L.)	: 32.0
Shape of Stack	: Circular	Stack I.D. at sampling point (mtr.)	: 2.23
Materials of Construction	: M.S.	Height of sampling port (mtr.) (from G.L.)	: 17.67
Capacity	: 9.0 MVA		
Emission Due to	: Reduction of Mn-Ore		
Fuel Used	: N.A. (Electrically Operated)	Permanent Platform & Ladder	: Yes
Working Fuel Consumption	: Nil		
Pollution Control Device	: F.D. Cooler & Pulse Jet Bag Filter		

B. RESULTS

SL. NO.	PARAMETERS	UNIT	METHOD NO.	RESULTS
1.	Flue Gas Temperature	°C	IS 11255 (Part I)	: 97.0
2.	Barometric Pressure	mm of Hg.	IS 11255 (Part I)	: 750.0
3.	Velocity of Gas flow	m/s	IS 11255 (Part I)	: 10.73
4.	Quantity of Gas flow	Nm ³ /hr.	IS 11255 (Part I)	: 119802.81
5.	Particulate Matter	mg/Nm ³	IS 11255 (Part I)	: 19.23

Remarks : Result relates only to the sample tested.

Reviewed By :

Indrani Bhattacharyya

(Indrani Bhattacharyya)
(Dy. Technical Manager)

Authorised Signatory :

Dr. Ajoy Paul

(Dr. Ajoy Paul)
(Quality Manager)

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TEST REPORT

FORMAT NO.: ENV/FM/38

Name of the Client	: Shaktambhari Ispat & Power Ltd.	Type of Industry	: Steel & Power Plant
Address	: Vill - Madandih, P.O. - Bartoria, P.S. - Neturia, Dist. - Purulia, (WB)- 723121	Sampling date	: 06.09.2025
		Date of received	: 11.09.2025
		Date (s) of analysis	: 11.09.2025 - 12.09.2025
		Date of Issue	: 13.09.2025
Sampling Plan & Procedure	: ENV/SOP/01/02	Deviation from the Sampling Method and Plan	: No
Sample Condition	: Sealed	Sample ID No.	: ENV/29/Sep./A/XIII
Sample Testing Location	: Permanent Testing	Report No.	: ENV/29/Sep./TR(A)/XIII/25-26
		Type of Sample	: Stack Emission

A. GENERAL INFORMATION ABOUT STACK PROVIDED BY THE INDUSTRY

Stack Attached to	: SEAP (No. 06)	Height of Stack (mtr.) (from G. L.)	: 32.0
Shape of Stack	: Circular	Stack I.D. at sampling point (mtr.)	: 2.23
Materials of Construction	: M.S.	Height of sampling port (mtr.) (from G.L.)	: 17.67
Capacity	: 9.0 MVA		
Emission Due to	: Reduction of Mn-Ore		
Fuel Used	: N.A. (Electrically Operated)	Permanent Platform & Ladder	: Yes
Working Fuel Consumption	: Nil		
Pollution Control Device	: F.D. Cooler & Pulse Jet Bag Filter		

B. RESULTS

SL. NO.	PARAMETERS	UNIT	METHOD NO.	RESULTS
1.	Flue Gas Temperature	°C	IS 11255 (Part 1)	: 93.0
2.	Barometric Pressure	mm of Hg.	IS 11255 (Part 1)	: 750.0
3.	Velocity of Gas flow	m/s	IS 11255 (Part 1)	: 10.18
4.	Quantity of Gas flow	Nm ³ /hr.	IS 11255 (Part 1)	: 114904.15
5.	Particulate Matter	mg/Nm ³	IS 11255 (Part 1)	: 21.00
Remarks : Result relates only to the sample tested.				

Reviewed By :

Indrani Bhattacharyya
(Indrani Bhattacharyya)
(Dy. Technical Manager)

Authorised Signatory :

Dr. Ajoy Paul
(Dr. Ajoy Paul)
(Quality Manager)

H.O. : 63/B, Rastraguru Avenue, Kolkata - 700028 (033-25792891/25497490, Fax : 033-25299141
Laboratory : 189, 190, 192, 186 & 51 Rastraguru Avenue, Kolkata - 700028 (033-25792889
Email : info@envirocheck.in/envirocheck50@gmail.com / Website : www.envirocheck.in
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TEST REPORT

FORMAT NO: ENV/FM/38

Name of the Client	: Shaktambhari Ispat & Power Ltd.	Type of Industry	: Steel & Power Plant
Address	: Vill - Madandih, P.O. - Bantoria, P.S. - Neturia, Dist. - Purulia, (WB)- 723121	Sampling date	: 06.09.2025
		Date of received	: 11.09.2025
		Date (s) of analysis	: 11.09.2025 - 12.09.2025
		Date of Issue	: 13.09.2025
Sampling Plan & Procedure	: ENV/SOP/01/02	Deviation from the Sampling Method and Plan	: No
Sample Condition	: Sealed	Sample ID No.	: ENV/29/Sep./A/XIV
Sample Testing Location	: Permanent Testing	Report No.	: ENV/29/Sep./TR(A)/XIV/25-26
		Type of Sample	: Stack Emission

A. GENERAL INFORMATION ABOUT STACK PROVIDED BY THE INDUSTRY

Stack Attached to	: Hoods Over Induction Furnace	Height of Stack (mtr.) (from G. L.)	: 30.0
Shape of Stack	: Circular	Stack I.D. at sampling point (mtr.)	: 1.0
Materials of Construction	: M.S.	Height of sampling port (mtr.) (from G.L.)	: 19.0
Capacity	: 25 MT/Heat (each Furnace)		
Emission Due to	: Melting Pig Iron, Sponge Iron & Scrap		
Fuel Used	: N.A. (Electrically Operated)	Permanent Platform & Ladder	: Yes
Working Fuel Consumption	: Nil		
Pollution Control Device	: Bag Filter		

B. RESULTS

SL. NO.	PARAMETERS	UNIT	METHOD NO.	RESULTS
1.	Flue Gas Temperature	°C	IS 11255 (Part I)	: 65.0
2.	Barometric Pressure	mm of Hg.	IS 11255 (Part I)	: 750.0
3.	Velocity of Gas flow	m/s	IS 11255 (Part I)	: 13.17
4.	Quantity of Gas flow	Nm ³ /hr.	IS 11255 (Part I)	: 32362.65
5.	Particulate Matter	mg/Nm ³	IS 11255 (Part I)	: 16.50
Remarks : Result relates only to the sample tested.				

Reviewed By :

Indrani Bhattacharyya

(Indrani Bhattacharyya)
(Dy. Technical Manager)

Authorised Signatory :

Dr. Ajoy Paul

(Dr. Ajoy Paul)
(Quality Manager)

H.O. : 63/B, Rastraguru Avenue, Kolkata - 700028 (033-25792891/25497490, Fax : 033-25299141
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ANNEXURE- 9

Table - 22

FORM-30

Register containing particulars of monitoring of working environment required under section 7-A(2)(c) of the Act.

Name of the Plant : M/s. Shakambhari Ispat & Power Ltd.,

Address : Vill- Madandih, P.O.- Bartoria, Dist: Purulia, W.B-723121.

Particulars of sampling :

Location/ Operation monitored	Identified contaminant	Date & Time of Monitoring	Airborne Contamination			TWA Concentration (as given in Second Schedule)	Sampling instrument used	Number of workers exposed at the location being monitored		Remarks	Signature of person taking samples	Name (in block letters)
			No. of samples	Range	Average			Continuous Exposure	Short term Exposure			
Tapping Yard Furnace - 2 (Ferro Alloy)	Silica, SiO ₂ (Quartz, in terms of respirable dust)	07/05/2024, 8:30 A.M.	3	Respirable Dust in mg/m ³	1.439	10.0 mg/m ³ (3x Respirable Quartz + 2)	See Annex-3	3	5	Below PEL		S.BAIDYA
					1.401							
					1.376							
				% Respirable Quartz	1.13							
					1.08							
					1.04							

* PEL - Permissible Exposure Limit



(J. DEY)
Authorized Signatory

Table - II

FORM-30

Register containing particulars of monitoring of working environment required under section 7-A(2)(c) of the Act.

Name of the Plant : M/s. Shakumbhari Ispat & Power Ltd.,

Address : Vill- Madandih, P.O.- Bantoria, Dist: Purulia, W.B-723121.

Particulars of sampling :

Location/ Operation monitored	Identified contaminant	Date & Time of Monitoring	Airborne Contamination			TWA Concentration (as given in Second Schedule)	Sampling Instrument used	Number of workers exposed at the location being monitored		Remarks	Signature of person taking samples	Name (in block letters)
			No. of samples	Range	Average			Continuous Exposure	Short term Exposure			
Metal Breaking Yard - 1 (Ferro Alloy)	Silica, SiO ₂ (Quartz, in terms of respirable dust)	07/05/2024, 4:40 P.M.	3	Respirable Dust in mg/m ³	0.654	10.0 mg/m ³ [% Respirable Quartz + 2]	See Annex-1	10	0	Below PEL	<i>Baidya</i>	S. BAIDYA
					0.668							
					0.586							
			3	% Respirable Quartz	1.53							
					1.47							
					1.36							

* PEL - Permissible Exposure Limit

*J. Day*(J. DEY)
Authorized Signatory

Table - 24

FORM-39

Register containing particulars of monitoring of working environment required under section 7-A(2)(e) of the Act.

Name of the Plant : M/s. Shakambhari Ispat & Power Ltd.,

Address : VIII- Madandih, P.O:- Bartoria, Dist- Purulia, W.B-723121.

Particulars of sampling :

Location/ Operation monitored	Identified contaminant	Date & Time of Monitoring	Airborne Contamination			TWA Concentration (as given in Second Schedule)	Sampling instrument used	Number of workers exposed at the location being monitored		Remarks	Signature of person taking samples	Name (In block letters)
			No. of samples	Range	Average			Continuous Exposure	Short term Exposure			
Metal Breaking Yard - 3 (Ferro Alloy)	Silica, SiO ₂ (Quartz, in terms of respirable dust)	08/05/2024, 9:25 A.M.	3	Respirable Dust in mg/m ³	0.611	10.0 1% Respirable Quartz + 2)	See Annex-1	10	0	Below PEL	<i>Baidya</i>	S.BAIDYA
					0.563							
					0.528							
				% Respirable Quartz	1.53							
					1.41							
					1.29							

* PEL - Permissible Exposure Limit



J. Deo
(J. DEO)
Authorized Signatory

Table - 25

FORM-30

Register containing particulars of monitoring of working environment required under section 7-A(2)(e) of the Act.

Name of the Plant : M/s. Shakambhari Ispat & Power Ltd.,

Address : VRI-Madandih, P.O.- Bartoria, Dist: Purulia, W.B-723123.

Particulars of sampling :

Location/ Operation monitored	Identified contaminant	Date & Time of Monitoring	Airborne Contamination			TWA Concentration (as given in Second Schedule)	Sampling Instrument used	Number of workers exposed at the location being monitored		Remarks	Signature of person taking samples	Name (in block letters)
			No. of samples	Range	Average			Continuous Exposure	Short term Exposure			
Slag Crusher Area (Ferro Alloy)	Silica, SiO ₂ (Quartz, in terms of respirable dust)	09/05/2024, 9:40 A.M.	3	Respirable Dust in mg/m ³	0.649	10.0 mg/m ³ (% Respirable Quartz + 2)	See Annex-1	2	4	Below PEL	<i>Baidya</i>	S.BAIDYA
					0.612							
					0.581							
				% Respirable Quartz	1.31							
					1.23							
					1.01							

* PEL - Permissible Exposure Limit

*J. Deo*(J. DEO)
Authorized Signatory

Table - 26

FORM-30

Register containing particulars of monitoring of working environment required under section 7-A(2)(e) of the Act.

Name of the Plant : M/s. Shakambhari Ispat & Power Ltd.,

Address : Vill- Madandih, P.O.- Bartolia, Dist: Purulia, W.B-723121.

Particulars of sampling :

Location/ Operation monitored	Identified contaminant	Date & Time of Monitoring	Airborne Contamination			TWA Concentration (as given in Second Schedule)	Sampling Instrument used	Number of workers exposed at the location being monitored		Remarks	Signature of person taking samples	Name (in block letters)	
			No. of samples	Range				Average	Continuous Exposure				Short term Exposure
Control Room -1 & 2 (1st Floor) (Ferro Alloy)	Silica, SiO ₂ (Quartz, in terms of respirable dust)	10/05/2024, 9:20 A.M.	3	Respirable Dust in mg/m ³	0.459	0.401	10.0 mg/m ³ (% Respirable Quarts + 2)	See Annex-1	1	2	Below PEL		S. BAIDYA
					0.378								
					0.365								
				% Respirable Quarts	0.85	0.757							
					0.79								
					0.66								

* PEL - Permissible Exposure Unit




(J. DEY)
Authorized Signatory

ANNEXURE-10A



ENVIROCHECK

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FORMAT NO. ENV/FM/55

TEST REPORT

Name of the Client	: Shakambhari Ispat & Power Ltd.	Type of Industry	: Steel & Power Unit
Address	: Vill - Madandih, P.O. - Bartoria, P.S. - Neturia, Dist - Purulia, (WB)- 723121	Sampling Date	: 06.09.2025
		Date of Received	: 10.09.2025
		Date(s) of Analysis	: 10.09.2025 - 16.09.2025
		Date of Issue	: 18.09.2025
Sampling Plan & Procedure	: ENV/SOP/01/04	Deviation from the Sampling Method and Plan	: No
		Type of Sample	: Ground Water
Location	: Tube Well Madandih Village	Sample Condition	: Sealed
		Sample ID No.	: ENV/09/Sep./SCGW/1
Report No.	: ENV/09/Sep./TR(SCGW)/1/25-26	Testing Location	: Permanent Testing

PARAMETERS	METHOD	UNIT	RESULTS
1. Colour	IS 3025 Part 4	Hazen	1.0
2. Odour	IS 3025 Part 5	--	Agreeable
3. pH	IS 3025 Part 11	--	7.46
4. Taste	IS 3025 Part 7	--	Agreeable
5. Turbidity	IS 3025 Part 10	NTU	2.10
6. Total Dissolved Solids	IS 3025 Part 16	mg/l	486.0
7. Calcium	IS 3025 Part 40	mg/l	28.05
8. Chloride	IS 3025 Part 32	mg/l	49.98
9. Iron	IS 3025 Part 65	mg/l	0.68
10. Magnesium	IS 3025 Part 65	mg/l	12.0
11. Nitrate	IS 3025 Part 34 Sec 1	mg/l	2.50
12. Sulfate	IS 3025 Part 24 Sec 1	mg/l	40.2
13. Total Alkalinity	IS 3025 Part 23	mg/l	130.0
14. Total Hardness	IS 3025 Part 21	mg/l	120.0
15. Arsenic	IS 3025 Part 65	mg/l	<0.0014
16. Chromium	IS 3025 Part 65	mg/l	<0.00001
17. Boron	IS 3025 Part 65	mg/l	<0.0085

Remarks : a) Sample collected by Envirocheck and sent to lab for testing in sealed condition.
b) Result relates only to the sample tested.

Reviewed By :

(Durbadal Chakraborty)
(Dy. Quality Manager)

Authorised Signatory :

(Indrani Bhattacharyya)
(Dy. Technical Manager)

H.O. : 63/B, Rastraguru Avenue, Kolkata - 700028 [033-25792891/25497490, Fax : 033-25299141
Laboratory : 189,190,192,186 & 51 Rastraguru Avenue, Kolkata - 700028 [033-25792889
Email : info@envirocheck.in/envirocheck50@gmail.com / Website : www.envirocheck.in
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Certified by ISO 9001:2015, ISO 14001:2015 & ISO 45001 : 2018



FORMAT NO. ENV/FM/55

TEST REPORT

Name of the Client	: Shakambhari Ispat & Power Ltd.	Type of Industry	: Steel & Power Unit
Address	: Vill - Madandih, P.O. - Bartoria, P.S. - Neturia, Dist - Purulia, (WB)- 723121	Sampling Date	: 06.09.2025
		Date of Received	: 10.09.2025
		Date(s) of Analysis	: 10.09.2025 - 16.09.2025
		Date of Issue	: 18.09.2025
Sampling Plan & Procedure	: ENV/SOP/01/04	Deviation from the Sampling Method and Plan	: No
		Type of Sample	: Ground Water
Location	: Tube Well Erakusum Village	Sample Condition	: Sealed
		Sample ID No.	: ENV/09/Sep./SCGW/II
Report No.	: ENV/09/Sep./TR(SCGW)/II/25-26	Testing Location	: Permanent Testing

PARAMETERS	METHOD	UNIT	RESULTS
1. Colour	IS 3025 Part 4	Hazen	1.0
2. Odour	IS 3025 Part 5	--	Agreeable
3. pH	IS 3025 Part 11	--	7.42
4. Taste	IS 3025 Part 7	--	Agreeable
5. Turbidity	IS 3025 Part 10	NTU	1.80
6. Total Dissolved Solids	IS 3025 Part 16	mg/l	436.0
7. Calcium	IS 3025 Part 40	mg/l	28.05
8. Chloride	IS 3025 Part 32	mg/l	54.98
9. Iron	IS 3025 Part 65	mg/l	0.63
10. Magnesium	IS 3025 Part 65	mg/l	9.6
11. Nitrate	IS 3025 Part 34 Sec 1	mg/l	2.60
12. Sulphate	IS 3025 Part 24 Sec 1	mg/l	48.5
13. Total Alkalinity	IS 3025 Part 23	mg/l	140.0
14. Total Hardness	IS 3025 Part 21	mg/l	110.0
15. Arsenic	IS 3025 Part 65	mg/l	<0.00014
16. Chromium	IS 3025 Part 65	mg/l	<0.0001
17. Boron	IS 3025 Part 65	mg/l	<0.0085

Remarks : a) Sample collected by Envirocheck and sent to lab for testing in sealed condition.

b) Result relates only to the sample tested.

Reviewed By :

(Durbadal Chakraborty)
(Dy. Quality Manager)

Authorised Signatory :

(Indrani Bhattacharyya)
(Dy. Technical Manager)

<End of Report>

H.O. : 63/B, Rastraguru Avenue, Kolkata - 700028 [033-25792891/25497490, Fax : 033-25299141
 Laboratory : 189,190,192,186 & 51 Rastraguru Avenue, Kolkata - 700028 [033-25792889
 Email : info@envirocheck.in/envirocheck50@gmail.com / Website : www.envirocheck.in
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ANNEXURE-10B



ENVIROCHECK

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FORMAT NO. ENV/FM/40

TEST REPORT

Name of the Client	: Shaikambhari Ispat & Power Ltd.	Type of Industry	: Steel & Power Unit
Address	: Vill - Madandih, P.O. - Bartoria, P.S. - Neturia, Dist - Purulia, (WB)- 723121	Sampling Date	: 05.09.2025
		Date of Received	: 11.09.2025
		Date[s] of Analysis	: 11.09.2025 - 16.09.2025
		Date of Issue	: 18.09.2025
Sampling Plan & Procedure	: ENV/SOP/01/03	Deviation from the Sampling Method and Plan	: No
		Type of Sample	: Industrial Effluent Water (Grab)
Location	: E.T.P Outlet	Sample Condition	: Sealed
		Sample ID No.	: ENV/23/Sep./W/II
Report No.	: ENV/23/Sep./TR(W)/II/25-26	Testing Location	: Permanent Testing

SL. NO.	PARAMETERS	TEST METHOD	UNIT	RESULTS	LIMIT
1.	pH	IS 3025 Part 11	-	7.16	5.5 - 9.0
2.	Total Suspended Solids	IS 3025 Part 17	mg/l	31.48	100.0
3.	Oil & Grease	IS 3025 Part 39	mg/l	6.53	10.0
4.	Chemical Oxygen Demand	IS 3025 Part 58	mg/l	93.50	250.0
5.	Biochemical Oxygen Demand for 3 days at 27°C	IS 3025 Part 44	mg/l	<2.0	30.0

Remarks : a) Limit value as per Schedule VI inserted by Rule 2(d) of the Environment (Protection) Second Amendment Rules, 1993 notified vide G.S.R. 422(E) dated 19.05.1993, published in the Gazette No. 174 dated 19.05.1993.

b) Result relates only to the sample tested.

c) Sample collected by Envirocheck and sent lab for testing in sealed condition.

Reviewed By :

Indrani Bhattacharya
(Indrani Bhattacharyya)
(Dy. Technical Manager)

Authorised Signatory :

Dr. Ajoy Paul
(Dr. Ajoy Paul)
(Quality Manager)

H.O. : 63/B, Rastraguru Avenue, Kolkata - 700028 (033-25792891/25497490, Fax : 033-25299141
Laboratory : 189,190,192,186 & 51 Rastraguru Avenue, Kolkata - 700028 (033-25792889
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ANNEXURE-10C



ENVIROCHECK

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Certified by ISO 9001:2015, ISO 14001:2015 & ISO 45001:2018



FORMAT NO. ENV/FM/40

TEST REPORT

Name of the Client	: Shakambhari Ispat & Power Ltd.	Type of Industry	: Steel & Power Unit
Address	: Vill. - Madandih, P.O. - Bartoria, P.S. - Neturia, Dist - Purulia, (WB) - 723121	Sampling Date	: 05.09.2025
		Date of Received	: 11.09.2025
		Date(s) of Analysis	: 11.09.2025 - 16.09.2025
		Date of Issue	: 18.09.2025
Sampling Plan & Procedure	: ENV/SOP/01/03	Deviation from the Sampling Method and Plan	: No
		Type of Sample	: Surface Water
Location	: Erakusum Village Pond	Sample Condition	: Sealed
		Sample ID No.	: ENV/24/Sep./W/II
Report No.	: ENV/24/Sep./TR(W)/II/25-26	Testing Location	: Permanent Testing

SL. NO.	PARAMETERS	TEST METHOD	UNIT	RESULTS
1.	pH	IS 3025 Part 11	-	7.23
2.	Total Suspended Solids	IS 3025 Part 17	mg/l	38.4
3.	Total Dissolved Solids	IS 3025 Part 16	mg/l	334.0
4.	Dissolved Oxygen	IS 3025 Part 38	mg/l	6.5
5.	Chemical Oxygen Demand	IS 3025 Part 58	mg/l	38.4
6.	Biochemical Oxygen Demand [3 Day's at 27°C]	IS 3025 Part 44	mg/l	10.0
7.	Oil & Grease	IS 3025 Part 39	mg/l	<4.0
8.	Residual Chlorine	IS 3025 Part 26	mg/l	<0.04
9.	Chloride	IS 3025 Part 32	mg/l	26.77
10.	Iron	IS 3025 Part 65	mg/l	0.11
11.	Arsenic	IS 3025 Part 65	mg/l	<0.0014
12.	Lead	IS 3025 Part 65	mg/l	<0.001
13.	Mercury	IS 3025 Part 65	mg/l	<0.0012
14.	Copper	IS 3025 Part 65	mg/l	<0.002
15.	Zinc	IS 3025 Part 65	mg/l	0.08
16.	Total Chromium	IS 3025 Part 65	mg/l	<0.00001

Remarks : a) Sample collected by Envirocheck and sent to lab for testing in sealed condition.
b) Result relates only to the sample tested.

Reviewed By :

(Durbadal Chakraborty)
(Dy. Quality Manager)

Authorised Signatory :

(Indrani Bhattacharyya)
(Technical Manager)

<End of Report>

H.O. : 63/B, Rastraguru Avenue, Kolkata - 700028 { 033-25792891/25497490, Fax : 033-25299141
Laboratory : 189,190,192,186 & 51 Rastraguru Avenue, Kolkata - 700028 { 033-25792889
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FORMAT NO. ENV/FM/40

TEST REPORT

Name of the Client	: Shakambhari Ispat & Power Ltd.	Type of Industry	: Steel & Power Unit
Address	: Vill. - Madandih, P.O. - Bartoria, P.S. - Neturia, Dist - Purulia, (WB) - 723121	Sampling Date	: 05.09.2025
		Date of Received	: 11.09.2025
		Date(s) of Analysis	: 11.09.2025 - 16.09.2025
		Date of Issue	: 18.09.2025
Sampling Plan & Procedure	: ENV/SOP/01/03	Deviation from the Sampling Method and Plan	: No
		Type of Sample	: Surface Water
Location	: Madandih Village Pond	Sample Condition	: Sealed
		Sample ID No.	: ENV/24/Sep./W/1
Report No.	: ENV/24/Sep./TR(W)/1/25-26	Testing Location	: Permanent Testing

SL. NO.	PARAMETERS	TEST METHOD	UNIT	RESULTS
1.	pH	IS 3025 Part 11	-	7.16
2.	Total Suspended Solids	IS 3025 Part 17	mg/l	21.0
3.	Total Dissolved Solids	IS 3025 Part 16	mg/l	262.0
4.	Dissolved Oxygen	IS 3025 Part 38	mg/l	6.2
5.	Chemical Oxygen Demand	IS 3025 Part 58	mg/l	28.8
6.	Biochemical Oxygen Demand [3 Day's at 27°C]	IS 3025 Part 44	mg/l	8.0
7.	Oil & Grease	IS 3025 Part 39	mg/l	<4.0
8.	Residual Chlorine	IS 3025 Part 26	mg/l	<0.04
9.	Chloride	IS 3025 Part 32	mg/l	26.31
10.	Iron	IS 3025 Part 65	mg/l	0.08
11.	Arsenic	IS 3025 Part 65	mg/l	<0.0014
12.	Lead	IS 3025 Part 65	mg/l	<0.001
13.	Mercury	IS 3025 Part 65	mg/l	<0.0012
14.	Copper	IS 3025 Part 65	mg/l	<0.002
15.	Zinc	IS 3025 Part 65	mg/l	0.07
16.	Total Chromium	IS 3025 Part 65	mg/l	<0.00001

Remarks : a) Sample collected by Envirocheck and sent to lab for testing in sealed condition.
 b) Result relates only to the sample tested.

Reviewed By :

(Durbadal Chakraborty)
 (Dy. Quality Manager)

Authorised Signatory :

(Indrani Bhattacharyya)
 (Technical Manager)

H.O. : 63/B, Rastraguru Avenue, Kolkata - 700028 { 033-25792891/25497490, Fax : 033-25299141
 Laboratory : 189,190,192,186 & 51 Rastraguru Avenue, Kolkata - 700028 { 033-25792889
 Email : info@envirocheck.in/envirocheck50@gmail.com / Website : www.envirocheck.in
 Branch Office : • Siliguri • Haldia • Durgapur • Dhanbad • Gangtok • Port Blair • Dehradun • New Delhi
 Overseas : • UAE • Qatar • Netherlands

ANNEXURE-11A



ENVIROCHECK

Recognized by NEFTAC, WBPCB & JPCR
Accredited by NABL (ISO/IEC 17020:2017)
Certified by ISO 9001:2015, ISO 14001:2015 & ISO 45001:2018



NOISE MONITORING REPORT

Shakambhari Ispat & Power Limited

Vill. – Madandih, P.O – Bartoria, P.S – Neturia, District – Purulia, Pin – 723121

MONITORED BY :

ENVIROCHECK

189, Rastraguru Avenue,

Kolkata - 700 028

Report No : ENV/08/Sep/TRIN/1/25-26

Sampling Locations :	Gopalgarj Primary School	Date of Study :	06/09/2025
Category :	Steel & Power Unit	Day time :	6 AM to 10 PM

Time (hrs.)	L_{min}	L_{max}	L_{eq}	Day time L_{eq}
6:00 AM to 7:00 AM	38.5	45.6	42.40	51.62
7:00 AM to 8:00 AM	39.2	46.2	45.37	
8:00 AM to 9:00 AM	40.5	47.8	46.23	
9:00 AM to 10:00 AM	41.6	48.2	47.13	
10:00 AM to 11:00 AM	42.3	49.2	48.23	
11:00 AM to 12:00 PM	43.9	50.2	49.43	
12:00 PM to 1:00 PM	44.6	54.2	52.34	
1:00 PM to 2:00 PM	45.9	55.6	54.17	
2:00 PM to 3:00 PM	46.2	56.8	55.23	
3:00 PM to 4:00 PM	48.2	57.6	56.14	
4:00 PM to 5:00 PM	49.2	58.2	57.24	
5:00 PM to 6:00 PM	50.2	59.2	58.27	
6:00 PM to 7:00 PM	51.6	58.2	57.31	
7:00 PM to 8:00 PM	50.6	57.2	56.33	
8:00 PM to 9:00 PM	49.6	54.2	50.23	
9:00 PM to 10:00 PM	48.2	52.3	49.71	

Date of Study :	05/09/2025 to 07/09/2025	Night time :	10 PM to 6 AM
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Time (hrs.)	L_{min}	L_{max}	L_{eq}	Night time L_{eq}
10:00 PM to 11:00 PM	42.5	47.5	45.10	43.57
11:00 PM to 12:00 AM	40.1	46.4	44.38	
12:00 AM to 1:00 AM	39.9	43.3	41.83	
1:00 AM to 2:00 AM	39.4	41.8	40.56	
2:00 AM to 3:00 AM	40.7	43.2	42.13	
3:00 AM to 4:00 AM	41.9	43.0	42.62	
4:00 AM to 5:00 AM	43.4	45.1	43.92	
5:00 AM to 6:00 AM	44.0	46.9	45.59	

L_{min} : Minimum Noise level

L_{max} : Maximum Noise level

L_{eq} : Equivalent sound energy

Compiled by: (Signature)

Dr. Ajay Paul

Envirocheck Seal

Date : 30/09/2025



Certified by: (Signature)

Dr. S. B. Chowdhury

H.O. : 63/B, Rastraguru Avenue, Kolkata - 700028 Phone I 033-25792891/25497496
Laboratory : 51, 185, 186, 189, 190, 192 & 325/3 Rastraguru Avenue, Kolkata - 700028
Email : envirocheck80@gmail.com / info@envirocheck.in / Website : www.envirocheck.in





ENVIROCHECK

Recognized by MoEF&CC, WBPCB & JSPCB
Accredited by NABL (ISO/IEC 17025:2017)
Certified by ISO 9001:2015, ISO 14001:2015 & ISO 45001:2018



NOISE MONITORING REPORT

Shakambhari Ispat & Power Limited

Vill. – Madandih, P.O – Bartoria, P.S – Neturia, District – Purulia, Pin – 723121

MONITORED BY :

ENVIROCHECK

183, Rastraguru Avenue,
Calcutta - 700 028

Report No : ENV/CB/Seq/TRIN/11/25-26

Sampling Locations :	Madandih Village	Date of Study :	06/09/2025
Category :	Steel & Power Unit	Day time :	6 AM to 10 PM

Time (hrs.)	L_{min}	L_{max}	L_{eq}	Day time L_{eq}
6:00 AM to 7:00 AM	55.4	58.2	56.23	51.66
7:00 AM to 8:00 AM	53.2	54.4	53.87	
8:00 AM to 9:00 AM	50.4	51.2	50.78	
9:00 AM to 10:00 AM	47.5	49.3	48.37	
10:00 AM to 11:00 AM	46.3	48.7	47.23	
11:00 AM to 12:00 PM	44.2	46.5	45.21	
12:00 PM to 1:00 PM	45.2	47.9	46.23	
1:00 PM to 2:00 PM	46.4	51.3	50.37	
2:00 PM to 3:00 PM	52.4	54.1	53.33	
3:00 PM to 4:00 PM	50.6	53.7	52.42	
4:00 PM to 5:00 PM	50.6	56.2	54.25	
5:00 PM to 6:00 PM	50.0	55.6	53.84	
6:00 PM to 7:00 PM	48.1	51.2	49.92	
7:00 PM to 8:00 PM	47.9	53.7	51.70	
8:00 PM to 9:00 PM	46.8	49.8	48.55	
9:00 PM to 10:00 PM	45.2	48.6	46.10	

Date of Study :	06/09/2025 to 07/09/2025	Night time :	10 PM to 6 AM
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Time (hrs.)	L_{min}	L_{max}	L_{eq}	Night time L_{eq}
10:00 PM to 11:00 PM	44.1	46.8	45.12	44.01
11:00 PM to 12:00 AM	43.7	45.6	44.69	
12:00 AM to 1:00 AM	42.5	47.6	45.76	
1:00 AM to 2:00 AM	40.2	45.1	43.38	
2:00 AM to 3:00 AM	38.4	42.4	40.16	
3:00 AM to 4:00 AM	39.1	43.1	41.54	
4:00 AM to 5:00 AM	42.4	44.8	43.61	
5:00 AM to 6:00 AM	43.5	46.7	45.32	

L_{min} : Minimum Noise level

L_{max} : Maximum Noise level

L_{eq} : Equivalent sound energy

Compiled by: (Signature)
Dr. Ajay Paul

Envirocheck Seal
Date : 30/09/2025



Certified by: (Signature)
Dr. S. B. Chowdhury

H.O. : 83/B, Rastraguru Avenue, Kolkata - 700028 Phone : 033-25792891/25497480
Laboratory : 51, 185, 186, 189, 190, 192 & 326/3 Rastraguru Avenue, Kolkata - 700029
Email : envirocheck50@gmail.com / info@envirocheck.in / Website : www.envirocheck.in





ENVIROCHECK

Recognised by NEPCCL, WSPCB & SPCB
Accredited by NABL (ISO/IEC 17025:2017)
Certified by ISO 9001:2015, ISO 14001:2015 & ISO 45001:2018



NOISE MONITORING REPORT

Shakambhari Ispat & Power Limited

Vill. – Madandih, P.O – Bartoria, P.S – Neturia, District – Purulia, Pin – 723121

MONITORED BY :

ENVIROCHECK

189, Rastraguru Avenue,

Kolkata - 700 028

Report No : ENV/08/Sep/TR/N/11/25-26

Sampling Locations :	Near Hamadhi Rural Hospital	Date of Study :	06/09/2025
Category :	Steel & Power Unit	Day time :	6 AM to 10 PM

Time (hrs.)	L_{Aeq}	L_{Amax}	L_{eq}	Day time L_{eq}
6:00 AM to 7:00 AM	45.2	50.2	48.71	52.10
7:00 AM to 8:00 AM	46.8	51.6	49.23	
8:00 AM to 9:00 AM	47.2	52.3	50.14	
9:00 AM to 10:00 AM	48.5	53.9	52.32	
10:00 AM to 11:00 AM	49.6	54.7	53.44	
11:00 AM to 12:00 PM	50.2	55.9	52.37	
12:00 PM to 1:00 PM	52.6	56.8	55.71	
1:00 PM to 2:00 PM	53.9	57.4	56.13	
2:00 PM to 3:00 PM	52.6	56.1	54.12	
3:00 PM to 4:00 PM	51.6	55.9	53.38	
4:00 PM to 5:00 PM	50.2	54.2	52.77	
5:00 PM to 6:00 PM	49.6	53.7	51.29	
6:00 PM to 7:00 PM	48.2	52.5	50.44	
7:00 PM to 8:00 PM	46.1	49.9	47.37	
8:00 PM to 9:00 PM	44.2	48.6	46.53	
9:00 PM to 10:00 PM	43.7	46.5	45.68	

Date of Study :	06/09/2025 to 07/09/2025	Night time :	10 PM to 6 AM
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Time (hrs.)	L_{Aeq}	L_{Amax}	L_{eq}	Night time L_{eq}
10:00 PM to 11:00 PM	42.4	44.9	43.24	44.04
11:00 PM to 12:00 AM	41.0	43.5	42.53	
12:00 AM to 1:00 AM	37.1	42.0	39.89	
1:00 AM to 2:00 AM	38.2	42.5	40.34	
2:00 AM to 3:00 AM	43.6	48.1	46.41	
3:00 AM to 4:00 AM	42.8	46.4	44.76	
4:00 AM to 5:00 AM	42.3	46.7	44.56	
5:00 AM to 6:00 AM	44.8	47.5	46.12	

L_{Aeq} : Average Noise level

L_{Amax} : Maximum Noise level

L_{eq} : Equivalent sound energy

Compiled by : (Signature)

Dr. Ajay Paul

Envirocheck Seal

Date : 30/09/2025



Certified by : (Signature)

Dr. S. B. Chowdhury

H.O. : 63/B, Rastraguru Avenue, Kolkata - 700028 Phone : 033-25792891/25497459
Laboratory : 51, 185, 186, 189, 190, 192 & 326/3 Rastraguru Avenue, Kolkata - 700028
Email : envirocheck50@gmail.com / info@envirocheck.in / Website : www.envirocheck.in





ENVIROCHECK

Recognized by MoEF&G, MoPCB & JSPCB
Accredited by NABL (ISO/IEC 17023:2017)
Certified by ISO 9001:2015, ISO 14001:2015 & ISO 45001:2018



NOISE MONITORING REPORT

Shakambhari Ispat & Power Limited

Vill. – Madandih, P.O – Bartoria, P.S – Neturia, District – Purulia, Pin – 723121

MONITORED BY :
ENVIROCHECK
180, Rastraguru Avenue,
Calcutta - 700 028

Report No : ENV/CB/Seq/TRIN/IV/25-26

Sampling Locations :	East direction from the Plant Boundary (Ferro Division)	Date of Study :	06/09/2025
Category :	Steel & Power Unit	Day time :	6 AM to 10 PM

Time (hrs.)	L_{eq}	L_{max}	L_{min}	Day time L_{eq}
6:00 AM to 7:00 AM	51.4	56.5	54.29	61.63
7:00 AM to 8:00 AM	53.2	57.1	55.57	
8:00 AM to 9:00 AM	54.8	63.1	60.60	
9:00 AM to 10:00 AM	58.4	62.8	61.13	
10:00 AM to 11:00 AM	59.9	65.3	63.39	
11:00 AM to 12:00 PM	61.4	66.3	64.51	
12:00 PM to 1:00 PM	62.3	65.8	64.39	
1:00 PM to 2:00 PM	62.3	66.1	64.60	
2:00 PM to 3:00 PM	61.7	65.4	63.93	
3:00 PM to 4:00 PM	61.7	64.3	63.19	
4:00 PM to 5:00 PM	60.3	62.8	61.73	
5:00 PM to 6:00 PM	59.8	62.4	61.29	
6:00 PM to 7:00 PM	57.7	61.7	59.13	
7:00 PM to 8:00 PM	54.4	59.8	58.47	
8:00 PM to 9:00 PM	52.2	57.5	55.61	
9:00 PM to 10:00 PM	50.7	55.4	53.66	

Date of Study :	06/09/2025 to 07/09/2025	Night time :	10 PM to 6 AM
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Time (hrs.)	L_{eq}	L_{max}	L_{min}	Night time L_{eq}
10:00 PM to 11:00 PM	54.3	60.2	56.23	52.13
11:00 PM to 12:00 AM	51.2	55.7	53.17	
12:00 AM to 1:00 AM	48.8	54.4	52.33	
1:00 AM to 2:00 AM	48.3	53.2	50.47	
2:00 AM to 3:00 AM	47.2	50.8	49.23	
3:00 AM to 4:00 AM	47.1	49.3	48.31	
4:00 AM to 5:00 AM	47.5	53.2	50.23	
5:00 AM to 6:00 AM	49.3	52.8	51.44	

L_{eq} : min Noise level

L_{eq} : Equivalent sound energy

Compiled by : (Signature)
Dr. Ajay Paul

Envirocheck Seal
Date : 30/09/2025



Certified by : (Signature)
Dr. S. B. Chowdhury

H.O. : 63/B, Rastraguru Avenue, Kolkata - 700028 Phone : 033-25792891/25497490
Laboratory : 61, 185, 186, 189, 190, 192 & 326/3 Rastraguru Avenue, Kolkata - 700028
Email : envirocheck50@gmail.com / info@envirocheck.in / Website : www.envirocheck.in



ANNEXURE-11B



ENVIROCHECK

Recognised by MoEF&CC, WBPCB & JSPCB
Accredited by NABL (ISO/IEC 17025:2017)
Certified by ISO 9001:2015, ISO 14001:2015 & ISO 45001 : 2018



FORMAT NO. : ENV/TM/33

TEST REPORT

1.	Name of the Industry / Project	: Shakambhari Ispat & Power Limited.
2.	Address	: Vill. - Madandih, P.O - Bartoria, P.S - Nuturia, District - Purulia, Pin - 723121
3.	Type of Industry	: Steel & Power Unit
4.	Sampling Plan & Procedure	: ENV/SOP/02
5.	Deviation from the Sampling Method & Plan	: No
6.	Type of Sample	: Work Zone Noise
7.	Sample ID	: ENV/08/Sep/(TR)N/1/25-26
8.	Date of Study	: 05/09/2025
9.	Reporting Date	: 29/09/2025
10.	Method No.	: IS 15575 (Part 2), 2022
11.	Time of Duration of Noise	: 20 Minutes
12.	Height from Ground Level	: 4 feet
13.	Sample Monitoring by	: Mr. Kuntal Saha

RESULT OF NOISE LEVEL STUDY

Time : 10:00 - 10:20 A.M

DAYTIME

1. Location : Near 16 MW Control Room

Sl. No.	Unit	Minimum dB(A)	Maximum dB(A)	Leq dB(A)	Remarks
01.	dB(A)	70.6	77.1	75.12	East Side
02.	dB(A)	74.1	79.2	77.25	West Side
03.	dB(A)	72.6	77.9	75.34	North Side
04.	dB(A)	73.2	78.9	76.18	South Side
Average dB(A) Leq				75.97	

>End of Report<

Reviewed By:

Approved By:

Dy. Quality Manager

Quality Manager





ENVIROCHECK

Recognised by MoEF&CC, WPCB & JSPCB
Accredited by NABL (ISO/IEC 17025:2017)
Certified by ISO 9001:2015, ISO 14001:2015 & ISO 45001 : 2018



FORMAT NO. : ENV/TM/33

TEST REPORT

1.	Name of the Industry / Project	: Shakambhari Ispat & Power Limited.
2.	Address	: Vill. - Madandih, P.O - Bartoria, P.S - Nataria, District - Purulia, Pin - 723121
3.	Type of Industry	: Steel & Power Unit
4.	Sampling Plan & Procedure	: ENV/SOP/02
5.	Deviation from the Sampling Method & Plan	: No
6.	Type of Sample	: Work Zone Noise
7.	Sample ID	: ENV/08/Sep/(TR)N/I/25-26
8.	Date of Study	: 05/09/2025
9.	Reporting Date	: 29/09/2025
10.	Method No.	: IS 15575 (Part 2), 2022
11.	Time of Duration of Noise	: 20 Minutes
12.	Height from Ground Level	: 4 feet
13.	Sample Monitoring by	: Mr. Kuntal Saha

RESULT OF NOISE LEVEL STUDY

Time : 10:30 - 10:50 A.M

DAY TIME

2. Location : Near DRI 100 TPD Control Room					
Sl. No.	Unit	Minimum dB(A)	Maximum dB(A)	Leq dB(A)	Remarks
01.	dB(A)	70.8	75.8	73.64	East Side
02.	dB(A)	71.2	75.6	73.39	West Side
03.	dB(A)	72.3	74.6	73.19	North Side
04.	dB(A)	72.9	76.1	74.56	South Side
Average dB(A) Leq				73.69	

>End of Report<

Reviewed By:

Approved By:

Dy. Quality Manager

Quality Manager





ENVIROCHECK

Recognised by MoEF&CC, WBPCB & JSPCB
Accredited by NABL (ISO/IEC 17025:2017)
Certified by ISO 9001:2015, ISO 14001:2015 & ISO 45001 : 2018



FORMAT NO. : ENV/TM/33

TEST REPORT

1.	Name of the Industry / Project	: Shakambhari Ispat & Power Limited.
2.	Address	: VIII - Madandih, P.O - Batoria, P.S - Nuturia, District - Purulia, Pin - 723121
3.	Type of Industry	: Steel & Power Unit
4.	Sampling Plan & Procedure	: ENV/SOP/02
5.	Deviation from the Sampling Method & Plan	: No
6.	Type of Sample	: Work Zone Noise
7.	Sample ID	: ENV/08/Sep/(YR)N/III/25-26
8.	Date of Study	: 05/09/2025
9.	Reporting Date	: 29/09/2025
10.	Method No.	: IS 15575 (Part 2), 2022
11.	Time of Duration of Noise	: 20 Minutes
12.	Height from Ground Level	: 4 feet
13.	Sample Monitoring by	: Mr. Kuntal Saha

RESULT OF NOISE LEVEL STUDY

Time : 11:00 - 11:20 A.M

DAY TIME

3. Location : Near DRI 350 TPD Control Room					
Sl. No.	Unit	Minimum dB(A)	Maximum dB(A)	Leq dB(A)	Remarks
01.	dB(A)	72.8	77.1	75.36	East Side
02.	dB(A)	71.1	75.2	73.22	West Side
03.	dB(A)	70.2	72.9	71.61	North Side
04.	dB(A)	70.9	73.9	72.55	South Side
Average dB(A) Leq				73.18	

>End of Report<

Reviewed By:

Dy. Quality Manager

Approved By:

Quality Manager





ENVIROCHECK

Recognised by MoEF&CC, WBPCB & JSPCB
Accredited by NABL (ISO/IEC 17025:2017)
Certified by ISO 9001:2015, ISO 14001:2015 & ISO 45001 : 2018



FORMAT NO. : ENV/FM/53

TEST REPORT

1.	Name of the Industry / Project	:	Shakambhari Ispat & Power Limited.
2.	Address	:	Vill. - Madandih, P.O - Bartoria, P.S - Nuturia, District - Purulia, Pin - 723121
3.	Type of Industry	:	Steel & Power Unit
4.	Sampling Plan & Procedure	:	ENV/SOP/02
5.	Deviation from the Sampling Method & Plan	:	No
6.	Type of Sample	:	Work Zone Noise
7.	Sample ID	:	ENV/08/Sep/(TR)N/IV/25-26
8.	Date of Study	:	05/09/2025
9.	Reporting Date	:	29/09/2025
10.	Method No.	:	IS 15575 (Part 2), 2022
11.	Time of Duration of Noise	:	20 Minutes
12.	Height from Ground Level	:	4 feet
13.	Sample Monitoring by	:	Mr. Kuntal Saha

RESULT OF NOISE LEVEL STUDY

Time : 11:30 - 11:50 A.M

DAY TIME

4. Location : Near DRI 600 TPD MCC Room

Sl. No.	Unit	Minimum dB(A)	Maximum dB(A)	Leq dB(A)	Remarks
01.	dB(A)	73.2	81.1	78.82	East Side
02.	dB(A)	71.9	79.2	77.51	West Side
03.	dB(A)	73.8	78.7	76.63	North Side
04.	dB(A)	73.9	76.8	75.02	South Side
Average dB(A) Leq				76.99	

>End of Report<

Reviewed By:

Approved By:

Dy. Quality Manager

Quality Manager





ENVIROCHECK

Recognised by MoEF&CC, WBPCB & JSPCB
Accredited by NABL (ISO/IEC 17025:2017)
Certified by ISO 9001:2015, ISO 14001:2015 & ISO 45001:2018



FORMAT NO. : ENV/TM/53

TEST REPORT

1.	Name of the Industry / Project	:	Shakambhari Ispat & Power Limited.
2.	Address	:	Vill. - Madandih, P.O - Bartoria, P.S - Nuturia, District - Purulia, Pin - 723121
3.	Type of Industry	:	Steel & Power Unit
4.	Sampling Plan & Procedure	:	ENV/SOP/02
5.	Deviation from the Sampling Method & Plan	:	No
6.	Type of Sample	:	Work Zone Noise
7.	Sample ID	:	ENV/08/Sep/(TR)N/V/25-26
8.	Date of Study	:	05/09/2025
9.	Reporting Date	:	29/09/2025
10.	Method No.	:	IS 15575 (Part 2), 2022
11.	Time of Duration of Noise	:	20 Minutes
12.	Height from Ground Level	:	4 feet
13.	Sample Monitoring by	:	Mr. Kuntal Saha

RESULT OF NOISE LEVEL STUDY

Time : 12:00 - 12:20 P.M

DAY TIME

5. Location : Rolling Mill Dispatch Area

Sl. No.	Unit	Minimum dB(A)	Maximum dB(A)	Leq dB(A)	Remarks
01.	dB(A)	67.9	72.5	69.92	East Side
02.	dB(A)	69.8	71.8	70.29	West Side
03.	dB(A)	70.1	72.6	71.83	North Side
04.	dB(A)	71.2	73.4	72.66	South Side
Average dB(A) Leq				71.17	

>End of Report<

Reviewed By:

Dy. Quality Manager

Approved By:

Quality Manager





ENVIROCHECK

Recognised by MoEF&CC, WBPCB & JSPCB
Accredited by NABL (ISO/IEC 17025:2017)
Certified by ISO 9001:2015, ISO 14001:2015 & ISO 45001 : 2018



FORMAT NO. : ENV/TM/33

TEST REPORT

1.	Name of the Industry / Project	: Shakambhari Ispat & Power Limited.
2.	Address	: VIII - Madandih, P.O - Bartoria, P.S - Nuturia, District - Purulia, Pin - 723121
3.	Type of Industry	: Steel & Power Unit
4.	Sampling Plan & Procedure	: ENV/SOP/02
5.	Deviation from the Sampling Method & Plan	: No
6.	Type of Sample	: Work Zone Noise
7.	Sample ID	: ENV/08/Sep/(TR)N/V1/25-26
8.	Date of Study	: 05/09/2025
9.	Reporting Date	: 29/09/2025
10.	Method No.	: IS 15575 (Part 2), 2022
11.	Time of Duration of Noise	: 20 Minutes
12.	Height from Ground Level	: 4 feet
13.	Sample Monitoring by	: Mr. Kuntal Saha

RESULT OF NOISE LEVEL STUDY

Time : 12:30 - 12:50 P.M

DAY TIME

6. Location : Near SMS Control Room					
Sl. No.	Unit	Minimum dB(A)	Maximum dB(A)	Leq dB(A)	Remarks
01.	dB(A)	67.0	72.1	69.96	East Side
02.	dB(A)	70.9	74.9	72.51	West Side
03.	dB(A)	71.8	75.2	73.63	North Side
04.	dB(A)	73.9	77.1	75.89	South Side
Average dB(A) Leq				72.99	

>End of Report<

Reviewed By:

Dy. Quality Manager

Approved By:

Quality Manager





ENVIROCHECK

Recognised by MoEF&CC, WBPCB & JSPCB
Accredited by NABL (ISO/IEC 17025:2017)
Certified by ISO 9001:2015, ISO 14001:2015 & ISO 45001:2018



FORMAT NO.: ENV/TM/33

TEST REPORT

1.	Name of the Industry / Project	: Shakambhari Ispat & Power Limited.
2.	Address	: VIII - Madandih, P.O - Bartoria, P.S - Nuturia, District - Purulia, Pin - 723121
3.	Type of Industry	: Steel & Power Unit
4.	Sampling Plan & Procedure	: ENV/SOP/02
5.	Deviation from the Sampling Method & Plan	: No
6.	Type of Sample	: Work Zone Noise
7.	Sample ID	: ENV/08/Sep/(TR)N/VII/25-26
8.	Date of Study	: 05/09/2025
9.	Reporting Date	: 29/09/2025
10.	Method No.	: IS 15575 (Part 2), 2022
11.	Time of Duration of Noise	: 20 Minutes
12.	Height from Ground Level	: 4 feet
13.	Sample Monitoring by	: Mr. Kuntal Saha

RESULT OF NOISE LEVEL STUDY

Time : 1:00 - 1:20 P.M

DAY TIME

7. Location : Near Ferro Alloy SEAF Control Room

Sl. No.	Unit	Minimum dB(A)	Maximum dB(A)	Leq dB(A)	Remarks
01.	dB(A)	77.9	81.8	79.15	East Side
02.	dB(A)	78.7	83.3	80.16	West Side
03.	dB(A)	76.4	80.9	78.81	North Side
04.	dB(A)	77.6	82.8	80.66	South Side

Average dB(A) Leq 79.69

>End of Report<

Reviewed By:

Approved By:

Dy. Quality Manager

Quality Manager



ANNEXURE-12

REPORTS ON
HEAT STRESS MEASUREMENT

for

M/s. Shakambhari Ispat & Power Ltd.,

Vill- Madandih, P.O.- Bartoria, Dist: Purulia, W.B-723121

MAY, 2024

PREPARED BY:

M/s. Pollution And Project Consultants,
P – 145, Bangur Avenue, Block – A,
Kolkata – 700 055
Mob: 9830947639

Name of the Factory : M/s. Shakambhari Ispat & Power Ltd.,
Vill- Madandih, P.O.- Bartoria, Dist: Purulia,
W.B-723121

Date of Execution of job : 7th to 10th May, 2024

1.0 INTRODUCTION:

M/s. Pollution And Project Consultants have been asked to carry out the measurement of Heat Stress. Accordingly, the Heat Stress measurements have been conducted with the use of Dry Bulb Wet Bulb Thermometer and Heat Stress Globe attached with Glass Thermometer.

The entire fieldwork was completed within the period of 7th to 10th May'2024 and the results of monitoring have been reported.

2.0 ACKNOWLEDGEMENT:

We acknowledge our sincere thanks and gratitude to the following persons for their co-operation and help to our sampling team during the survey work:

i) Management and employees of M/s. Shakambhari Ispat & Power Ltd., Vill- Madandih, P.O.- Bartoria, Dist: Purulia, W.B-723121.



J. Dey

(J. Dey)
Authorized Signatory

TABLE - 1.1

**TEST REPORT
ON
HEAT STRESS MEASUREMENT**

Name of the Plant : M/s. Shakambhari Ispat & Power Ltd.,

Address : VBI- Madandih, P.O.- Bartaola, Dist: Purulia, W.B-723121

SECTION : CPP 16 MW And CPP 40 & 31 MW

Sl. No.	Location	Date & Time of Monitoring	T_{db} (°C)	T_{wet} (°C)	T_g (°C)	WBGT (°C)	CAF	WBGT _{eff} (°C)	Metabolic Rate (Watt)	TLV (°C)	Remarks
1	Turbine Floor (CPP 16 MW)	06/05/2024 at 5:20 P.M.	33.0	25.0	34.0	27.70	0	27.70	180	31	WBGT _{eff} is below the TLV
2	Bed Drain Area (CPP 16 MW)	07/05/2024 at 4:00 P.M.	33.5	25.5	37.0	29.30	0	29.30	180	31	WBGT _{eff} is below the TLV
3	Turbine Floor (CPP 40 MW & 31 MW)	08/05/2024 at 4:45 P.M.	34.0	26.0	35.0	28.70	0	28.70	180	31	WBGT _{eff} is below the TLV
4	CFBC Bed Drain Area (CPP 40 MW & 31 MW)	08/05/2024 at 5:45 P.M.	35.0	26.5	38.5	29.75	0	29.75	180	31	WBGT _{eff} is below the TLV

SECTION : SMS

Sl. No.	Location	Date & Time of Monitoring	T_{db} (°C)	T_{wet} (°C)	T_g (°C)	WBGT (°C)	CAF	WBGT _{eff} (°C)	Metabolic Rate (Watt)	TLV (°C)	Remarks
1	SMS-1 (Furnace Floor 1-4) Area	07/05/2024 at 12:05 P.M.	35.0	27.5	38.0	30.65	0	30.65	180	31	WBGT _{eff} is below the TLV
2	SMS-1 (Furnace Floor 5-9) Area	07/05/2024 at 12:45 P.M.	36.0	27.0	38.5	30.45	0	30.45	180	31	WBGT _{eff} is below the TLV
3	CCM-1 Area	08/05/2024 at 11:05 A.M.	36.0	27.5	38.5	30.80	0	30.80	180	31	WBGT _{eff} is below the TLV
4	CCM-2 Area	05/05/2024 at 6:25 P.M.	35.5	28.0	37.5	30.85	0	30.85	180	31	WBGT _{eff} is below the TLV
5	CCM-3 Area	08/05/2024 at 5:15 P.M.	35.0	28.0	37.0	30.70	0	30.70	180	31	WBGT _{eff} is below the TLV

- NOTE: 1) T_{db} : the dry-bulb temperature
 2) T_{wet} : the natural wet-bulb temperature
 3) T_g : the globe temperature
 4) WBGT: Wet Bulb Globe Temperature
 5) CAF: Clothing Adjustment Factors
 6) WBGT_{eff}: WBGT Effective
 7) TLV: Threshold Limit Value

Ref: 1) OSHA Technical Manual Section III: Chapter 4 - Heat Stress



(J. DEY)
Authorized Signatory

TABLE - 2

**TEST REPORT
ON
HEAT STRESS MEASUREMENT**

Name of the Plant : M/s. Shakambhari Ispat & Power Ltd.,

Address : VBI- Madandih, P.O.- Barbaria, Dist: Purulia, W.B-723121

SECTION I: DRI

Sl. No.	Location	Date & Time of Monitoring	T _{db} (°C)	T _{rad} (°C)	T _g (°C)	WBGT(°C)	CAF	WBGT _{adj} (°C)	Metabolic Rate (Watt)	TLV(°C)	Remarks
1	DRI 100 TPD Kilo-4 Platform	07/05/2024 at 5:05 P.M.	37.0	27.0	41.5	30.90	0	30.90	180	31	WBGT _{adj} is below the TLV
2	DRI 350 TPD Kilo-2 Platform (3rd Tier Area)	09/05/2024 at 10:45 A.M.	37.5	27.0	41.0	30.85	0	30.85	180	31	WBGT _{adj} is below the TLV
3	DRI 600 TPD Kilo-2 Platform (3rd Tier Area)	09/05/2024 at 11:50 A.M.	36.5	27.5	39.5	30.80	0	30.80	180	31	WBGT _{adj} is below the TLV

SECTION II: ROLLING MILL

Sl. No.	Location	Date & Time of Monitoring	T _{db} (°C)	T _{rad} (°C)	T _g (°C)	WBGT(°C)	CAF	WBGT _{adj} (°C)	Metabolic Rate (Watt)	TLV(°C)	Remarks
1	Repeater Control Pulpit Area	09/05/2024 at 11:00 P.M.	36.0	27.5	38.0	30.65	0	30.65	180	31	WBGT _{adj} is below the TLV
2	In Between Old Mill Cooling Bell and Old Mill Roughing Induction Heater Area	09/05/2024 at 1:15 P.M.	37.0	27.5	38.5	30.80	0	30.80	180	31	WBGT _{adj} is below the TLV
3	WRM Laying Head Area	09/05/2024 at 12:50 P.M.	37.0	27.0	39.5	30.75	0	30.75	180	31	WBGT _{adj} is below the TLV
4	New Mill Roughing Stand Area	09/05/2024 at 4:25 P.M.	36.0	27.0	39.0	30.60	0	30.60	180	31	WBGT _{adj} is below the TLV

SECTION III: FERRO ALLOY

Sl. No.	Location	Date & Time of Monitoring	T _{db} (°C)	T _{rad} (°C)	T _g (°C)	WBGT(°C)	CAF	WBGT _{adj} (°C)	Metabolic Rate (Watt)	TLV(°C)	Remarks
1	Tapping Yard (Furnace-3)	10/05/2024 at 11:50 A.M.	37.0	27.5	38.0	30.65	0	30.65	180	31	WBGT _{adj} is below the TLV
2	Tapping Yard (Furnace-4)	10/05/2024 at 12:10 P.M.	36.5	27.0	37.5	30.15	0	30.15	180	31	WBGT _{adj} is below the TLV
3	Furnace Building, 1st Floor (Forklift Operating Area)	10/05/2024 at 1:00 P.M.	35.5	27.0	37.0	30.00	0	30.00	180	31	WBGT _{adj} is below the TLV

- NOTE: 1) T_{db}: the dry-bulb temperature
 2) T_{rad}: the natural wet-bulb temperature
 3) T_g: the globe temperature
 4) WBGT: Wet Bulb Globe Temperature
 5) CAF: Clothing Adjustment Factors
 6) WBGT_{adj}: WBGT Effective
 7) TLV: Threshold Limit Value

Ref: 1) OSHA Technical Manual Section III: Chapter 4 - Heat Stress



(J. DEY)
Authorized Signatory

ANNEXURE-13

ECL



EASTERN COALFIELDS LIMITED

(A Subsidiary of Coal India Ltd.)

Office of the General Manager, Sodepur Area

P.O. – Sunderchak, P.S - Kulti,

Dt. Paschim Bardhaman (W.B), Pin-713 360

Website – www.easterncoal.gov.in

Dated: - 24.02.2022

To

The Authority of Sakhambhari Ispat & Power Limited

Vill: Madandih

P.O: Bartoria

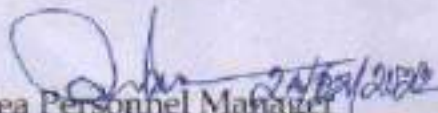
Dist: Purulia

Pin: 723121

Dear Sir,

In response to your letter dated: 18.02.2022, as per discussion with you, you are hereby requested to fill up an illegally Mined place at Bicched Bandh area near Narsamuda Colliery of Sodepur Area, ECL with fly ash, with active help of State Administration.

Yours faithfully


Area Personnel Manager
Sodepur Area

SAUHARD PROPERTIES PRIVATE LIMITED

Regd. Office : 1A/2 Everest House, 46C Chowringhee Road, Kolkata - 700071, West Bengal
Telefax : (033) 4006-9262, E-mail : sauhardproperties@gmail.com

CIN-U45400WB2011PTC160774

Ref: SPPL/DFA/25-26/PO/01

Date: 27th March, 2025

M/s Shakambhari Ispat and Power Ltd.
Village-Madandih, PO-Bartoria,
Dist.-Purulia (W.B.)-723121

Kind Attn: Shri A K Pandey, AGM-Commercial

Subject: Purchase Order for Supply of Dry Fly Ash for quantity 1,50,000 MT (+/-10%) for the period of One Year (up to March'26)

Dear Sir,

With reference to various discussions, we are pleased to award you the Purchase Order for supply of Dry Fly Ash for quantity of 1,50,000 MT (+/- 10%) on the following terms & conditions:

1	Supplier:-	M/s Shakambhari Ispat and Power Ltd	
2	Commodity:-	Fly ash	
3	Quantity:-	1,50,000 tons +/- 10% (May increase on suitable Quality)	
4	Source of Material :	Fly Ash (SIPL)	
5	Contract Period:	April-2025 to March-2026	
6	Quality of Material: -	Specification	Parameter
		LOI :	≤ 6%
		Blaine	+200 m2/kg-
7	Price	Free of Cost	
8	Transport Charges:-	All Transport charges will be in scope of SPPL.	
9	Quantity :-	The weigh-bridge quantity recorded at SPPL shall be final for record purpose.	
10	Quality: -	Quality report of SPPL shall be final. Quality of material to be tested on samples collected from every vehicle entering SPPL plant premises. However, quality report shall be shared with SIPL on time to time basis.	
11	Address and other details:-	SAUHARD PROPERTIES PRIVATE LIMITED 1st Floor, 1A/2, EVEREST HOUSE, 46C, CHOWRINGHEE ROAD, KOLKATA, Kolkata, West Bengal, 700071 GST: 19AAPCS7706K1ZM PAN: AAPCS7706K STATE: WEST BENGAL: CODE:19	
12	Termination of Contract	Order may terminate with prior notice in writing, terminate the Contract without any compensation under following circumstances	



		(A) In the event of insolvency of your firm / insolvency of any partner of firm / dissolution of firm / winding up of the firm or appointment of any receiver. B) If your firm commits breach of any terms herein mentioned even though not specifically provided for, provided always that such termination shall not prejudice any action or remedy, which shall have accrued or shall accrue thereafter to the company and provided also that you shall be liable to compensate the company for damages / claims losses and expenses etc. C) Unsatisfactory performance on your part in meeting the requirements of the company as per the contract. D) If SIPL fails to provide material beyond the guaranteed specification i.e. below LOI 6% and Blain: 200 above.
13	Validity of Order	This purchase order is valid for 1-year (up to March'2026) year from the date of commencement of first delivery date.
14	Short fall in supply:	Subject to the demand of electricity, scheduled and un-scheduled shutdowns also affect power generation and thus generation of fly ash. Though all efforts will be made to maintain fly ash available, nevertheless SIPL does not guarantee availability of fly ash during the period of outage of power plant and SIPL shall not be liable for any compensation or damages for non-delivery of fly ash. However, SIPL shall put endeavor to intimate SPPL at least 7 days in advance only in case of any scheduled shut down & SIPL will not guarantee the supply of fly ash off take. SPPL is not confirming any minimum guarantee of lifting of Dry Fly Ash. The lifting of dry fly ash will be based on plant requirement. Further, there is no liquidity damage clause applicable to this contract in total. It is hereby clarified that in the event of SPPL not able to lift the Minimum Quantity of Fly Ash in a month, it shall not be held liable for any penalty or claims whatsoever reason and same would not constitute the reason for termination of this agreement.
15	Amendment:	Any amendment and/or variation to this agreement shall be made on mutually agreed terms in writing and executed by the authorized representatives of each of the parties accordingly treating/considering the same as an amendment.
16	Working Hours.	The loading and delivery of fly ash in fully covered bulkers shall be allowed round the clock on all days including Sundays and holidays as per the decision of Plant Head/Engineer-in-Charge of SIPL, subject to any restrictions about the movements of the trucks in and around SIPL imposed either by the State or Central Government



		Authorities and for reasons beyond SIPL's control.
17	Delivery Point:	17.1 SIPL or its appointed agency would deliver fly ash from the silo exit points of SIPL plant units subject to placement of closed container/pneumatic bulker/ closed trucks by the authorized transporter of SPPL. 17.2 SPPL or its authorized transporter shall collect the designated quantity of fly ash in closed container/pneumatic bulker/ closed trucks from the silo exit points and see that there are no violations of prevailing Acts/laws and/or Rules or guideline/circular issued by State Control Board relating to pollution, transportation or environment laws including motor vehicle laws and guidelines as set forth by the Union of India /State Government from time to time. 17.3 SIPL shall not in any way be responsible for the said transportation of the "Fly Ash" and no liability towards transportation of any type or any nature shall be borne by SIPL. Taxes and duties as applicable under this agreement shall be payable by SPPL directly to the concerned authority. SIPL shall not be liable to pay any tax directly to any authority under this agreement.
18	Arbitration	If any dispute and / or difference shall at any time arise between the parties to this agreement or in relation to any clause (s) or matters herein contained or their respective rights / claims, or liabilities hereunder or otherwise in relation to or arising out of this agreement, such disputes and / or differences shall be settled mutually through discussion between the parties in the first instance, failing which the same shall be referred to and finally settled by arbitration and the provisions of the (Indian) Arbitration and Conciliation Act, 1996 and the rules made there under and any statutory modification and re-enactment thereof shall be deemed to apply and to be incorporated in this agreement. The arbitral tribunal will be composed of a panel of three arbitrators, one to be appointed, by the claimant and one to be appointed by the respondent and two arbitrators so appointed, shall appoint the third arbitrator who shall act as the presiding arbitrator. The award of the arbitral tribunal shall be final and binding on the parties. The place of arbitration shall be: Purulia (West Bengal) and arbitration proceedings shall be conducted in English language.
19	Jurisdiction:	Only The courts of law at Purulia (West Bengal) shall have the exclusive jurisdiction to determine any disputes arising out of this contract.
20	SPPL responsibility during	20.1 SIPL shall not be responsible and shall not be liable for



transportation:	payment of any damages & compensation with regard to the transportation of "Fly Ash" from the site plant of SIPL. SPPL and its authorized transporter will be held responsible for any kind of injuries or accidents to their employees, laborers, drivers, cleaners and others. Any compensation arising due to negligence of SPPL and its authorized transporter shall be paid by SPPL. 20.2 SPPL shall ensure that its authorized transporter shall have valid license and permission either from the central or state or local government authorities with respect of transporting the said fly ash as required as per law. SPPL shall indemnify SIPL and SIPL's directors/staff/officer for any loss caused to it due to SPPL or its authorized transporter not having any valid licenses with regard to transportation of the said "Fly Ash". 20.3 SPPL and its transporter shall be held responsible for the action, if any, initiated by Motor Vehicle Inspector/Road Transport Authority either for overloading of ash or any other transportation/vehicle related issues. 20.4 SPPL and/or its Authorized Transporter/Agency shall have to obtain all statutory clearances, consents, no-objection certificate, writing and confirmations as may be required from various Government authorities for the purpose of eco-friendly transportation of ash by road from SIPL plant to its designated place. 20.5 SPPL and/or its Authorized Transporter shall be responsible for all taxes, cess, duties or other levies in respect of transportation of fly ash. 20.6 SPPL shall ensure that the vehicles deployed by it for transportation of Fly Ash are in good condition, fit for road condition having regard to minimum safety standards, as applicable.
21 Force majeure:	21.1 Neither SPPL nor SIPL shall be considered in default in the performance of its obligation under this agreement, if such performance is provided or delayed because of natural cause or beyond the control of the parties as the case may be including reasons such as natural calamities, accidents, war, embargoes, strike, epidemic, pandemic, cancellation of work order, lockout (statutory or otherwise) failure of the grid and/or grid restrictions beyond the control of SIPL, restriction on water supply imposed by the local/government (state or central) which impede power generation, non-availability of raw materials to the power plant due to (a) short supply from source, (b) disruption to railway network for raw materials movement, raw materials transporters strike or disruption in network to deliver raw materials to the power plant, schedule maintenance of power plant, any labour unrest at the power plant and/or any other prohibition order from the Government.



		21.2 At the time occurrence of a force majeure condition the affected party shall give notice in writing within 07 days from the date of occurrence of force majeure condition indicating the cause of force majeure and the period for which the force majeure condition is likely to remain. In the event of the affected party is prevented from fulfilling its obligation under this agreement owing to force majeure condition continuing for a period of more than 3 months, the parties may have to consult each other and decide the future course of action to fulfill their respective obligations under the agreement. 21.3 Due to the invocation of the force majeure clause by any of the parties, the First party shall not be absolved from his duty to fulfill the payment obligation against material dispatched until unless the Banks are ceased to operate for that period.
22	Upholding Business Ethics:	: SPPL follows a code of conduct demands high standards of moral & ethical behavior in its business dealings. You and/or your sub-contractors/agents shall conduct business ethically and shall NOT subscribe to bribery or corruption in any form. They shall not either directly or indirectly, or request, agree to pay any undue pecuniary or other advantage for the purpose of obtaining, retaining, directing or securing any commercial, contractual, regulatory or personal advantage.
23	Sustainability:	: We are enclosing our Sustainability Policies with this order, you are requested to please maintain at your end for sustainable working place.
24	Confidentiality	Each Party hereto shall, save as otherwise provided herein, maintain in strict confidence, and not disclose or use for a purpose other than the purpose set out herein, any confidential and/or proprietary information ("Confidential Information") of the other Party including this Agreement and the terms and conditions hereof. The foregoing covenant shall not restrict a Party from disclosing Confidential Information to the extent required in connection with any legal proceeding(s) or required for filing with govt. agencies, courts, stock exchanges or other regulatory agencies under applicable laws and regulations. Each Party shall use its best effort to assure that the provisions of this Agreement and its information disclosed to it concerning the other Party and its assets and business which is not otherwise publicly available, shall be kept confidential, unless other required by law, not to be disclosed without the consent of other Party to anyone other. The Parties shall restrict access to the Confidential Information only to its own employees or professional advisers who need to have such access for the purposes of performing the obligations or enforcing the rights under this Agreement and who have agreed with such party to abide by the obligations of confidentiality equivalent to those contained herein with such party. The disclosing party shall remain vicariously liable for such



		disclosure.
		No member of either of the Parties shall make use of the name or logo of the other party for publicity purposes, nor shall publish or permit to be published any information or photographs in connection with this Agreement without the prior written consent of the other party.
25	Authority:	The signatories to this agreement hereby state and confirm that they are the duly authorized personnel from their respective organizations for signing this agreement and the respective organizations approved the terms of this agreement. Each signatory to this contract declares and confirms that they have duly authorized by the competent authority/authorities of their respective companies to negotiate, finalize and enter into this contract. The respective companies on whose behalf this contract has been signed unequivocally undertakes to abide and honor all the terms & conditions of this contract without any demure, protest and delay under all the circumstances.

For, M/s. Shakambhari Ispat & Power Ltd


 Authorized Signatory
 (Seal of the Company)

For, Sauhard Properties Private Limited


 Authorized Signatory
 (Seal of the Company)



ANNEXURE-14

The diagram illustrates a CO2 capture and storage system. A power plant (labeled 'POWER PLANT') emits CO2, which is captured and transported via a pipeline to a storage site. The storage site is shown as a geological formation with layers of rock and water. The CO2 is injected into the formation, displacing oil or gas. The diagram also shows the flow of water and the capture of CO2 from the atmosphere.



BY
SHAKAMBHARI ISPAT & POWER LIMITED

Located at:
Vill. -Madandih, PO-Bartoria, PS-Neturia,
Dist.-Purulia, West Bengal-723121

INTRODUCTION

In 2015, the global response to the threat of climate change took a step forward when 190 nations adopted the Paris Agreement. In 2019, the United Nations announced that over 60 countries including the United Kingdom and the European Union (with the exception of Poland) had committed to carbon neutrality by 2050. Moreover, some nations have pledged to work toward earlier dates. Together, these agreements have led to growing pressure to pursue de-carbonization across all industrial sectors.

India's Nationally Determined Contribution (NDC's) primarily targets by 2030 a reduction in the emissions intensity of Gross Domestic Product (GDP) by 33 to 35 percent; achieving about 40 percent installed power capacity from non-fossil fuel-based energy resources; energy efficiency; and creating an additional carbon sink of 2.5-3 billion tons of carbon dioxide equivalent through additional forest and tree cover.

Steel is one of the core pillars of today's society and, as one of the most important engineering and construction materials, it is present in many aspects of our lives. However, the industry now needs to cope with pressure to reduce its carbon footprint from both environmental and economic perspectives. Currently the steel industry is among the three biggest producers of carbon dioxide, with emissions being produced by a limited number of locations; steel plants are therefore a good candidate for de-carbonization. While the industry must adapt to these new circumstances, it can also use them as a chance to safeguard its license to continue operating in the long term.

The direct CO₂ intensity of crude steel production has been relatively constant in the past few years. In contrast, in the Net Zero Emissions by 2050 Scenario it falls an average 4% annually between 2020 and 2030. Achieving this reduction and maintaining it after 2030 will not be easy. Potential for energy efficiency improvements will likely soon be exhausted. Thus, innovation in the upcoming decade will be crucial to commercialise new low-emissions processes, including those that integrate CCUS and hydrogen, to realise the long-term transformational change required. Governments can help by providing RD&D funding, creating a market for near-zero-emissions steel, adopting policies for mandatory CO₂ emissions reductions, expanding international co-operation and developing supporting infrastructure.

In this report, the carbon footprints from different factors of **Shakambhari Ispat & Power Limited (SIPL)** will be determined and the carbon sequestration data from the units will be accessed to have an insight on annual carbon emissions from the works. This report also provides measures to further reduce the carbon emissions from the unit through implementation of new cleaner technological advances and sustainable environment methods.

Shakambhari Ispat & Power Limited has relied on following reference for arriving CO₂ Emission Factors for steel industry:

- Report on Greenhouse Gas Emissions from Major Industrial Sources –III Iron and Steel Production by International Energy Agency and USEPA; Technical Support Document for the Ferroalloy Production Sector: Proposed Rule for Mandatory Reporting of Greenhouse Gases;), the CO₂ emissions are calculated and carbon footprints are tracked in the unit.
- 2006 IPCC Guidelines for National Greenhouse Gas Inventories, Volume 3, Industrial Processes and Product Use.

CARBON FOOTPRINT

Carbon Footprint (CF) is used to measure the impact of human activities on natural ecosystems, the relative size of human consumption on ecosystems, and it emphasizes on the effect of carbon emission of human energy activities on atmospheric environment. Based on different industries, different levels have been formulated and different greenhouse gases have been considered. Six kinds of greenhouse gas emissions such as CO₂, CH₄ and N₂O produced by human activities in the country have been estimated. The carbon footprint is characterized in three levels:

- The first level comes from the direct carbon emissions of the institution itself
- The second level expands the boundary to the direct carbon emissions of the Department that provides the energy sector
- The third level includes the direct and indirect carbon emissions of the whole life cycle of the supply chain.

CARBON FOOTPRINT IN THE IRON & STEEL INDUSTRY:

- ❖ The steel industry is one of the basic industries of the country and plays a vital role in strengthening the economy. It is one of the fastest-growing sectors as steel is one of the core pillars of modern society and is present in many aspects of our lives as it is one of the most important engineering and construction materials for its application across all industries such as the automobiles industry, real estate industry, transportation, aircraft industry, shipbuilding industry, etc.
- ❖ The steel industry is among the three biggest producers of carbon emissions. However, with the need of the hour and responsibility towards an encouraging future, the industry needs to cope with the pressure to reduce its carbon footprint from both environmental and economic perspectives.
- ❖ The direct CO₂ intensity of crude steel production has been relatively constant in the past few years. In contrast, in the Net Zero Emissions by 2050 Scenario it falls an average of 4% annually between 2020 and 2030. Achieving this reduction and maintaining it after 2030 will not be easy. The potential for energy efficiency improvements will likely soon be exhausted with the existing technology. Thus, innovation in the upcoming decade will be crucial to commercializing new low emissions processes, including those that integrate CCUS and hydrogen, to realize the long-term transformational change required. Governments can help by providing R&D funding, creating a market for near-zero-emissions steel, adopting policies for mandatory CO₂ emissions reductions, expanding international cooperation and developing supporting infrastructure.
- ❖ While the industry must adapt to these new circumstances, it can also use them as a chance to safeguard its license to continue operating in the long term.
- ❖ In this report, the carbon footprints through various factors of Shakambhari Ispat & Power Limited (SIPL) have been discussed and the carbon sequestration data from the units provide an insight into annual greenhouse gas emissions from the works are tabulated. The measures to further reduce the carbon emissions from the unit through the implementation of new cleaner technological advances and sustainable environment methods have also been discussed.

M/S SHAKAMBHARI ISPAT & POWER LIMITED (SIPL) is an existing steel plant at village: Parvatpur, Radhamadhabpur, Madandih, P.O.: Bortoria, Tehsil: Raghunathpur, District: Purulia, West Bengal for production of MS Rolled products and Ferro-alloys. The company has proposed for expansion of existing steel plant for Production of 0.7845 million tons per annum Crude Steel/ Stainless Steel, 0.214271 million tons per annum Ferro-Alloys (Maximum) along with Allied Facilities

FACILITIES UNDER OPERATION:

- **SPONGE IRON DIVISION:** DRI Kiln 4x100TPD+2x350TPD+2x600TPD
- **SMS DIVISION:** 9X25T Induction Furnace and 1x30TLRF
- **ROLLING MILL:** 2X1000TPD
- **FERRO ALLOYS DIVISION:** 6X9MVA SAF
- **CPP DIVISION:** AFBC Boiler (36TPH), CFBC Boiler (100TPH) Total Power Generation: 33.5MW
WHRB: 4x10TPH+2x35.5TPH+2x64TPH Total power Generation: 54MW

1. Sponge Iron Division (DRI Plant):

Following table shows the CO₂ emissions from the induction furnace operation after proposed expansion.

****Emission Factor based on 2006 IPCC Guidelines for National Greenhouse Gas Inventories.**

Table 1: CO₂ e Emission from DRI Division

Unit	Production (TPA)	Emission Factor (ton CO ₂ /Ton of steel)	CO ₂ e Emissions of the plant (TPA)
DRI DIVISION	3,38,431.00	0.7	2,36,901.70

❖ Total CO₂ e Emission from Sponge Iron Division- 2,36,901.70TPA

2. SMS Division Induction Furnace:

Following table shows the CO₂ emissions from the induction furnace operation after proposed expansion.

Table 2: CO₂ e Emission from SMS Division

Unit	Required Raw Materials	Quantity (TPA)	Carbon Content (W/W)	Total Carbon Taken to IF (TPA)	Carbon Retained in MS Billet (TPA)	Carbon Burnt (TPA)	CO ₂ e Emissions of the plant (TPA)
SMS	Pig Iron	39,951.97	0.040	1598.08	635.34	4764.98	17,487.48
	Sponge Iron	1,86,014.24	0.020	3720.28			
	Ferro Alloys	4,098.01	0.020	81.96			
	Scrap	36,399.86	0.040	1455.99			
	BILLET	2,11,781.04					

❖ Total CO₂ emissions from SMS Division - 17,487.48 TPA

3. Ferro Division:

Following table shows the CO₂ emissions from the sub-merged electric arc furnace operation at existing operation.

Table 3: CO₂ e Emission from SEAF

Unit	Product	Quantity (TPA)	Emission Factor (T/T)	CO ₂ e Emission (TPA)
FERRO DIVISION	Fe-Mn	10,115	1.3	13150.02
	Si-Mn	34,791	1.4	48706.98
	Total	44,906	Total	61857.00

❖ Total CO₂ e Emission from Ferro alloys division - 61857.00 TPA

4. Captive Power plant:

Table 4: CO₂ e Emission from Captive Power Plant

Plant	Required Fuel	Quantity (TPA)	Carbon Content (W/W)	Combustion Rate	CO ₂ e Emissions (T/Year)
CPP	Coal	64,995.98	0.67	95%	1,51,827.68
	Dolochar	70,794.55	0.25	95%	61,706.30
	Total				2,13,533.98

❖ Total CO₂ e Emission from Captive Power Plant - 2,13,533.98 TPA

Thus, the cumulative CO₂e emitted from the project after proposed expansion with sum of table 1-4 is 4,75,180.37 tons CO₂e/Annum.

[Reference Point: Source: Report on Greenhouse Gas Emissions from Major Industrial Sources – III Iron and Steel Production by International Energy Agency and USEPA; Technical Support Document for the Ferroalloy Production Sector; Proposed Rule for Mandatory Reporting of Greenhouse Gases.]

Mitigation measures to reduce Carbon Footprints

With the growing concern over climate change, steel makers are faced with the challenge of finding ways of lowering CO₂ emissions without seriously undermining process efficiency or considerably adding to costs. The iron and steel industry are the largest industrial source of CO₂ emissions due to the energy intensity of steel production, its reliance on carbon-based fuels and reductants.

The technological compendium of industries suggests the need to shift from traditional carbon intensive technologies for iron and steel production to low-carbon environment friendly technologies. Following are the measures which shall be adopted in coming years by the industries to reduce the overall carbon footprints-

- Energy Monitoring & Management System
- Hot charging process of continuously cast products at higher temperature directly to Rolling Mills which eliminate the need for re-heating furnaces.
- Scoping the minimum use of Reheating Furnaces
- Adoption of Variable Voltage Variable Frequency (VWVF) Drives for high capacity electric motors
- Minimizing energy consumption and improving the energy efficiency of the process.
- Changing to a fuel and/or reducing agent with a lower CO₂ emission factor;
- Capturing the CO₂ and storing it underground.
- Sufficient and affordable renewable energy needs to be implemented in the industry
- Installing state of art cleaner technologies
- Afforestation and Plantation
- Metallurgical wastes (Slag, Sludge, scales, fines, dust) into Sintering contributes significantly for reducing carbon dioxide emissions
- Availability of supporting infrastructure (Carbon capture and storage (CCS) and Hydrogen networks) needs to be accelerated, especially for industries, to support the transition to low carbon/carbon neutral technologies
- Supporting the deployment of Digital Product Passports (DPPs) in the downstream products and applications of steel (e.g., in construction and transportation industries) can improve the process of steel recovery and reuse. The design of DPPs usually contains product related information by manufacturers, including instructions on disassembly and dismantling. If followed correctly during the recycling or end-of-life phase of steel products, steel recovery rates can be enhanced.
- The continuation and reinforcement of the promotion of sustainable means of transport for commuters, such as bicycles, public transport and, most of all, car-pooling would contribute to reducing carbon emissions

MEASURES BEING TAKEN BY SHAKAMBHARI ISPAT & POWER LIMITED

The Company has taken some plan under this expansion proposal, which shall be considered as attempts towards clean technology.

- Direct hot charging of billets from SMS to rolling mill.
- Promoting minimum use of vehicles during plant visit.
- Installation solar light system on the roof top of administrative building for office lighting purpose.
- Increasing afforestation in and around the factory premises.
- Promotion of adequate affordable renewable energy in the industry.

- The most important and considerable point here is that SIPL is generating 54 MW power as green energy by using sensible heat through Waste Heat Recovery Boilers (WHRB) installed with individual DRI Kilns (4x100TPD+2x350 TPD & 2x600 TPD) with existing project.
- The use of sensible heat generated during the sponge-iron-making process for power generation falls under criteria of green energy generation.
- Total 54 MW power shall be generated through WHRBs as cogeneration source of power.

Attempts to reduce Carbon emission/to bring down Carbon intensity

- ❖ Shakambhari Ispat & Power Limited shall prefer direct charging of hot billets to rolling mills from SMS. This attempt will remarkably reduce dependency on re-heating furnace and burning of fossil fuel like LSHS/LDO and consequently reduce the CO₂ emission. Company shall always scope the optimal use of reheating furnaces proposed in expansion project.
- ❖ SIPL has purchased 10 Nos. of EV (Electric Vehicle) cars and re-charging of these batteries shall be through electricity generated from solar panel planned to be installed.

These moves should be considered as its positive attempts to bring down Carbon intensity.

Moreover, the company proposes uses of Variable Frequency Drive ID Fans, Energy Monitoring & Management System, Regenerative Burners in Re-heating Furnace of Rolling Mills, Adoption of Variable Voltage Variable Frequency (VVVF) Drives for high capacity electric motors, Installing state of art cleaner technologies.

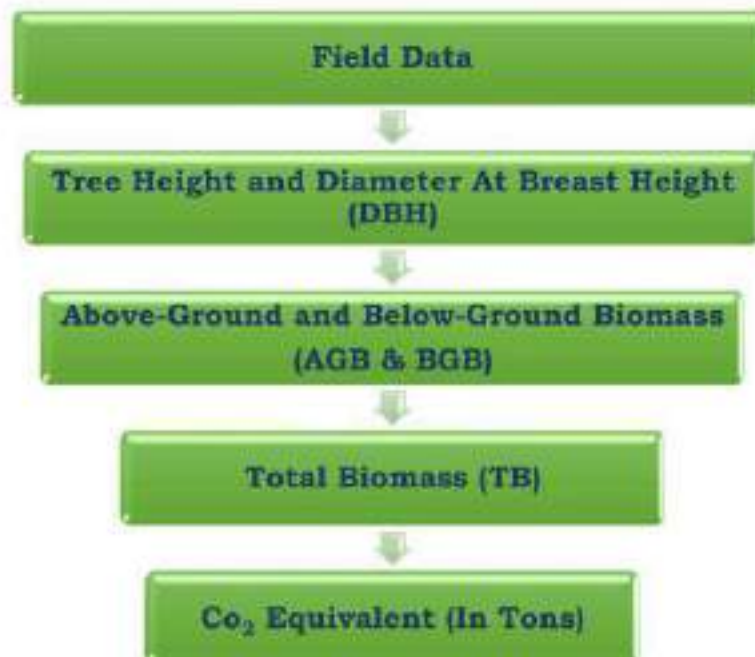
Carbon Sequestration

Carbon sequestration is defined as the removal of carbon dioxide from the atmosphere and storage in a system. Carbon sequestration is gaining its importance in carbon credit and trading. Identification of many CDM (Clean Development Mechanism) projects has offered special flexibility and relevance in the carbon reduction and has helped improve the national economy. These projects have estimated the quantity of carbon in various systems and their dynamics associated with it. With these estimations, several strategies and formulations have evolved quantifying and reducing the carbon foot print.

No doubt carbon sequestration can be achieved through various systems, but trees form to be the largest terrestrial sink of carbon dioxide. Therefore, the plantation is granted as the most efficient and biggest terrestrial carbon sequestration method. Out of the five most important terrestrial carbon sequestration system (above ground biomass, below ground biomass, litter, wood debris, and soil organic carbon), the above and below ground biomass are the top two in the pool. Biomass of trees develops when plants take in carbon dioxide from the atmosphere in the presence of sunlight and convert them into starch in their tissues. Several studies have revealed that the carbon content in these tissues is half their biomass. So, with their growth and development, trees go on sequestering CO₂ from the atmosphere and store in their tissues as carbohydrates. This continues until the death of the tree. The rate of carbon sequestration is however maximum during the early stages of growth in trees when trees try to produce more and more amount of food to grow, meet the energy required by them and to stabilize in their respective environmental conditions.

Estimation of Carbon Sequestration Potential of Trees

There are generally two methods to estimate carbon sequestration in plant biomass. Direct method that involves cutting of the tree and Indirect method that is calculated through the above ground biomass and below ground biomass method without slashing the tree. Being ethically and ecologically sound, the second method was preferred for the present study.



Methodology for Carbon Sequestration from Trees

The *Girth at Breast Height (GBH)* of the trees was measured using a measuring tape at a height of *1.96m from the ground surface*. The height of the trees was measured using reference method (referring to the height of a nearby building or tower), pencil method and angle method as per the convenience. The *Above Ground Biomass (AGB)* and *Below Ground Biomass (BGB)* were then calculated as per the formula is given below.

$$\text{Basal area (m}^2\text{)} = (\text{GBH})^2/4\pi$$

$$\text{Bio-volume (m}^3\text{)} = \text{Basal area} \times \text{Height of the tree}$$

$$\text{AGB (kg)} = \text{Bio-volume} \times \text{Wood density (kg/m}^3\text{)}$$

$$\text{BGB (kg)} = \text{AGB} \times 0.26 \text{ (Where 0.26 = Root to Shoot ratio)}$$

$$\text{Total Biomass (TB) in kg/tree} = \text{AGB} + \text{BGB}$$

$$\text{Total Carbon Sequestered (TC) in kg/tree} = \text{TB}/2$$

The Carbon content in trees was taken on an average as 50% of the tree biomass. The wood density of the individual tree species was derived from secondary sources. The CO₂ equivalent was calculated using the following formula:

$$\text{CO}_2\text{e} = (\text{TC} \times 44)/12$$

Where, 44 and 12 are the molecular and atomic weight of CO₂ and C, respectively.

Shakambhari Ispat & Power Limited has planted 62700 trees covering (24.45 ha.) land of total project area.

The carbon sequestration by plantation shown in the following table:

CARBON SEQUESTRATION THROUGH GREENBELT DEVELOPMENT IN AND AROUND THE PLANT PREMISES OF SHAKAMBHARI ISPAT & POWER LIMITED

Sl. No.	Plant Species	Local Name	Periphery (m.)	Basal Area (M ²)	Height (M)	Basal Volume (M ³)	Density (Kg/M ³)	AGB (Kg)	BGB (Kg)	TB (Kg)	TC (Kg)	CO ₂ e (Kg)	No. Tree	Total CO ₂ e (Kg)
1	<i>Azadirachta indica</i>	Neem	68	0.037	6.5	0.239	900	215.37	56.00	271.37	135.68	497.50	3600	17,91,013
2	<i>Polyalthia longifolia</i>	Dobdaru	30	0.007	4	0.029	875	25.08	6.52	31.60	15.80	57.93	1300	75,314
3	<i>Aescia auriculiformis</i>	Sonajhuri	48	0.018	5	0.092	625	57.32	14.90	72.23	36.11	132.42	5970	7,90,550
4	<i>Dalbergia sissoo</i>	Shishu	59	0.028	8	0.222	800	177.38	46.12	223.49	111.75	409.74	6890	28,23,095
5	<i>Ficus benghalensis</i>	Bot	78	0.048	7	0.339	700	237.35	61.71	299.07	149.53	548.29	1200	6,57,944
6	<i>Ficus religiosa</i>	Peepal	95	0.072	10	0.719	700	802.99	130.78	633.76	316.88	1161.90	750	8,71,423
7	<i>Anthocephalus cadamba</i>	Kadam	89	0.028	6	0.166	600	99.77	25.94	125.72	62.86	230.48	4530	10,48,673
8	<i>Mimusops elengi</i>	Bakul	88	0.027	3.5	0.094	1008	94.49	24.57	119.06	59.53	218.28	747.5	1,63,162
9	<i>Albizia lebbek</i>	Seesh	85	0.058	8	0.460	630	289.92	75.38	365.30	182.65	669.72	3680	24,64,555
10	<i>Cono Carpus</i>	Cono Carpus	54	0.023	7	0.163	580	94.26	24.51	118.77	59.38	217.74	18330	39,91,153
11	<i>Caesalpinia pulcherrima</i>	Radhachura	64	0.033	4.5	0.147	530	77.78	20.22	98.00	49.00	179.67	3315	5,93,599
12	<i>Delonix regia</i>	Krishnachura	54	0.023	4.5	0.104	510	53.28	13.85	67.14	33.57	123.08	1820	2,24,008
13	<i>Lagerstroemia speciosa</i>	Jarul	45	0.016	3	0.048	700	33.86	8.80	42.66	21.33	78.21	1105	86,423
14	<i>Millettia pinnata</i>	Karanj	61	0.030	4	0.119	680	80.58	20.95	101.53	50.77	186.14	2145	3,99,281
15	<i>Eucalyptus globulus</i>	Eucalyptus	48	0.018	8	0.147	582	85.41	22.21	107.62	53.61	197.30	455	89,770
16	<i>Alstonia scholaris</i>	Chkatim	72	0.041	4	0.165	700	115.57	30.05	145.61	72.81	266.96	370.5	98,908
17	<i>Wodyetia bifurcata</i>	Fox Tail Palm	45	0.016	2.8	0.045	540	24.38	6.34	30.72	15.36	56.31	585	32,942
18	<i>Artocarpus heterophyllus</i>	Katahal	68	0.037	4.5	0.166	600	99.40	25.84	125.25	62.62	229.62	338	77,611
19	<i>Syzygium cumini</i>	Jamun	68	0.037	4.2	0.155	700	108.24	28.14	136.38	68.19	250.03	3640	9,10,100
20	<i>Terminalia arjuna</i>	Arjun	68	0.037	7	0.258	750	193.28	50.25	243.53	121.77	446.48	820	2,32,168
21	<i>Areca catechu</i>	Areca	68	0.037	3	0.110	880	97.19	25.27	122.46	61.23	224.51	715	1,60,528
22	<i>Tecoma stans</i>	Ttikoma	68	0.037	3	0.110	580	64.06	16.66	80.71	40.36	147.98	325	48,092
23	<i>Swietenia</i>	Mohguni	68	0.037	5	0.184	750	138.06	35.89	173.95	86.98	318.91	65	20,729
24	<i>Hibiscus rosa-sinensis</i>	Hibiscus	38	0.011	2.5	0.029	700	20.12	5.23	25.35	12.68	46.48	244	11,340
25	<i>Hyophorbe lagenicaulis</i>	Bottle palm	68	0.037	6	0.221	900	198.80	51.69	250.49	125.25	489.23	40	18,369
Total													62700	17682749

❖ The total carbon sequestration by plantation is 17683 tons CO₂e/Annum.

Table - 05 shows that the total CO₂e sequestration potential from greenbelt development (62,700 nos. trees) is estimated to be 17683 CO₂e/Annum. This number is aimed to be maintained on a yearly basis target by plantations & gap filling to reduce & sequester CO₂ e emissions.

Installation of Solar Facilities:

M/s SIPL has proposed to install 1500Kwp Solar panels to produce non-conventional green energy for office & auxiliary usage. It will be helpful in carbon sequestration as follows shown in Table 06(a) & 06(b). Installation solar panel is under progress

Table - 06 (a)

The capacity of Solar Panel	1500 Kwp
Av. Power Generation	0.21 MWh
Power generation in 24 hours (per day)	5.1 MW
Power generation in a year	1861.5MW

Table - 06 (b)

CARBON SEQUESTRATION	
Av Coal consumption per MW	0.90T
Total Coal consumption for 1861.5 MW	1674.90 T
Total Carbon as FC	1122.18 T
Total CO₂e emission Sequestration	4118.41T

In addition to afforestation, installation of the solar panel shall contribute carbon sequestration up to **4118.41T CO₂e/Annum** i.e. more than 11 Ton/day as shown in table-06(b)

Thus, through various small-scale & large-scale methodologies, the organization aims to minimize its carbon footprint.

CONCLUSION

M/s Shakambhari Ispat & Power Limited is committed to reducing the overall Green House Gases and Ambient pollution levels by adopting cleaner technologies and carrying out ecological development activities. The company aims to reduce carbon emissions by introducing different energy-efficient technologies with usages of renewable energy resources,

Further, with the implementation of Carbon capture and storage (CCS) plants in steel industries, steel plants could progress to become near-zero emitters of CO₂. The commercial viability of CCS partly depends on the price of carbon emissions which is set by government policy. Developing new technologies, such as the **Hisarna process**, that are designed to generate a nitrogen-free and CO₂-rich off gas which will make CO₂ capture & control easier and cheaper.

To conclude, no single option can yield the necessary CO₂ emission reductions but a combination of technologies available can be retrofitted to achieve significant reductions, which is possible after commercial deployment of the same by the Government of India.

ANNEXURE-15

183	WATER SUPPLY	10	NOI NO 24	CONSTRUCTION	154	155	156	157	158	159	160	161	162	163	164	165	166	167	168	169	170	171	172	173	174	175	176	177	178	179	180	181	182	183	184	185	186	187	188	189	190	191	192	193	194	195	196	197	198	199	200	201	202	203	204	205	206	207	208	209	210	211	212	213	214	215	216	217	218	219	220	221	222	223	224	225	226	227	228	229	230	231	232	233	234	235	236	237	238	239	240	241	242	243	244	245	246	247	248	249	250	251	252	253	254	255	256	257	258	259	260	261	262	263	264	265	266	267	268	269	270	271	272	273	274	275	276	277	278	279	280	281	282	283	284	285	286	287	288	289	290	291	292	293	294	295	296	297	298	299	300	301	302	303	304	305	306	307	308	309	310	311	312	313	314	315	316	317	318	319	320	321	322	323	324	325	326	327	328	329	330	331	332	333	334	335	336	337	338	339	340	341	342	343	344	345	346	347	348	349	350	351	352	353	354	355	356	357	358	359	360	361	362	363	364	365	366	367	368	369	370	371	372	373	374	375	376	377	378	379	380	381	382	383	384	385	386	387	388	389	390	391	392	393	394	395	396	397	398	399	400	401	402	403	404	405	406	407	408	409	410	411	412	413	414	415	416	417	418	419	420	421	422	423	424	425	426	427	428	429	430	431	432	433	434	435	436	437	438	439	440	441	442	443	444	445	446	447	448	449	450	451	452	453	454	455	456	457	458	459	460	461	462	463	464	465	466	467	468	469	470	471	472	473	474	475	476	477	478	479	480	481	482	483	484	485	486	487	488	489	490	491	492	493	494	495	496	497	498	499	500	501	502	503	504	505	506	507	508	509	510	511	512	513	514	515	516	517	518	519	520	521	522	523	524	525	526	527	528	529	530	531	532	533	534	535	536	537	538	539	540	541	542	543	544	545	546	547	548	549	550	551	552	553	554	555	556	557	558	559	560	561	562	563	564	565	566	567	568	569	570	571	572	573	574	575	576	577	578	579	580	581	582	583	584	585	586	587	588	589	590	591	592	593	594	595	596	597	598	599	600	601	602	603	604	605	606	607	608	609	610	611	612	613	614	615	616	617	618	619	620	621	622	623	624	625	626	627	628	629	630	631	632	633	634	635	636	637	638	639	640	641	642	643	644	645	646	647	648	649	650	651	652	653	654	655	656	657	658	659	660	661	662	663	664	665	666	667	668	669	670	671	672	673	674	675	676	677	678	679	680	681	682	683	684	685	686	687	688	689	690	691	692	693	694	695	696	697	698	699	700	701	702	703	704	705	706	707	708	709	710	711	712	713	714	715	716	717	718	719	720	721	722	723	724	725	726	727	728	729	730	731	732	733	734	735	736	737	738	739	740	741	742	743	744	745	746	747	748	749	750	751	752	753	754	755	756	757	758	759	760	761	762	763	764	765	766	767	768	769	770	771	772	773	774	775	776	777	778	779	780	781	782	783	784	785	786	787	788	789	790	791	792	793	794	795	796	797	798	799	800	801	802	803	804	805	806	807	808	809	810	811	812	813	814	815	816	817	818	819	820	821	822	823	824	825	826	827	828	829	830	831	832	833	834	835	836	837	838	839	840	841	842	843	844	845	846	847	848	849	850	851	852	853	854	855	856	857	858	859	860	861	862	863	864	865	866	867	868	869	870	871	872	873	874	875	876	877	878	879	880	881	882	883	884	885	886	887	888	889	890	891	892	893	894	895	896	897	898	899	900	901	902	903	904	905	906	907	908	909	910	911	912	913	914	915	916	917	918	919	920	921	922	923	924	925	926	927	928	929	930	931	932	933	934	935	936	937	938	939	940	941	942	943	944	945	946	947	948	949	950	951	952	953	954	955	956	957	958	959	960	961	962	963	964	965	966	967	968	969	970	971	972	973	974	975	976	977	978	979	980	981	982	983	984	985	986	987	988	989	990	991	992	993	994	995	996	997	998	999	1000
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ANNEXURE-16

CORPORATE ENVIRONMENTAL POLICY

M/S Shakambhari Ispat & Power Limited (SIPL) is engaged in production of steel products is committed towards clean and sustainable environment. The mission of Shakambhari Ispat & Power Limited is to produce steel in an environment friendly manner and strive to:

- ❖ Integrate sound environmental management practices in all the activities.
- ❖ Conduct the operations in environmentally responsible manner to minimize pollution and its impact on environment.
- ❖ Comply with applicable legal and other requirements related to environmental aspects of the operations and strive to go beyond. The environmental management cell will be headed by EHS-Head.
- ❖ The company shall ensure that deviations from this policy and cases of violations/non-compliances of Environment or Forest Laws, if any, shall be reported to the Board of Directors through ED-Corporate and shall identify and designate responsible person for ensuring compliance with the Environmental Laws and Regulations.
- ❖ Conserve energy, and other natural resources, minimize waste generation and promote recovery, recycle and reuse practices.
- ❖ Increase greenery in and around the plant.
- ❖ Ensure continual improvement in environmental performance by setting & reviewing objectives & targets.
- ❖ Encourage environmental awareness amongst employees and the general populace around the plant.
- ❖ Maintain transparency in matters of Environmental Compliance.

The hierarchical system/administrative order to deal with issues related to environmental compliance shall be as follows:

For M/S Shakambhari Ispat & Power Limited

Director



ANNEXURE-17

ANNEXURE-18

Village - Madandih, PO-Bartoria, P.S-Neturia, Dist.-Purulia (WB) -723121
Environmental Data Information Display Board

Village - Madandih, PO-Bartoria, P.S-Neturia, Dist.-Purulia (WB) -723121

Environmental Data Information Display Board

VIA. - MATANEMI, P.O. - DANIBORRA, P.R. - NETHERS DIST. - DUBILIS, (070) 733121

VIA. - MATANEMI, P.O. - DANIBORRA, P.R. - NETHERS DIST. - DUBILIS, (070) 733121

CONSENT TO OPERATE.

6. <https://www.wfaa.com/news/2021/07/02/2021-07-02-01>

2. <http://www.fishbase.org/2005/2004/1877/25-28-2004>

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WILKINSON WASTE MANAGEMENT LTD.

U.S. WASTE MANAGEMENT
U.S. WASTE MANAGEMENT

본 연구는 2014년 12월 1일부터 2015년 11월 30일까지 1년간 실시된

	January 2001	January 2002	January 2003	January 2004
1. <i>Chlamydia trachomatis</i>	100	100	100	100
2. <i>Neisseria gonorrhoeae</i>	100	100	100	100
3. <i>Trichomonas vaginalis</i>	100	100	100	100
4. <i>Herpes simplex virus</i>	100	100	100	100
5. <i>Human immunodeficiency virus</i>	100	100	100	100
6. <i>Cytomegalovirus</i>	100	100	100	100
7. <i>Epstein-Barr virus</i>	100	100	100	100
8. <i>Varicella-zoster virus</i>	100	100	100	100
9. <i>Human papillomavirus</i>	100	100	100	100
10. <i>Streptococcus pneumoniae</i>	100	100	100	100
11. <i>Haemophilus influenzae</i>	100	100	100	100
12. <i>Mycoplasma pneumoniae</i>	100	100	100	100
13. <i>Mycobacterium tuberculosis</i>	100	100	100	100
14. <i>Coccidioides immitis</i>	100	100	100	100
15. <i>Cryptosporidium parvum</i>	100	100	100	100
16. <i>Isospora belli</i>	100	100	100	100
17. <i>Toxoplasma gondii</i>	100	100	100	100
18. <i>Giardia lamblia</i>	100	100	100	100
19. <i>Leishmania donovani</i>	100	100	100	100
20. <i>Trypanosoma brucei</i>	100	100	100	100
21. <i>Plasmodium falciparum</i>	100	100	100	100
22. <i>Helicobacter pylori</i>	100	100	100	100
23. <i>Salmonella enteritidis</i>	100	100	100	100
24. <i>Escherichia coli</i>	100	100	100	100
25. <i>Shigella flexneri</i>	100	100	100	100
26. <i>Yersinia enterocolitica</i>	100	100	100	100
27. <i>Campylobacter jejuni</i>	100	100	100	100
28. <i>Legionella pneumophila</i>	100	100	100	100
29. <i>Mycobacterium avium</i>	100	100	100	100
30. <i>Mycobacterium kansasii</i>	100	100	100	100
31. <i>Mycobacterium goodii</i>	100	100	100	100
32. <i>Mycobacterium neoaurum</i>	100	100	100	100
33. <i>Mycobacterium fortuitum</i>	100	100	100	100
34. <i>Mycobacterium chelonae</i>	100	100	100	100
35. <i>Mycobacterium abscessus</i>	100	100	100	100
36. <i>Mycobacterium magerit</i>	100	100	100	100
37. <i>Mycobacterium goodii</i>	100	100	100	100
38. <i>Mycobacterium neoaurum</i>	100	100	100	100
39. <i>Mycobacterium fortuitum</i>	100	100	100	100
40. <i>Mycobacterium chelonae</i>	100	100	100	100
41. <i>Mycobacterium abscessus</i>	100	100	100	100
42. <i>Mycobacterium magerit</i>	100	100	100	100
43. <i>Mycobacterium goodii</i>	100	100	100	100
44. <i>Mycobacterium neoaurum</i>	100	100	100	100
45. <i>Mycobacterium fortuitum</i>	100	100	100	100
46. <i>Mycobacterium chelonae</i>	100	100	100	100
47. <i>Mycobacterium abscessus</i>	100	100	100	100
48. <i>Mycobacterium magerit</i>	100	100	100	100
49. <i>Mycobacterium goodii</i>	100	100	100	100
50. <i>Mycobacterium neoaurum</i>	100	100	100	100
51. <i>Mycobacterium fortuitum</i>	100	100	100	100
52. <i>Mycobacterium chelonae</i>	100	100	100	100
53. <i>Mycobacterium abscessus</i>	100	100	100	100
54. <i>Mycobacterium magerit</i>	100	100	100	100
55. <i>Mycobacterium goodii</i>	100	100	100	100
56. <i>Mycobacterium neoaurum</i>	100	100	100	100
57. <i>Mycobacterium fortuitum</i>	100	100	100	100
58. <i>Mycobacterium chelonae</i>	100	100	100	100
59. <i>Mycobacterium abscessus</i>	100	100	100	100
60. <i>Mycobacterium magerit</i>	100	100	100	100
61. <i>Mycobacterium goodii</i>	100	100	100	100
62. <i>Mycobacterium neoaurum</i>	100	100	100	100
63. <i>Mycobacterium fortuitum</i>	100	100	100	100
64. <i>Mycobacterium chelonae</i>	100	1		

[illegible][illegible]

* AMBIENT AIR ANALYSIS REPORT (BYOBTIEM) AS ON: 02.05.2020 - 04.05.2020				
PARAMETER (MG/L)	PM ₁₀ (µg/m ³)	PM _{2.5} (µg/m ³)	SO ₂ (µg/m ³)	NO ₂ (µg/m ³)
BEVERIDGE	54.75	27.32	5.15	79.70
MAADARA	56.40	73.30	14.57	20.85

PARAMETER RESULTS	See Text
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[illegible]

परिचयः आचार्यः

॥ श्रीगणेशाय नमः ॥

b. MEMO M07-002AWB/Kad/Rd/Cass[82] (MAY11) at 29.

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DOI: 10.1002/ajb.10000

विश्वरूपस्य चतुर्थांशं तद्विष्णुभाषणः।

3. WBPB/0134780/2019. Dated: 21.08.2019

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[illegible]

संस्कृत-संज्ञा-सूचिका

प्राचलिक नाम	प्राचलिक नाम	प्राचलिक नाम	प्राचलिक नाम
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प्राचलिक नाम	प्राचलिक नाम	प्राचलिक नाम	प्राचलिक नाम
प्राचलिक नाम	प्राचलिक नाम	प्राचलिक नाम	प्राचलिक नाम

०१.११.२०१८ - १५.११.२०१८

ANNEXURE-19



ENVIROCHECK

Recognised by MoEF&CC, WBPCB & JSPCB

Accredited by QCI / NABET

Certified by ISO 9001:2015, ISO 14001:2015 & ISO 45001 : 2018



TCLP REPORT

1.	Name of the Industry	:	Shakambhari Ispat & Power Ltd.
2.	Address	:	Vill - Madandih, P.O. - Bartoria, P.S. - Neturia, Dist. - Purulia, (WB) - 723121
3.	Report No.	:	ENV/266/TR(SLAG)/M(ii)/25-26
4.	Date of sampling	:	05.09.2025
5.	Reporting Date	:	18.09.2025
6.	Type of sample	:	Slag
7.	Location	:	Ferro Manganese Slag

SL No.	PARAMETERS	METHOD	UNIT	RESULTS
1.	Iron (Fe)	EPA 1311 : 1992 / EPA 3050 B, 1996/EPA 200.9 : 1998	mg./l	4.80
2.	Zinc (Zn)	EPA 1311 : 1992 / APHA 23 rd Ed., 3111 B : 2017	mg./l	3.50
3.	Copper (Cu)	EPA 1311 : 1992 / EPA 3050 B, 1996/EPA 200.6 : 1998	mg./l	2.90
4.	Nickel (Ni)	EPA 1311 : 1992 / APHA 23 rd Ed., 3111 B : 2017	mg./l	1.90
5.	Lead (Pb)	EPA 1311 : 1992 / EPA 3050 B, 1996/EPA 200.9 : 1998	mg./l	1.20
6.	Cadmium (Cd)	EPA 1311 : 1992 / EPA 3050 B, 1996/IS 3050 (Part 46)	mg./l	0.16
7.	Chromium (Cr)	APHA 23 rd Ed., 3111 B : 2017	mg./l	2.30

Remarks : Result relates only to the sample tested.

Reviewed By :

Indriani Bhattacharyya

(Indriani Bhattacharyya)
(Dy. Technical Manager)

Authorised Signatory :

Dr. Ajoy Paul

(Dr. Ajoy Paul)
(Quality Manager)

H.O. : 63/B, Rastraguru Avenue, Kolkata - 700028 [033-25792891/25497490
Laboratory : 51, 185, 186, 189, 190 & 192 Rastraguru Avenue, Kolkata - 700028
Email : envirocheck50@gmail.com / info@envirocheck.in Website : www.envirocheck.in



ENVIROCHECK

Recognised by MoEF&CC, WBPCB & JSPCB

Accredited by QCI / NABET

Certified by ISO 9001:2015, ISO 14001:2015 & ISO 45001:2018



TCLP REPORT

1.	Name of the Industry	: Shakambhari Ispat & Power Ltd.
2.	Address	: Vill - Madandih, P.O. - Bartoria, P.S. - Neturia, Dist - Purulia, (WB) - 723121
3.	Report No.	: ENV/266/TR(SLAG)/M(i)/25-26
4.	Date of sampling	: 05.09.2025
5.	Reporting Date	: 18.09.2025
6.	Type of sample	: Slag
7.	Location	: Silico Manganese Slag

Sl. No.	PARAMETERS	METHOD	UNIT	RESULTS
1.	Iron (Fe)	EPA 1311 : 1992 / EPA 3050 B, 1996/EPA 200.9 : 1998	mg./l	2.80
2.	Zinc (Zn)	EPA 1311 : 1992 / APHA 23 rd Ed., 3111 B : 2017	mg./l	2.60
3.	Copper (Cu)	EPA 1311 : 1992 / EPA 3050 B, 1996/EPA 200.6 : 1998	mg./l	1.60
4.	Nickel (Ni)	EPA 1311 : 1992 / APHA 23 rd Ed., 3111 B : 2017	mg./l	1.60
5.	Lead (Pb)	EPA 1311 : 1992 / EPA 3050 B, 1996/EPA 200.9 : 1998	mg./l	0.80
6.	Cadmium (Cd)	EPA 1311 : 1992 / EPA 3050 B, 1996/IS 3050 (Part 46)	mg./l	0.80
7.	Chromium (Cr)	APHA 23 rd Ed., 3111 B : 2017	mg./l	1.20

Remarks : Result relates only to the sample tested.

Reviewed By :

Sudhawi Bhattacharya

(Indriani Bhattacharyya)
(Dy. Technical Manager)

Authorised Signatory :

Dr. Ajoy Paul

(Dr. Ajoy Paul)
(Quality Manager)

<End of Report>